

WM1






140, 210, and 280GHz IC and transceiver module design

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Ali A. Farid¹, A. S. H. Ahmed¹, M. Seo², N. Hosseinzadeh¹**





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Systems






	Sundeep Rangan UC Santa Barbara	Networks, Applications, MIMO, Power
	Upamanyu Madhow UC Santa Barbara	MIMO algorithms Imaging algorithms Compressive imaging
	Christoph Studer Cornell	MIMO algorithms VLSI MIMO digital beamforming
	Andreas Molisch USC	100-300GHz propagation measurements
	Danijela Cabric UCLA	MIMO algorithms (funding via CONIX)

ICs

	Ali Niknejad UC Berkeley	mm-wave CMOS: hub mm-wave arrays mm-wave MIMO
	James Buckwalter UC Santa Barbara	efficient PAs III-V arrays
	Kenneth O UT Dallas	140-300GHz SiGe ICs
	Muhannad Bakir Georgia Tech	high-frequency packaging

	Gabriel Rebeiz UC San Diego	mm-wave CMOS: handset mm-wave arrays
	Alyosha Molnar Cornell	N-path mixers MIMO ADCs
	Elad Alon UC Berkeley	design automation equalizers
	Tim Fisher UCLA	advanced packaging materials
	Andrew Kummel UCSD	advanced packaging materials

Transistors

	Umesh Mishra UC Santa Barbara	N-polar GaN HEMTs for 140, 210GHz
	Huili (Grace) Xing Cornell	AlN/GaN HEMTs for 140, 210GHz
	Susanne Stemmer UC Santa Barbara	transistors in novel materials
	Debdeep Jena Cornell	GaN HEMTs on Si
	Srabanti Chowdhury UC Davis	Diamond cooling for GaN

Massive MIMO demo.		Borivoje Nikolic UC Berkeley	VLSI design automation VLSI MIMO processors
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Compressive imaging		Amin Arbabian Stanford	140GHz radar chipsets and arrays
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140/210/280GHz arrays for demos.		Mark Rodwell UC Santa Barbara	THz HBTs for PAs THz HEMTs for LNAs
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Also:

[Kyocera](#): D. Kim, H. Horikawa, M. Imayoshi.
[Samsung](#): G. Xu, N. Sharma, S. Abu-Surra, W. Choi
[Pi-Radio](#): A. Dhananjay,
[GlobalFoundries](#): 22nm SOI CMOS ICs



JUMP

ComSenTer
COMMUNICATIONS SENSING TERAHERTZ



Wireless networks: exploding demand.

Immediate industry response: 5G.

~1~40 GHz ("5G?")

~40~100GHz ("5.5G ?")

increased spectrum, extensive beamforming

Next generation might be above 100GHz.. (?)

greatly increased spectrum, massive spatial multiplexing

100-300GHz carriers, massive spatial multiplexing

→ **Terabit hubs and backhaul links, high-resolution imaging radar**

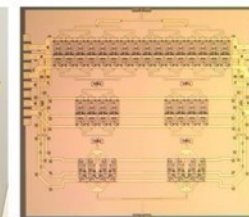
— Services —



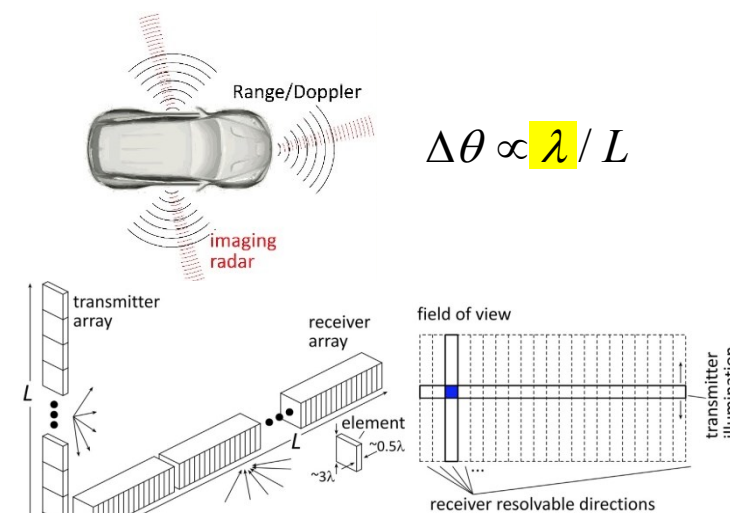
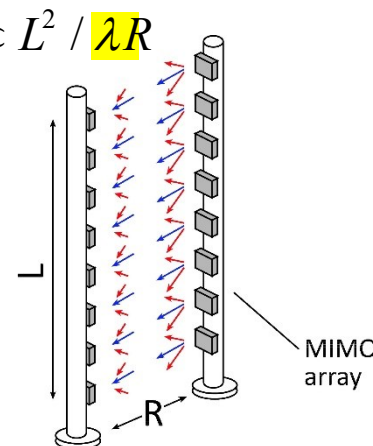
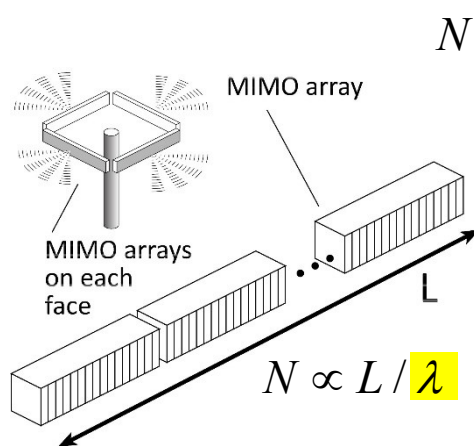
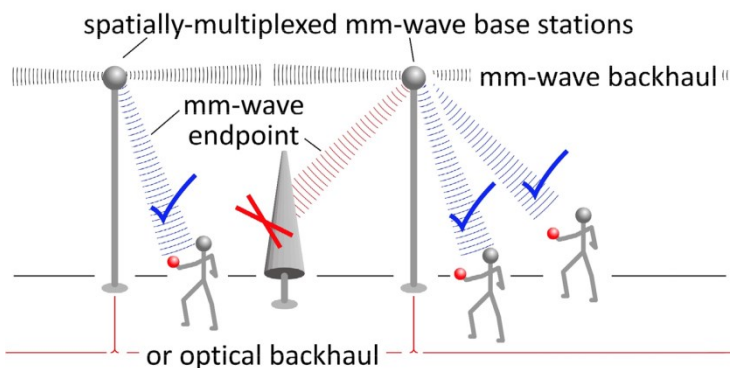
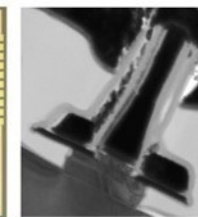
— Systems —



— ICs —

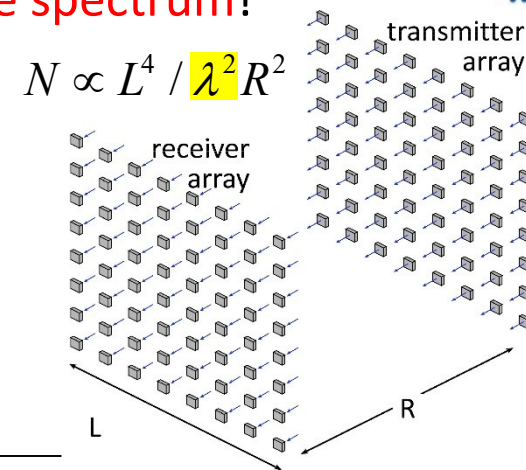
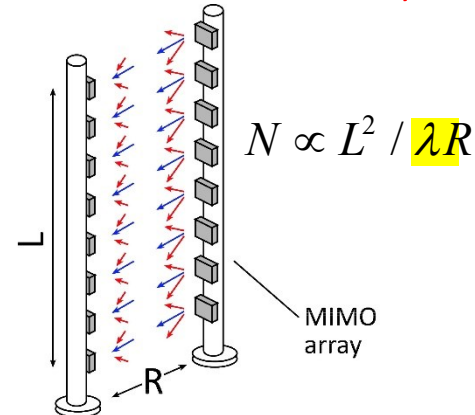
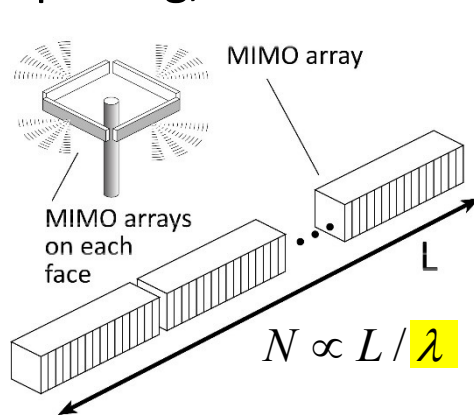
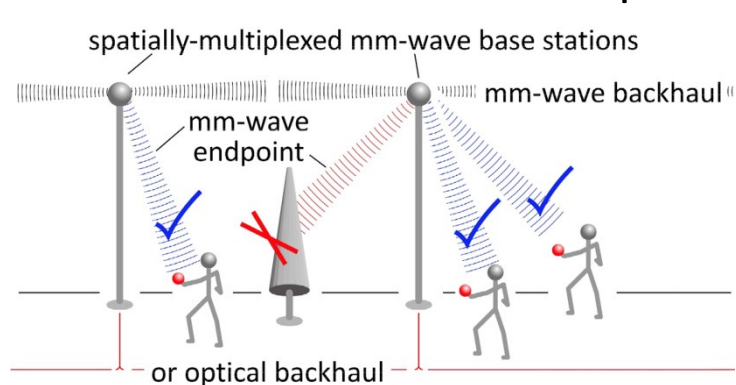


— Devices —

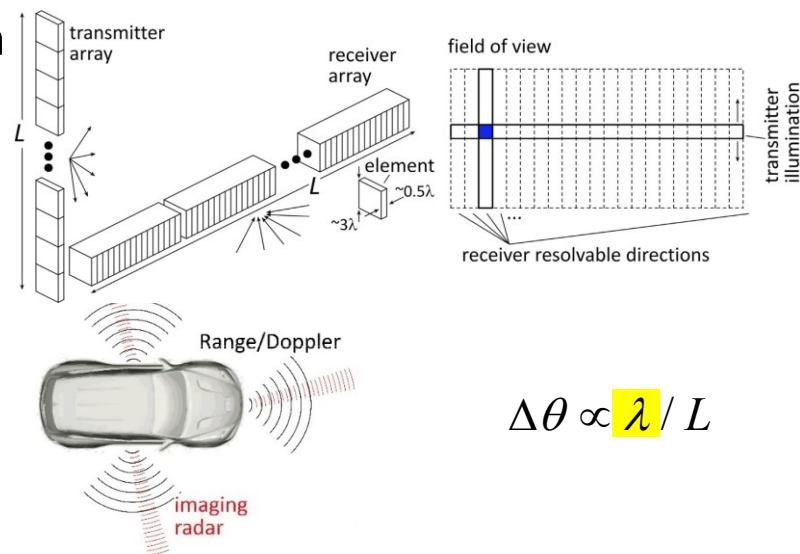


$$\Delta\theta \propto \lambda / L$$

Communications: Massive spatial multiplexing, massive # of parallel channels. **Also, more spectrum!**



Imaging: very fine angular resolution

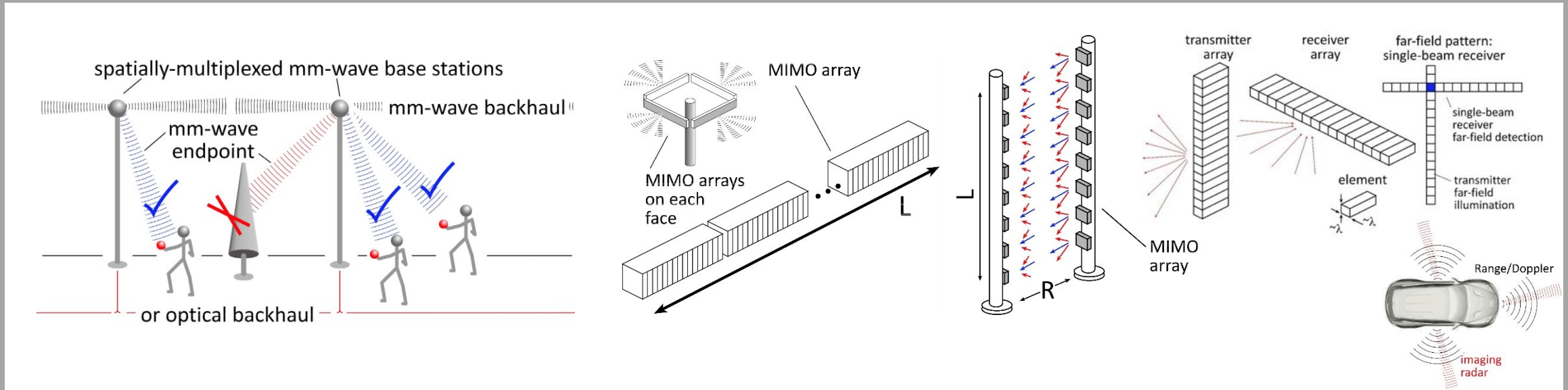


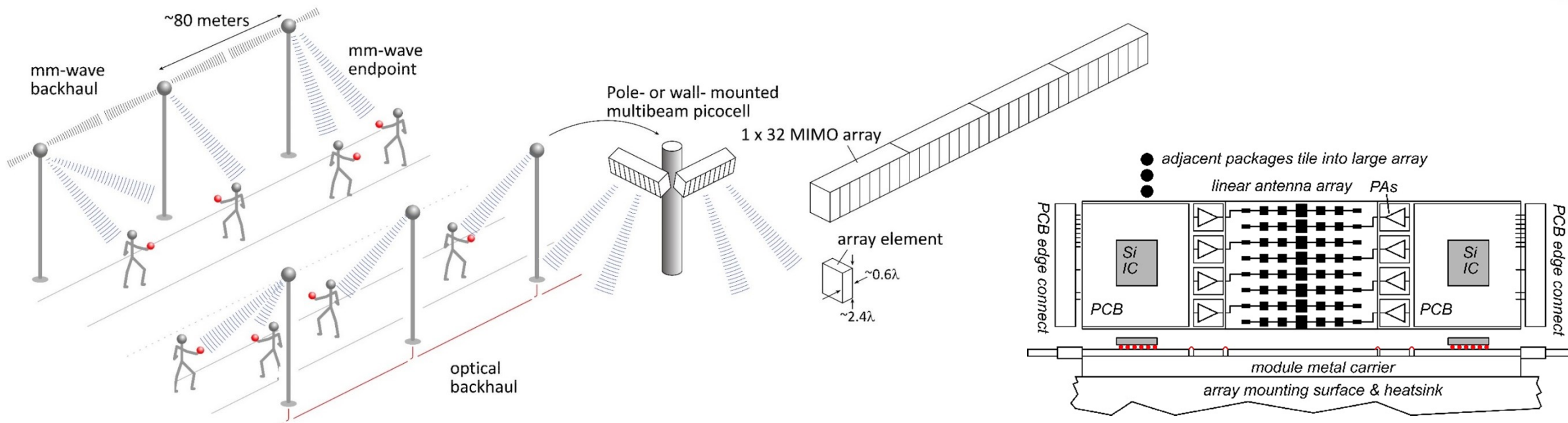
But:

High losses in foul or humid weather.
High λ^2/R^2 path losses.
ICs: poorer PAs & LNAs.
Beams easily blocked.

**100-340GHz wireless:
terabit capacity,
short range,
highly intermittent**

Applications



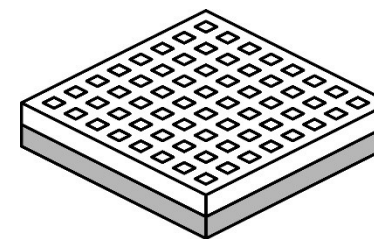


If demo uses 32-element array (four 1×8 modules):

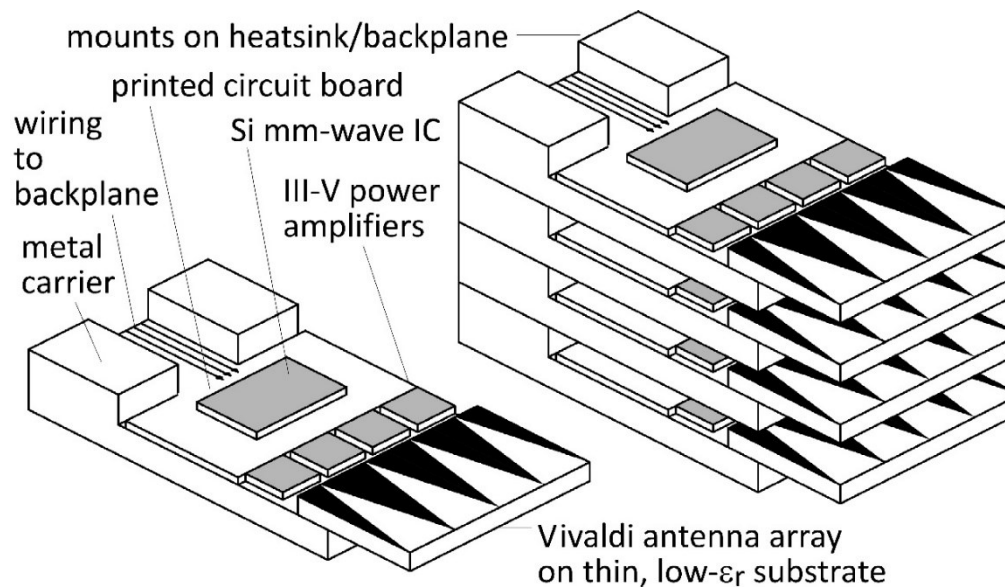
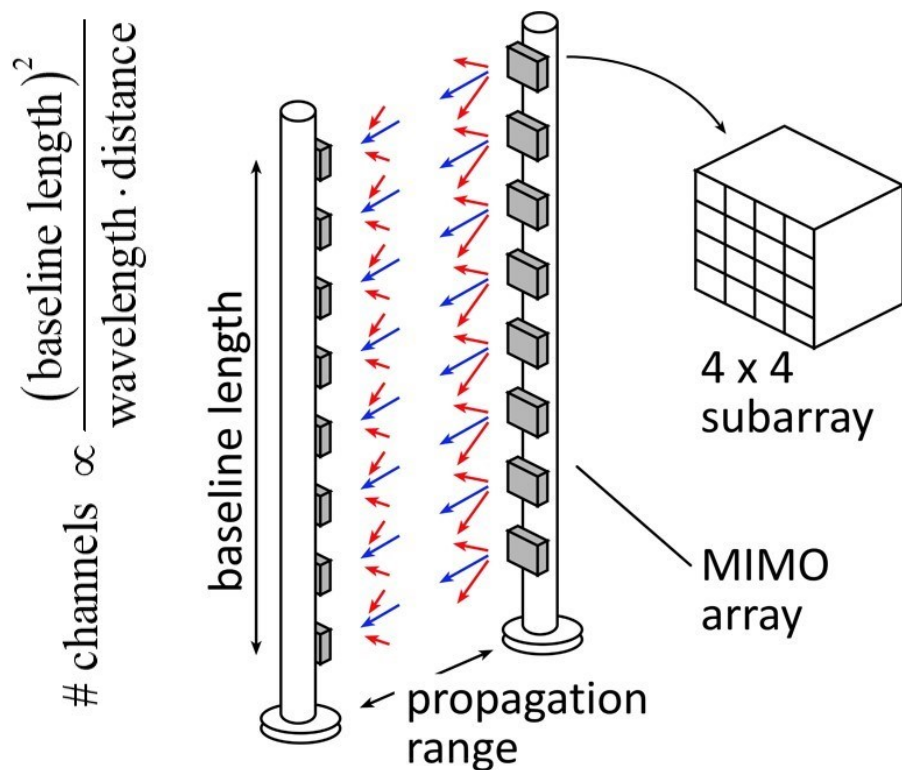
16 users/array. $P_{1dB} = 21 \text{ dB}_m$ PAs, $F = 8 \text{ dB}$ LNAs

1, 10 Gb/s/beam \rightarrow 16, 160 Gb/s total capacity

70, 40 m range in 50mm/hr rain with 17dB total margins



Handset:
8 × 8 array
(9×9mm)



8-element MIMO array

2.1 m baseline.

80Gb/s/subarray \rightarrow 640Gb/s total

4 x 4 sub-arrays \rightarrow 8 degree beamsteering

Key link parameters

500 meters range in 50 mm/hr rain; 23 dB/km

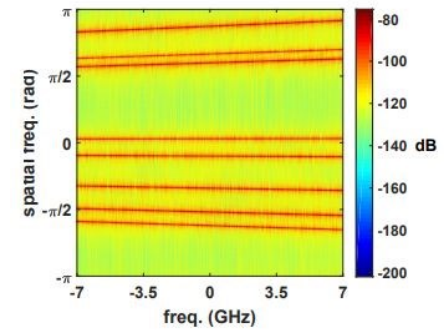
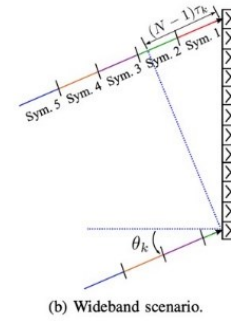
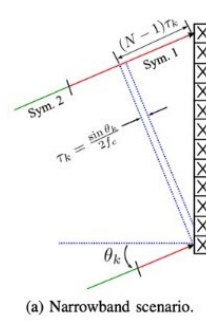
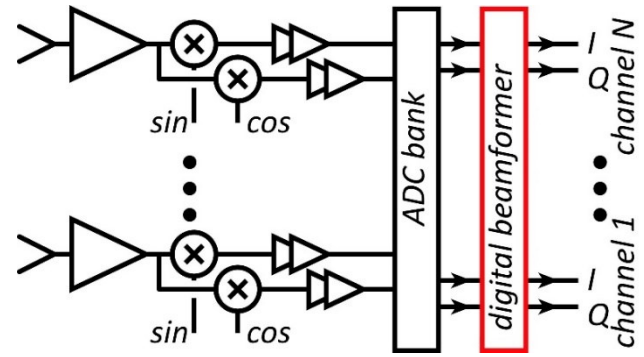
20 dB total margins:

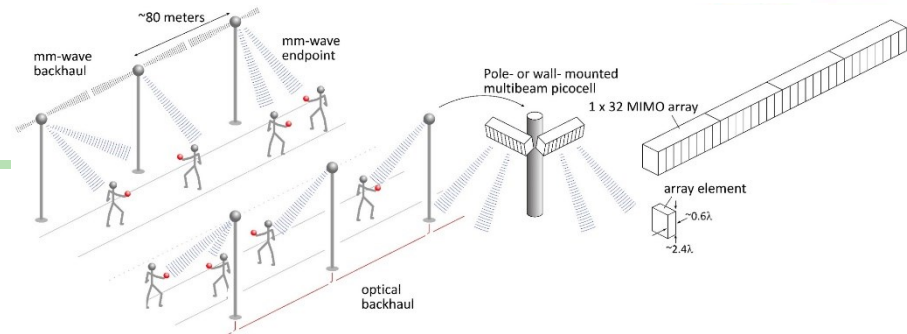
packaging loss, obstruction, operating, design, aging

PAs: 18dBm = $P_{1\text{dB}}$ (per element)

LNAs: 6dB noise figure

Systems





ADCs/DACs¹: QPSK needs only 3-4 bit ADC/DACs

N ADC bits, M antennas, K signals: $SNR=6N+1.76+10\cdot\log_{10}(M/K)$
 3 bits, $(M/K)=2 \rightarrow SNR=23$ dB. QPSK needs 9.8 dB.

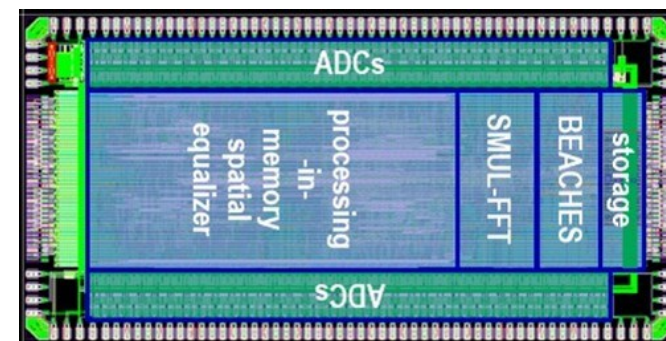
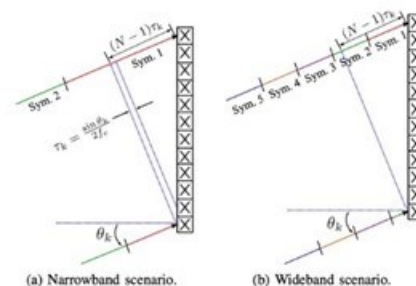
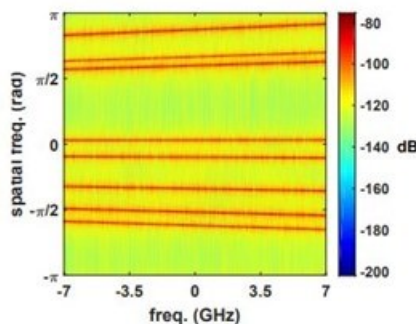
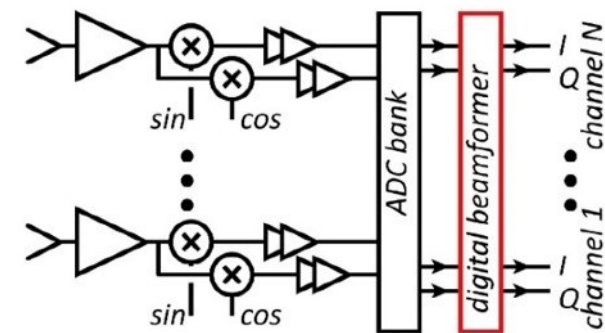
Linearity¹: Amplifier P_{1dB} need be only 4 dB above average power

Phase noise^{2,3}: Requirements same as for SISO

Efficient digital beamforming^{4,5}: beamspace algorithm

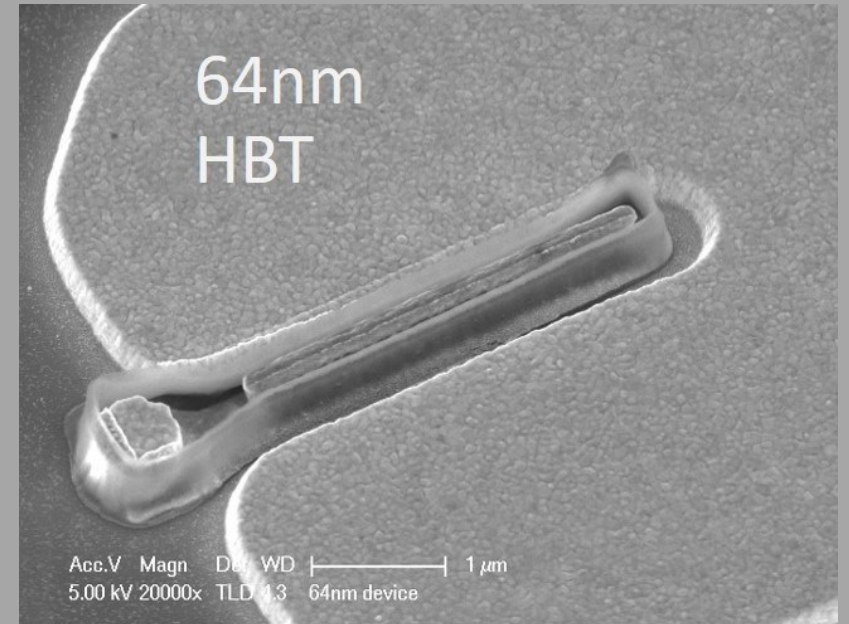
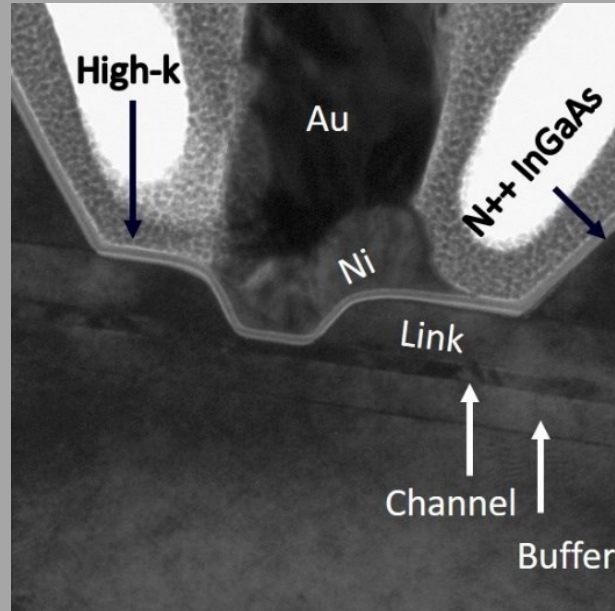
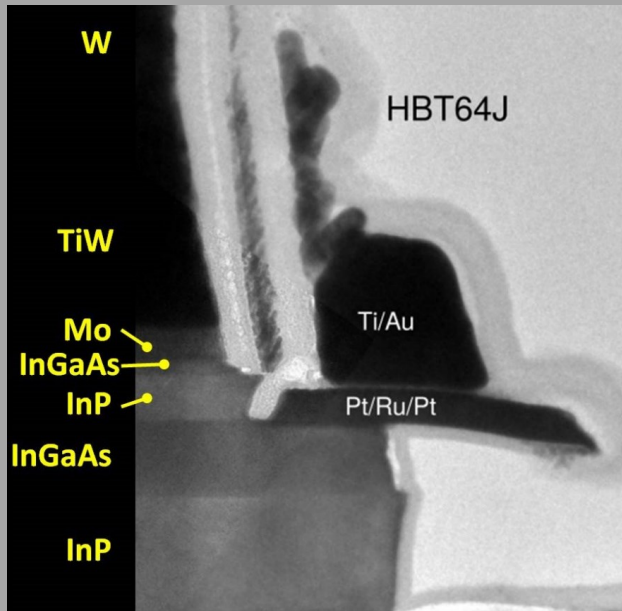
Efficient VLSI digital beamformer implementation⁶: low-resolution matrix

Efficient beamforming in broadband arrays⁷: combined spatial & temporal FFTs.



- 1) M. Abdelghany et al, IEEE Trans. Wireless Comm, Sept. 2021
- 2) M. E. Rasekh et al, IEEE Trans. Wireless Comm, Oct. 2021
- 3) A. Puglielli et al, 2016 IEEE ICC
- 4) M. Abdelghany, et. al, , 2019 IEEE SPAWC
- 5) S. H. Mirfarshbafan et al, IEEE Trans CAS 1, 2020
- 6) O Castañeda Fernández et. al, 2021 ESSCIRC
- 7) M. Abdelghany et al 2019 IEEE GLOBECOM

Transistors



CMOS: good power & noise up to ~150GHz. Not much beyond. 65-22nm nodes are best.

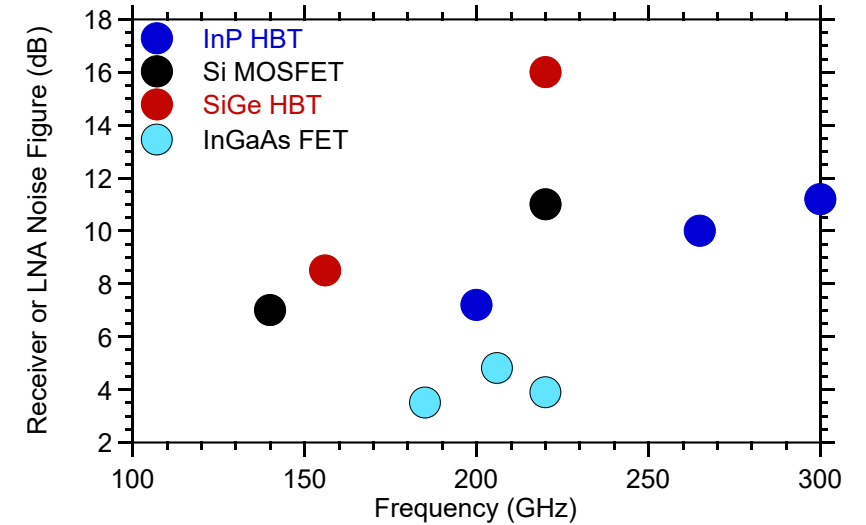
InP HBT: record 100-300GHz PAs

SiGe HBT: out-performs CMOS above 200GHz

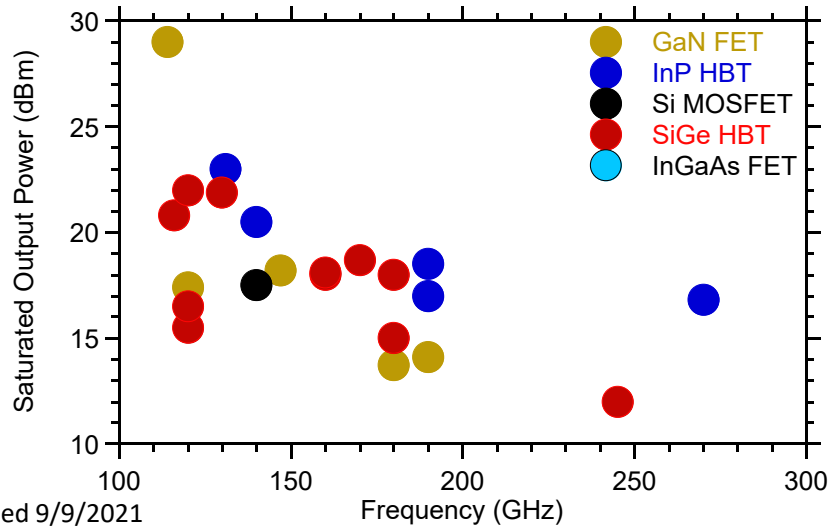
GaN HEMT: record power below 100GHz. Bandwidth improving

InGaAs-channel HEMT: world's best low-noise amplifiers

Noise



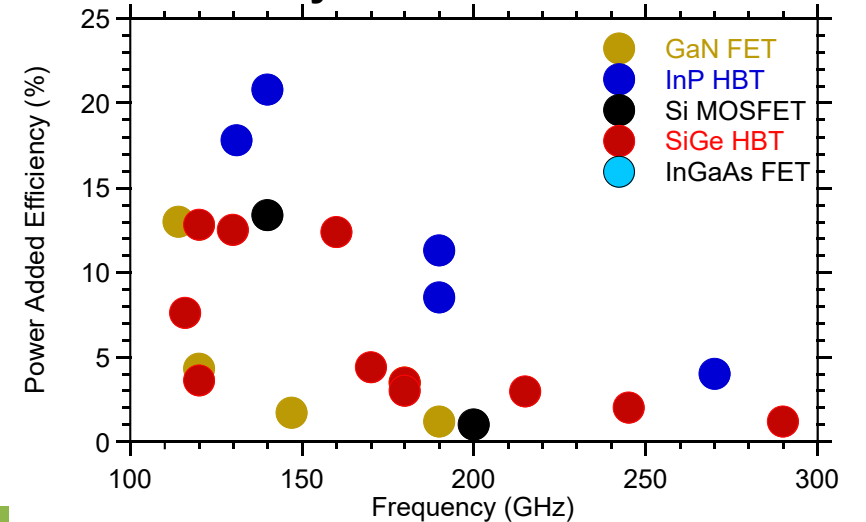
Power



Results compiled 9/9/2021

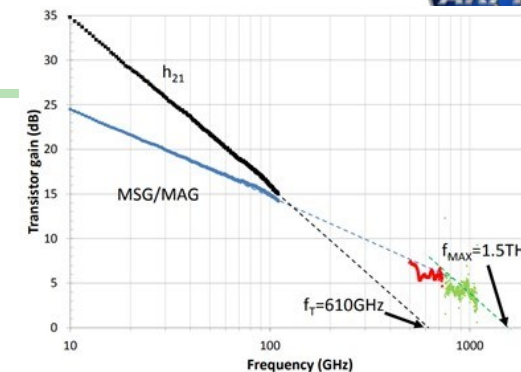
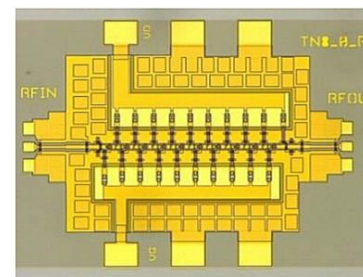
Results with low power but high PAE, or low PAE but high power, are not shown

Efficiency



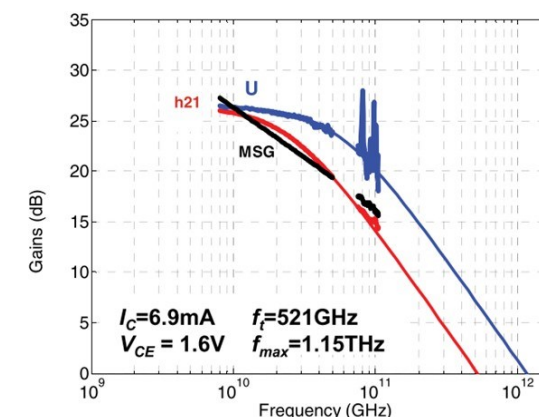
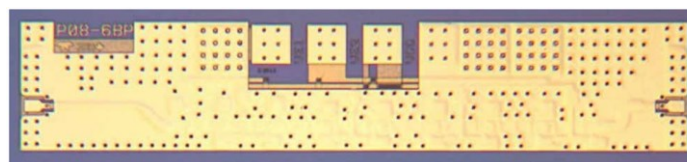
InP HEMTs: 1.5THz f_{max} , 1.0THz amplifiers

W. Deal et al, 2016 IEDM (Northrop-Grumman)



130nm InP HBTs: 1.1THz f_{max} , 3.5V. 670 GHz amplifiers

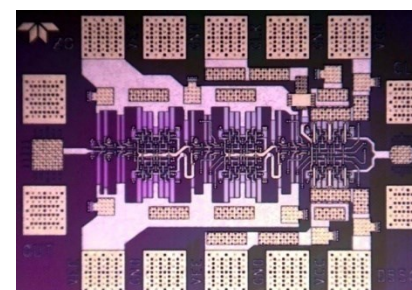
M. Urteaga, et al, IEEE Proceedings June 2017 (Teledyne)



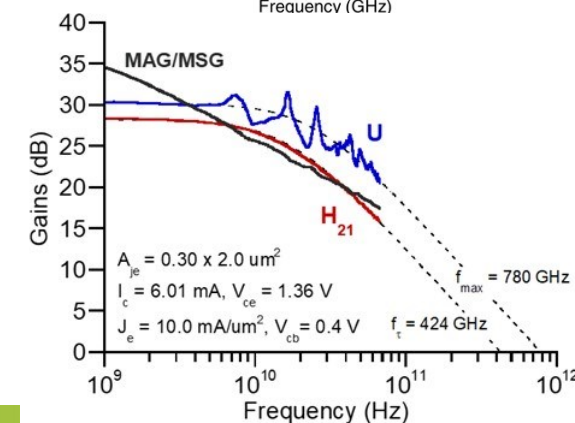
250nm InP HBTs: 650GHz f_{max} , 4.5V.

Z. Griffith et al, 2007 IPRM conference (UCSB)

M. Urteaga, et al, IEEE Proceedings June 2017 (Teledyne)



204 GHz static frequency divider
Z. Griffith et al, 2010 IEEE CSICS



Transmitters need:

high power-added efficiency $PAE = (P_{out} - P_{in}) / P_{DC}$

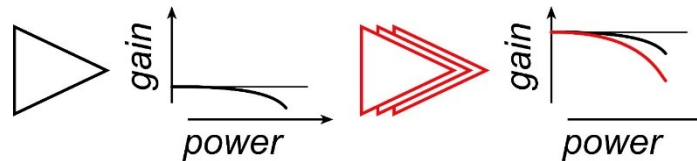
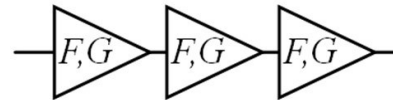
high added power density $(P_{out} - P_{in}) / (\text{gate width, emitter length})$

Receivers need:

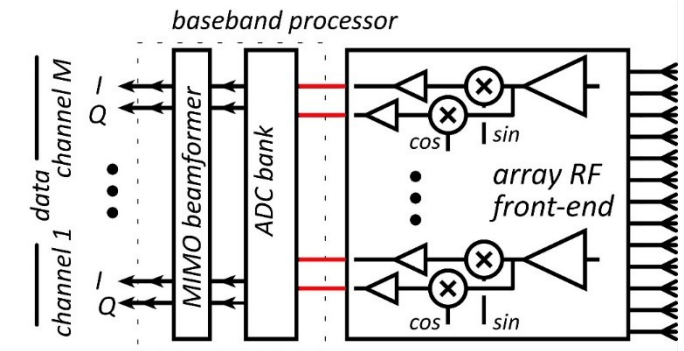
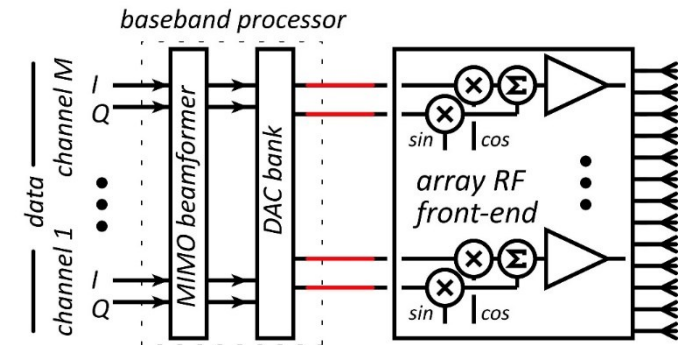
low cascaded noise $F_{casc} = F + (F - 1)/G + (F - 1)/G^2 + \dots$

Need reasonable gain/stage.

die area, power,
accumulated gain compression



(gain in PAs, LNAs is less than MAG/MSG, U, ...)



mm-wave transistor gain is low: gain-boosting is common

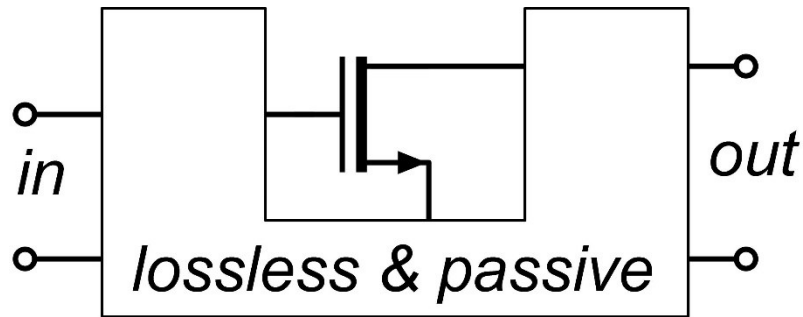
Common-source vs. common-gate.

Capacitive neutralization. Unconditionally stable positive feedback (Singhakowinta, Int. J. Electronics, 1966)

Such circuits don't improve the parameters that matter the most.

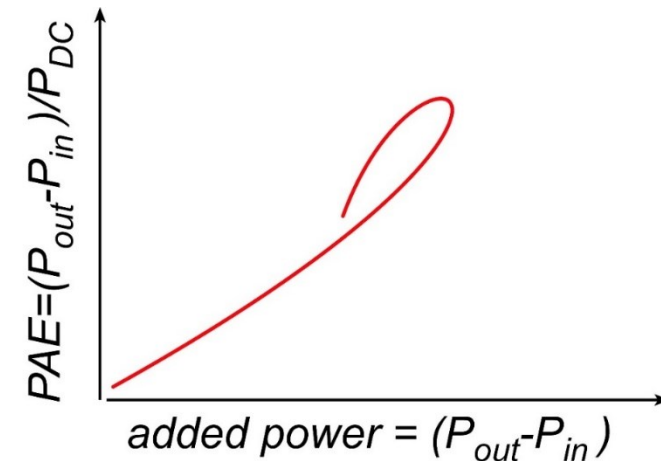
The circuit* doesn't change the **transistor minimum cascaded noise figure**. (Haus, Adler, Proc. IRE, 1958)

The circuit* doesn't change the **transistor maximum efficiency vs. added power curve**.

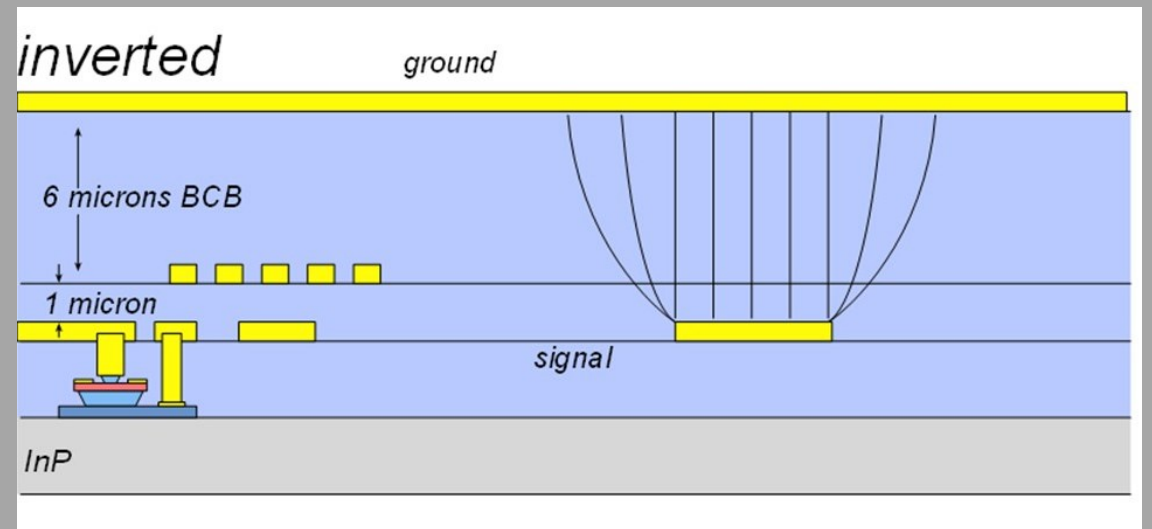
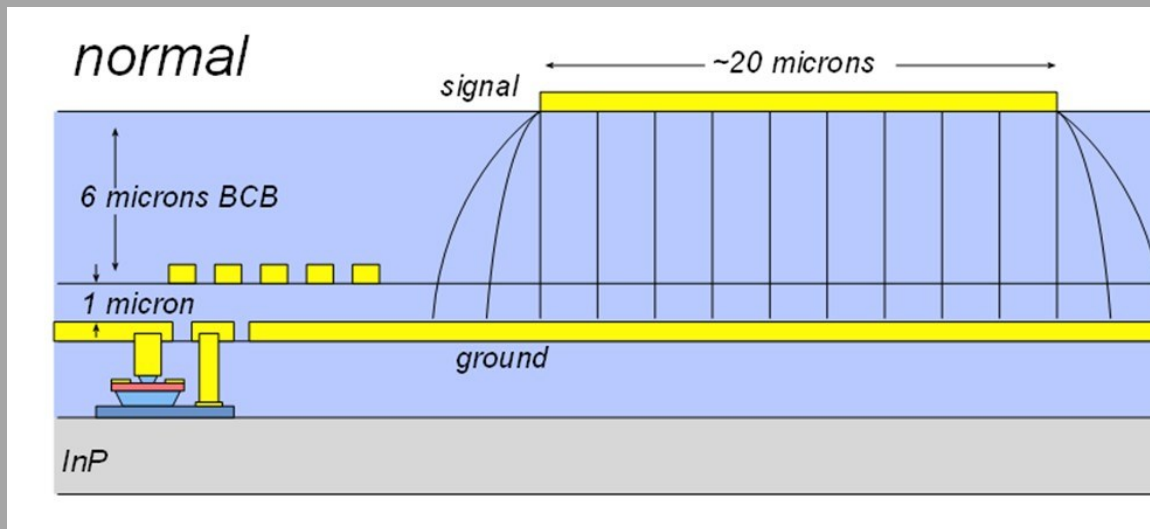


$$F_{casc} = 1 + M = F + (F - 1)/G + (F - 1)/G^2 + \dots$$

*If lossless, and given the correct source and load impedances.



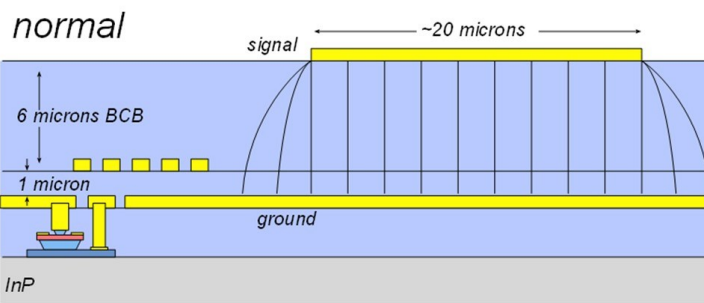
Interconnects



Normal: PAs, LNAs

smaller skin-effect losses ✓

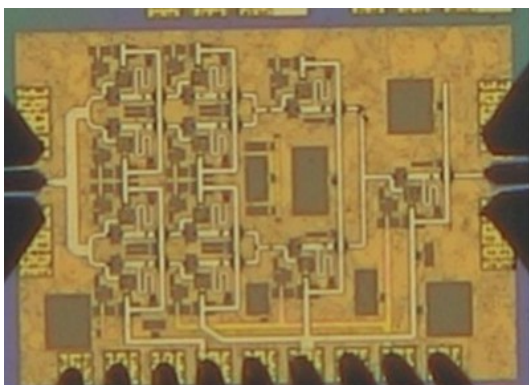
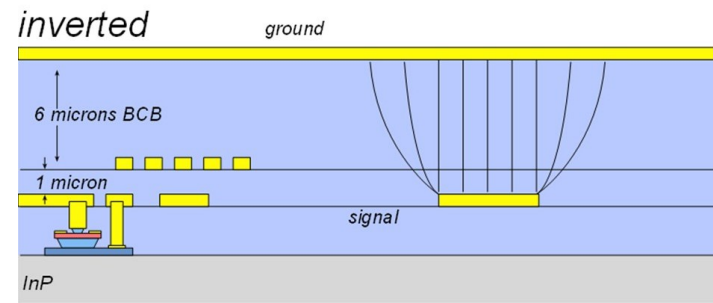
ground-plane holes at transistors ✗



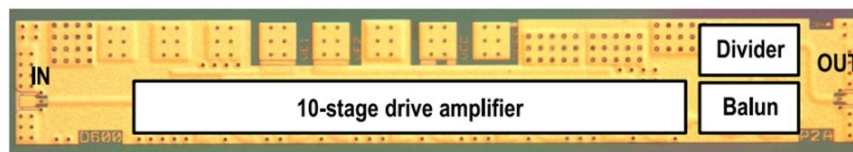
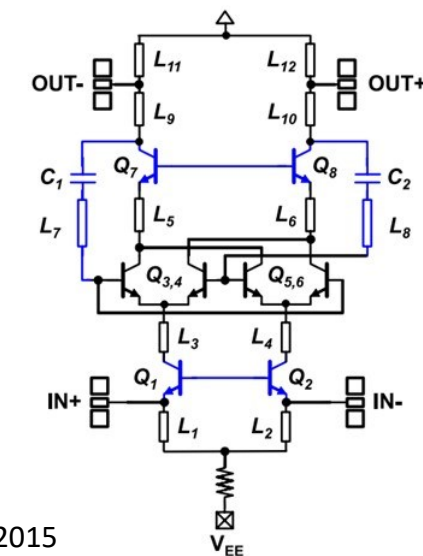
Inverted: high-density blocks (mixers, phase shifters,...)

higher skin-effect losses ✗

no ground-plane breaks: better ground integrity ✓



266GHz, 16.8dBm PA: A. Ahmed et. al, 2021 IMS



529GHz dynamic divider: M. Seo et al, IEICE Electronics Express, Feb. 2015

Interconnects in packages and on PCBs:

$H \propto 1/\text{frequency}$ (to control radiation loss)

loss (dB/mm) $\propto (\text{frequency})^{3/2}$

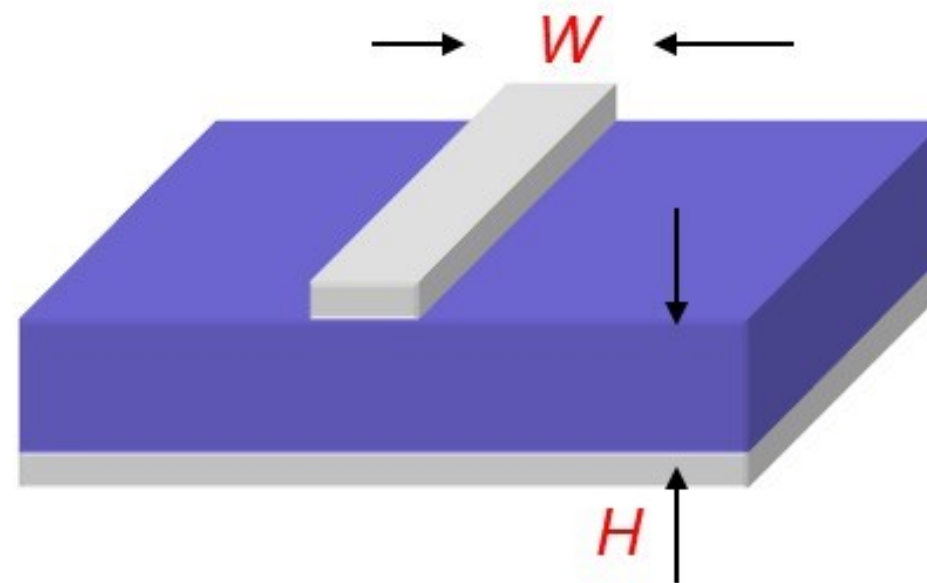
loss (dB/wavelength) $\propto \sqrt{\text{frequency}}$

Interconnects in ICs:

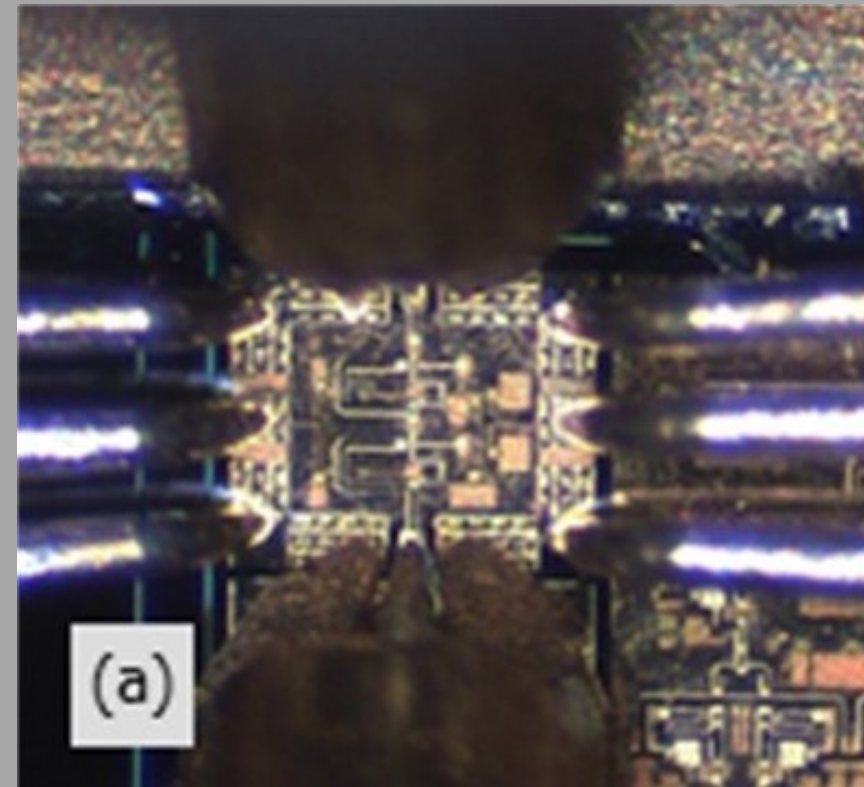
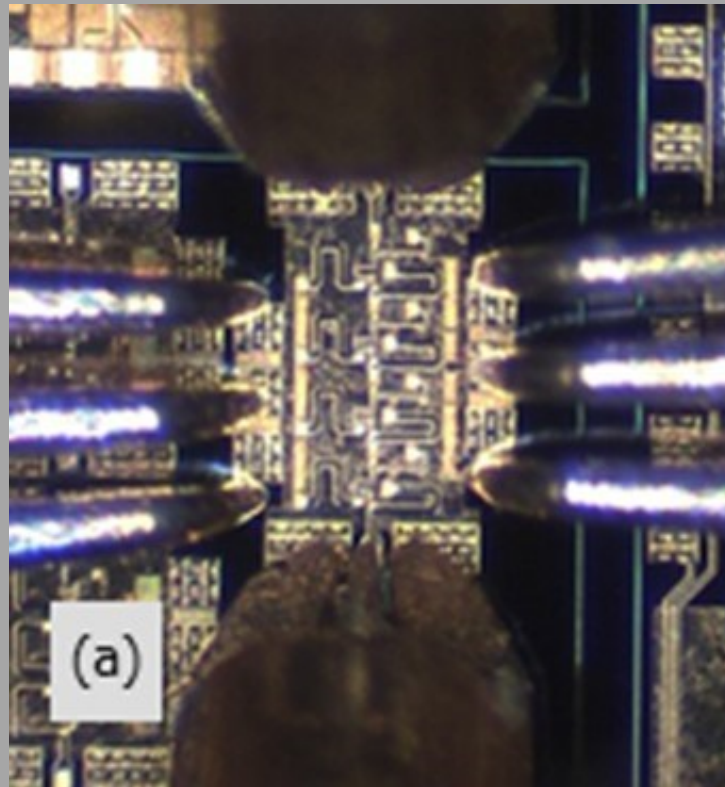
H is independent of frequency

loss (dB/mm) $\propto \sqrt{\text{frequency}}$

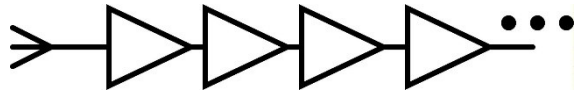
loss (dB/wavelength) $\propto 1/\sqrt{\text{frequency}}$



Low-Noise Amplifiers



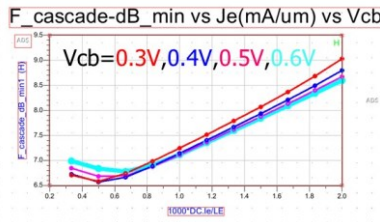
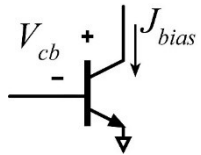
1) Goal: low **noise measure**, not **noise figure**



$$F_{\text{cascade}} = M + 1 = F + \frac{F-1}{G} + \frac{F-1}{G^2} + \dots = \frac{F-1/G}{1-1/G}$$

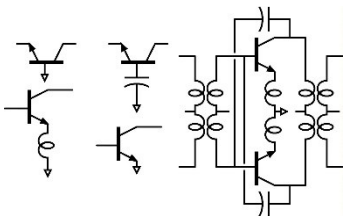
F = noise figure, M = noise measure

2) Find bias current density for lowest **noise measure**



@210GHz,
 $F_{\text{cascade,min}} = 6.57 \text{ dB}$
given:
 $J_e = 0.5 \text{ mA/um}$,
 $V_{cb} = 0.3V$

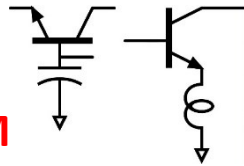
3) Minimum **M is independent of circuit configuration***;
pick for high bandwidth or high gain/stage (= low P_{DC})



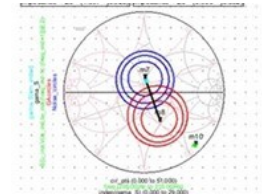
<-- all give the same minimum M...
...but **common-base** gives highest gain (InP HBT @210GHz).

*HA Haus, RB Adler, Proceedings of the IRE, 1958

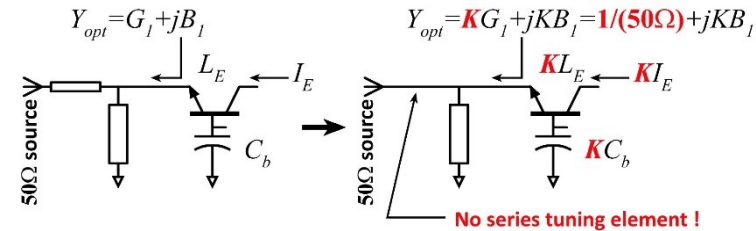
4) **Capacitance** in **common-base**; just like **inductance** in **common-emitter**, allows simultaneous tuning for **zero reflection coefficient** and minimum **M**



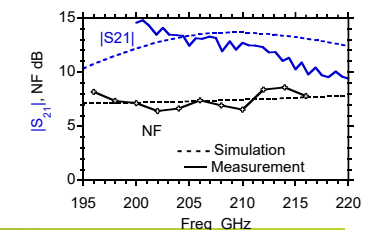
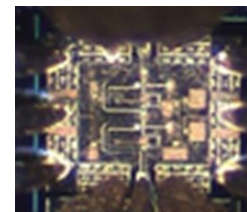
5) Write **ADS Python code** to display source impedance for minimum **M**.



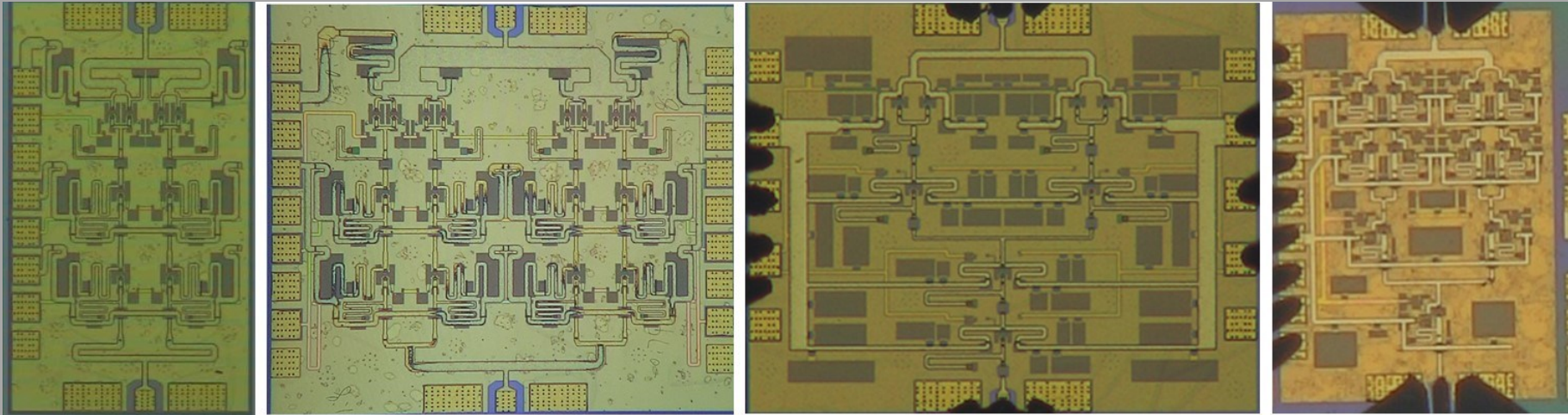
6) **Scale transistor size** to **eliminate series tuning element**.
Less input tuning → less noise from passive element loss.



Result: 7.2-7.4dB LNA noise given 6.6dB transistor F_{cascade}



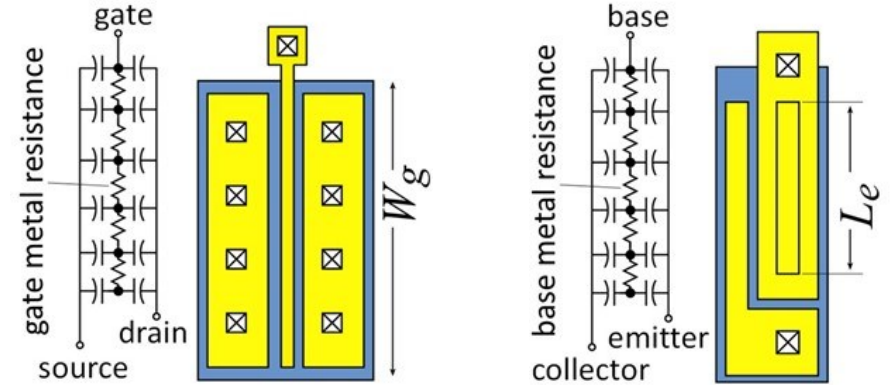
Power Amplifiers



Electrode RC charging time \propto (finger length)²

Maximum finger length $\propto 1/\sqrt{\text{frequency}}$

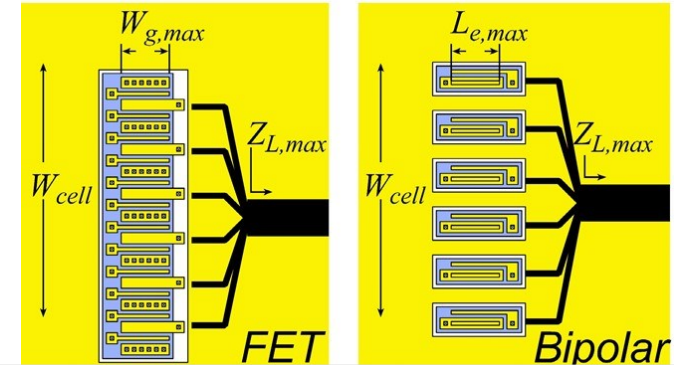
Current per finger $\propto 1/\sqrt{\text{frequency}}$



Maximum cell width $\propto 1/\text{frequency}$

Maximum number fingers $\propto 1/\text{frequency}$

Maximum current per cell $\propto 1/\text{frequency}^{3/2}$



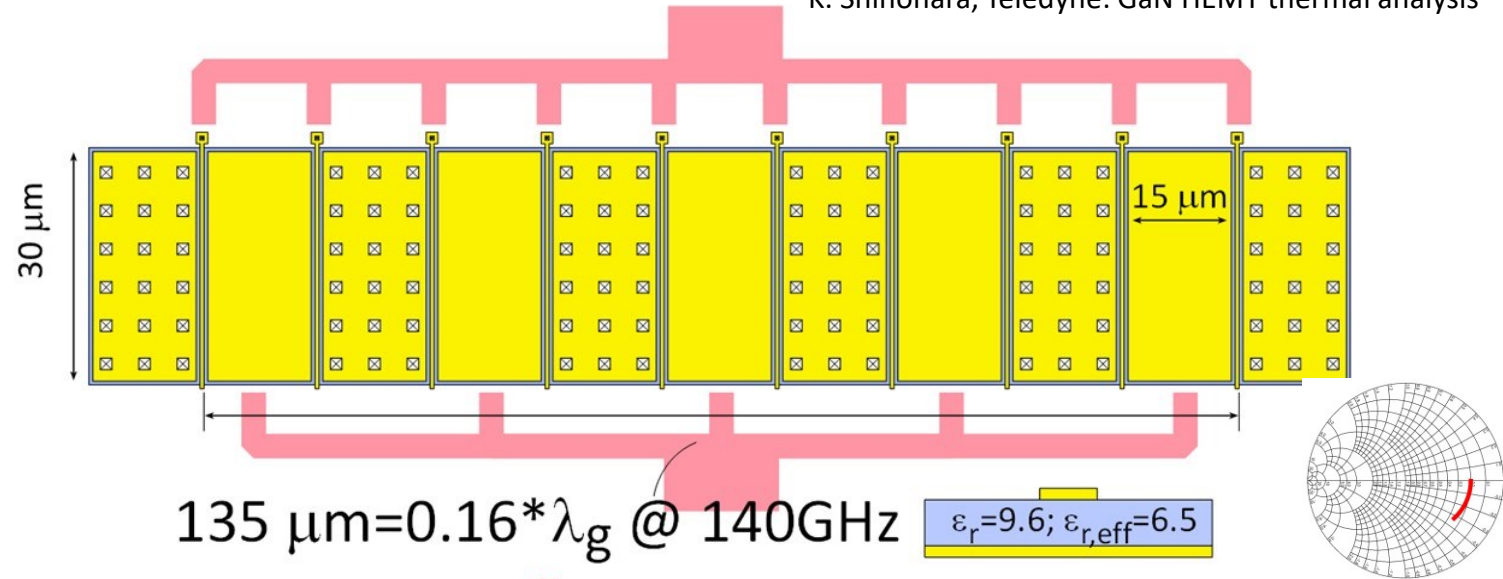
Maximum RF power per cell \propto (maximum load resistance) \cdot (maximum current)² $\propto 1/(\text{frequency})^3$

Compare to Johnson F.O.M.: maximum power per cell \propto (maximum voltage)² / (minimum load resistance) $\propto 1/(\text{frequency})^2$

K. Shinohara, Teledyne: GaN HEMT thermal analysis

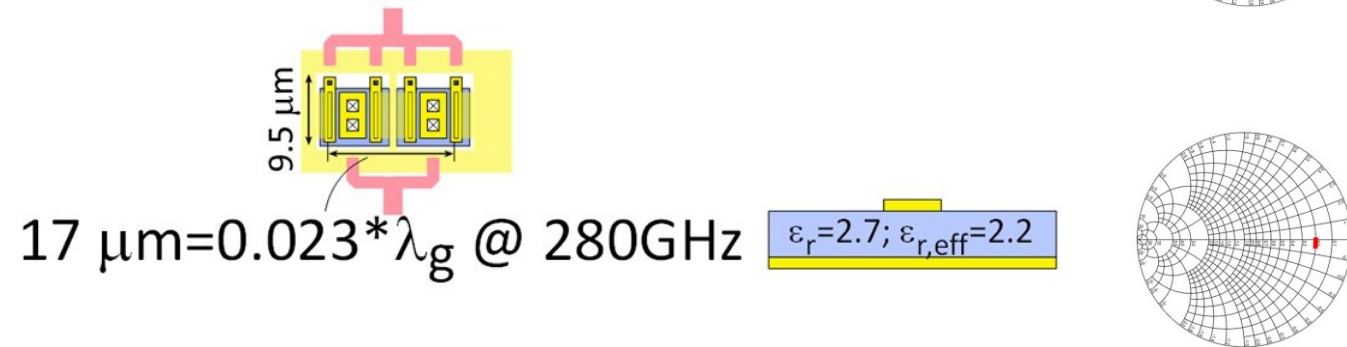
50Ω GaN PA cell @ 140GHz (1.6W)

25V swing, 1.67mA/μm,
gates: 30 μm width, 15 μm pitch



50Ω InP HBT PA cell @ 280GHz (40mW)

4V swing, 3.3mA/μm,
emitters: 6 μm length, 6 μm pitch



High V_{br} low I_{max} ? Device sized to drive 50Ω might approach λ_g/4 width.
Small finger pitch is critical; limited by thermal design

Wilkinson trees are lossy:

Signal passes through *many* 70.7Ω , $\lambda/4$ lines.

$\lambda/4$ lines are long.

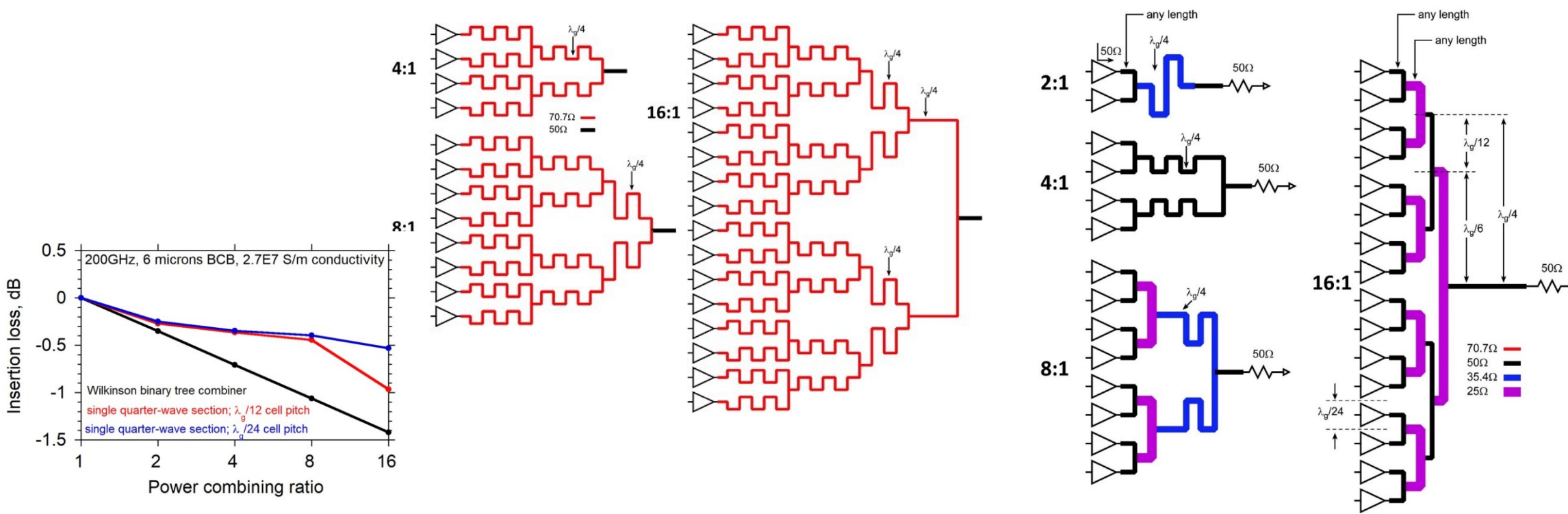
70.7Ω lines are narrow...and lossy \rightarrow **High loss.**

Single- $(\lambda/4)$ combiners are much less lossy

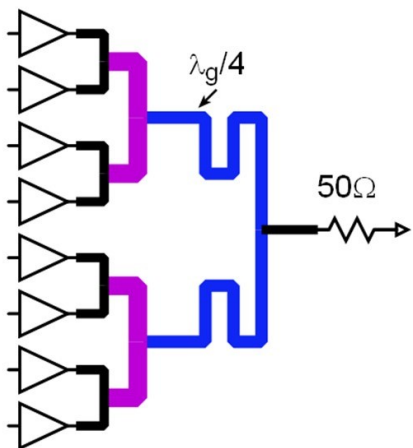
Each design uses a single *effective* $\lambda/4$ section.

Shorter lines, low- Z_0 lines \rightarrow lower loss

But, low loss only if transistor cells fit.

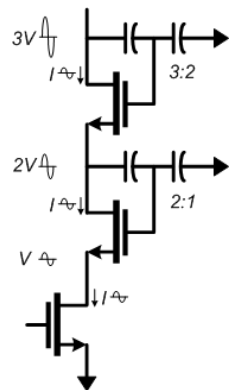


Corporate T-line



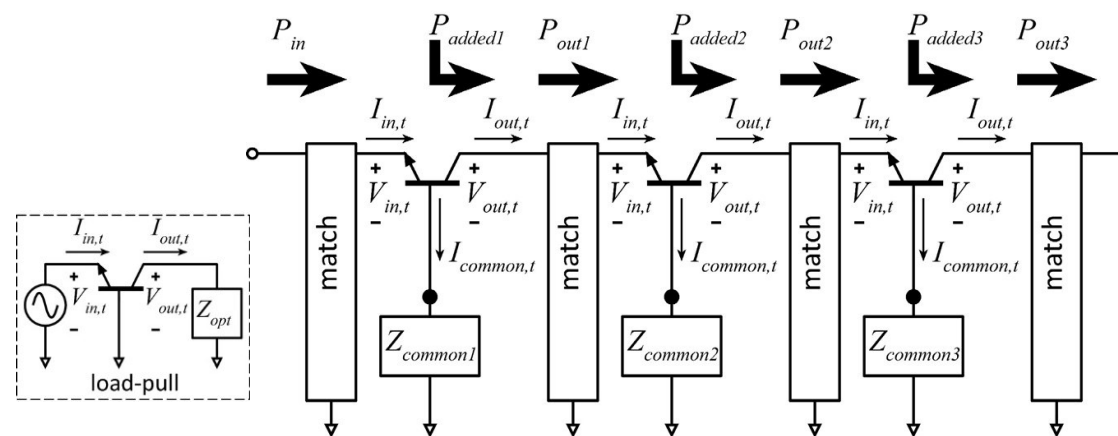
Direct series-connected

M. Shifrin: 1992 IEEE μ Wave/mmWave Monolithic Circuits Symp. (Raytheon)



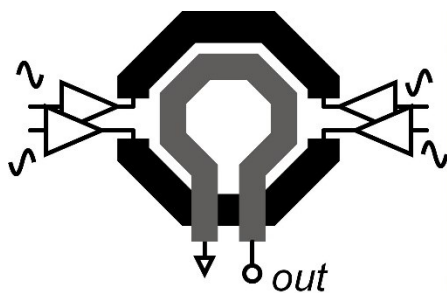
Cascaded combining

A. Ahmed 2018 EuMIC, 2021 RFIC (UCSB)



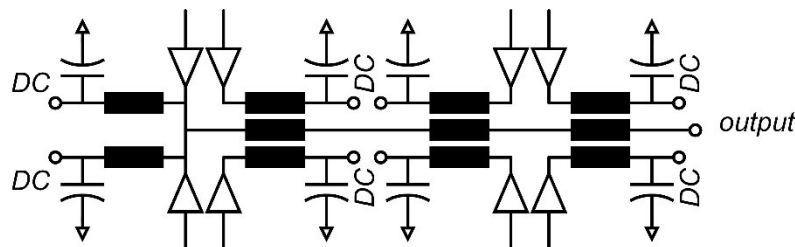
Distributed Active Transformer

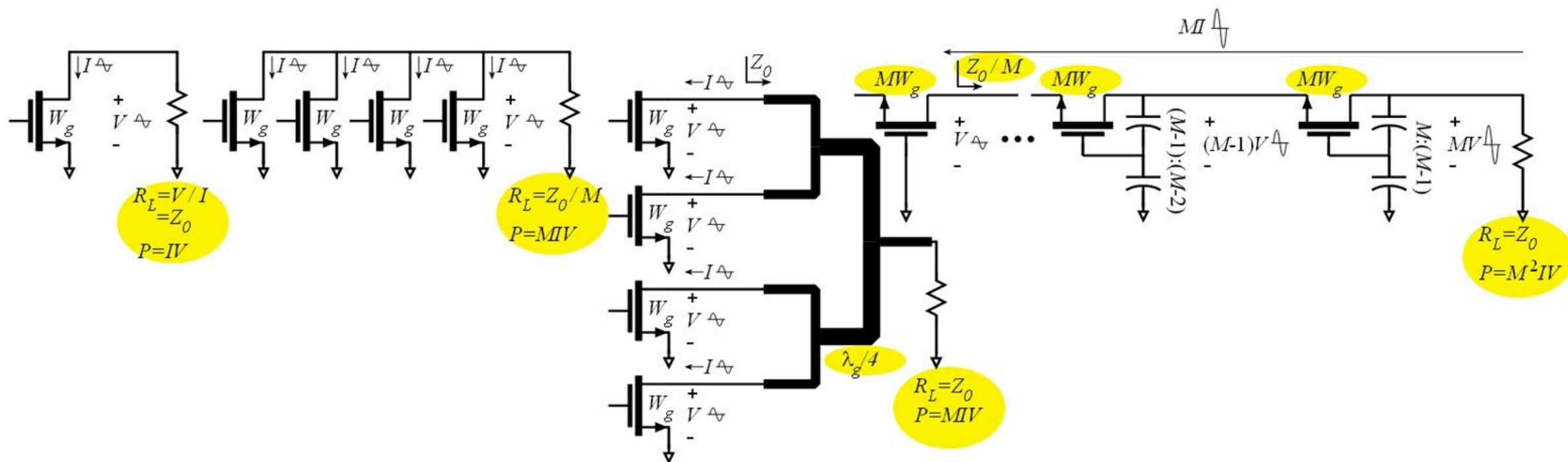
I. Aoki, IEEE Trans MTT, Jan. 2002 (CalTech)



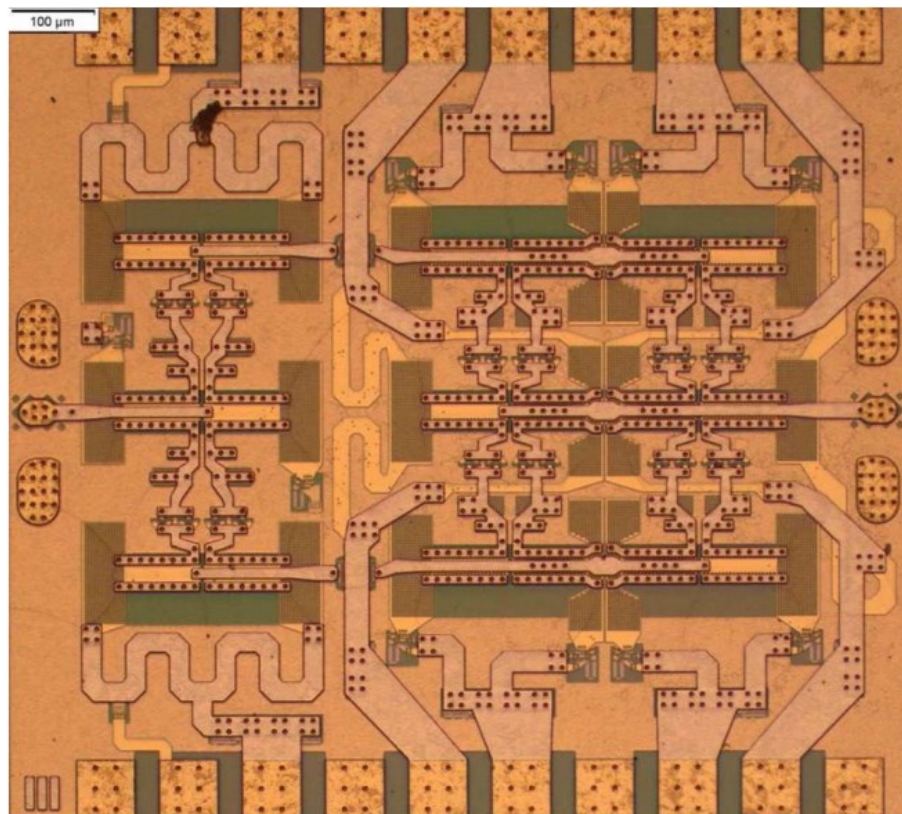
Balun series-connected

$\lambda/4$ baluns: Y. Yoshihara, 2008 IEEE Asian Solid-State Circuits Conference (Toshiba)
sub- $\lambda/4$ baluns: H. Park, et al, IEEE JSSC, Oct. 2014 (UCSB)

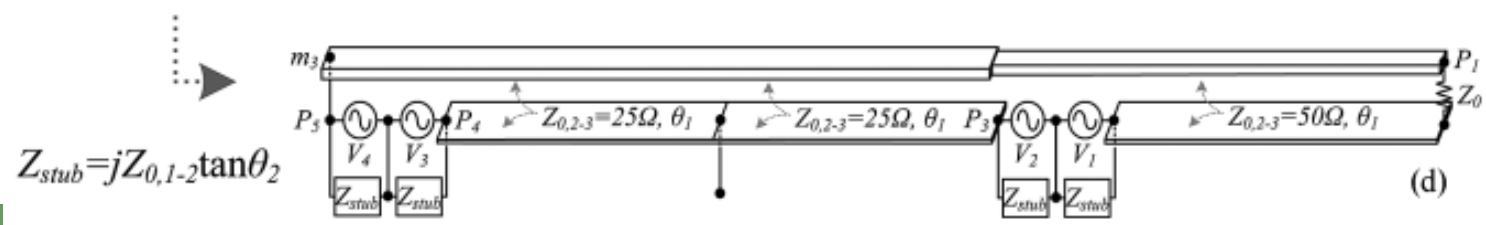
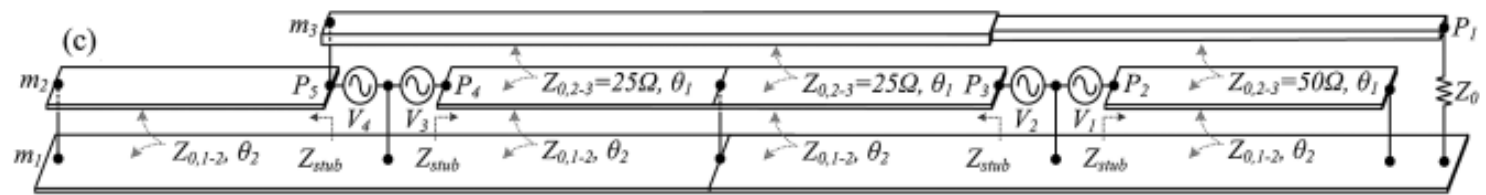
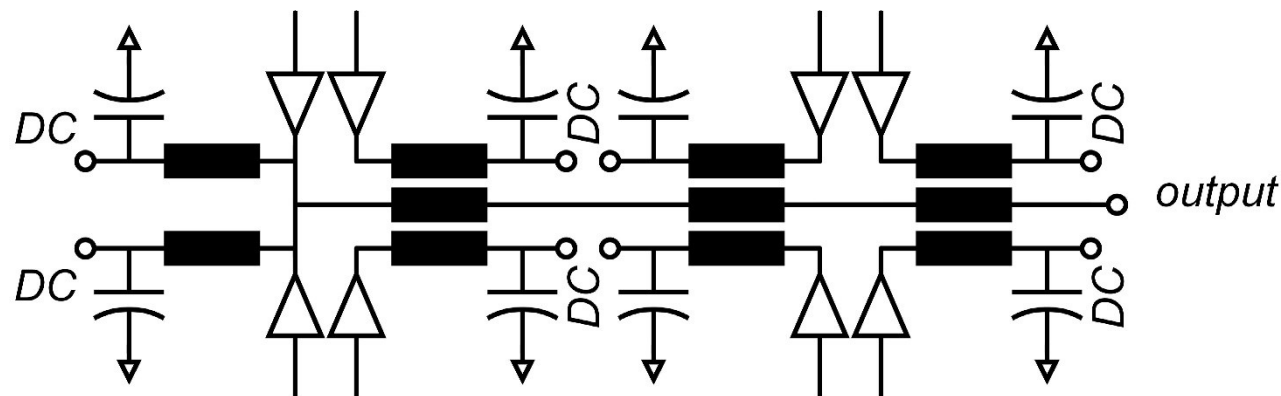




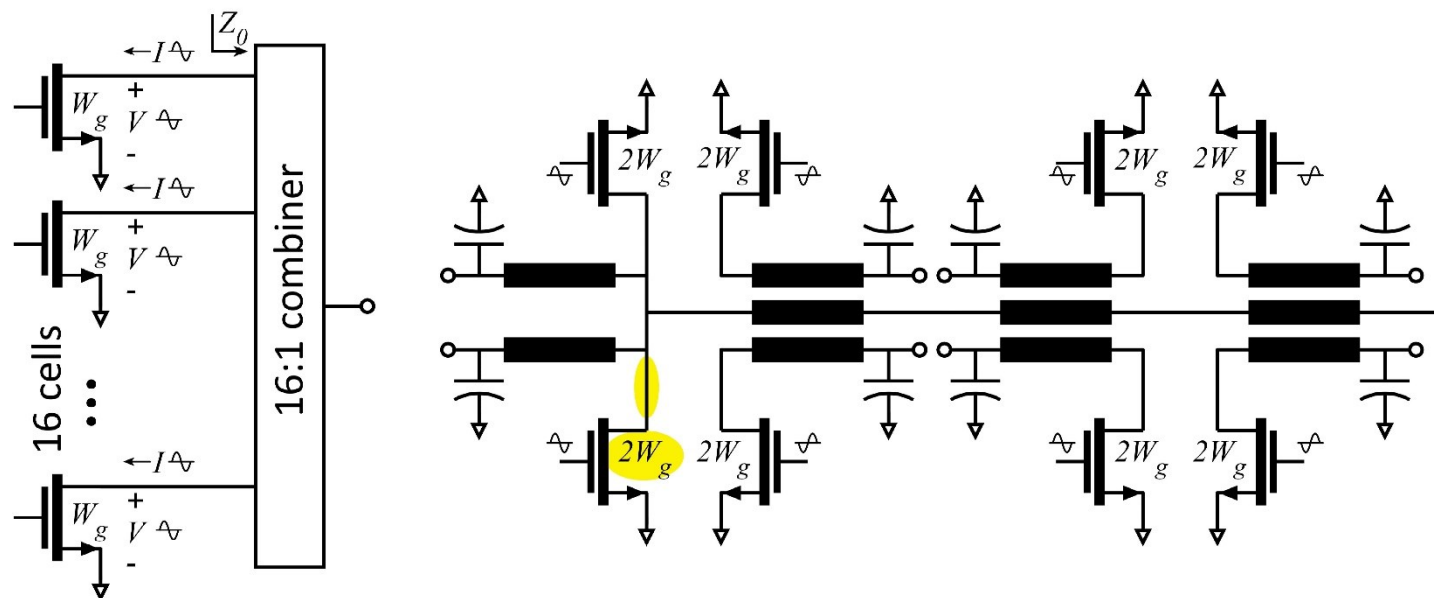
	Lower frequencies	Higher frequencies
Corporate combining	length $\propto 1/f \rightarrow$ large die area \times dB loss $\propto 1/\sqrt{f} \rightarrow$ high loss \times	length $\propto 1/f \rightarrow$ small die area \checkmark dB loss $\propto 1/\sqrt{f} \rightarrow$ low loss \checkmark
Series-connected	more transistor fingers per cell \rightarrow ok \checkmark	more transistor fingers per cell \rightarrow parasitics \times



$\lambda/4$ baluns: Y. Yoshihara, 2008 IEEE Asian Solid-State Circuits Conference (**Toshiba**)
 sub- $\lambda/4$ baluns: H. Park, et al, IEEE JSSC, Oct. 2014 (**UCSB**)

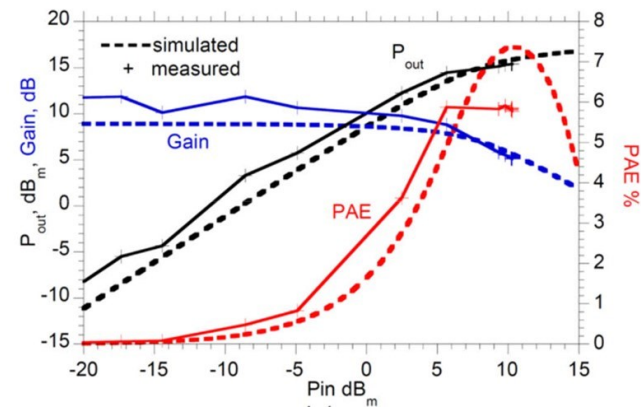
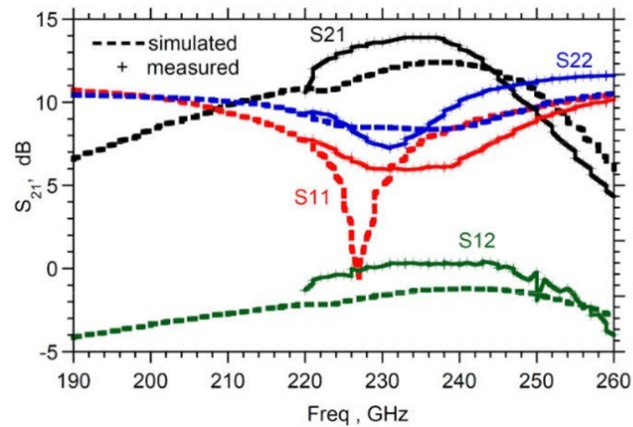
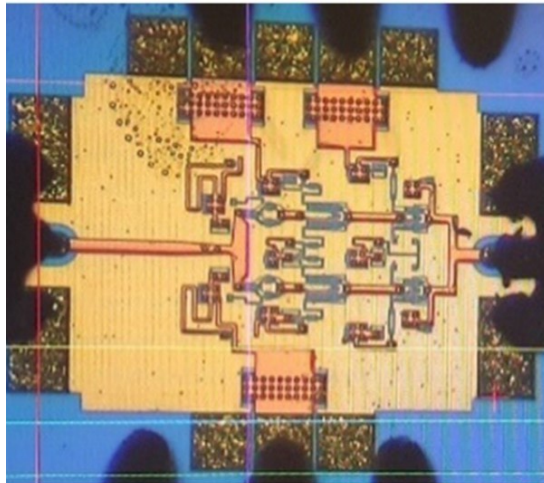
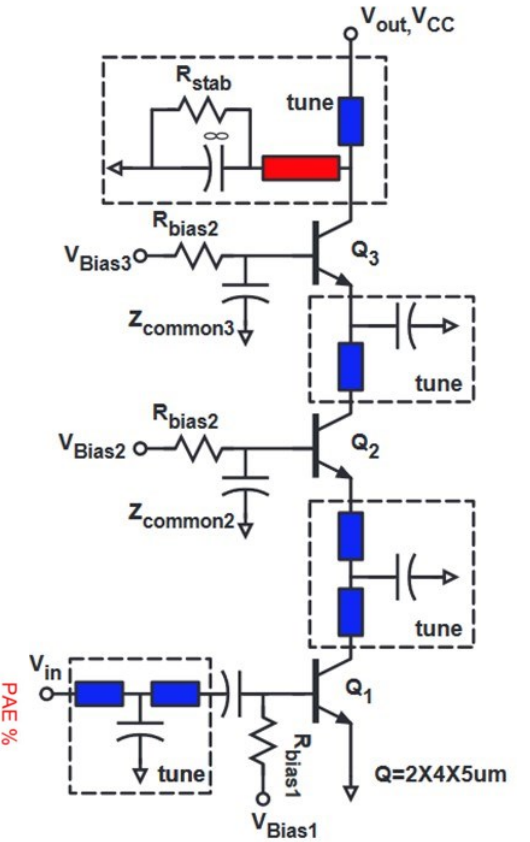
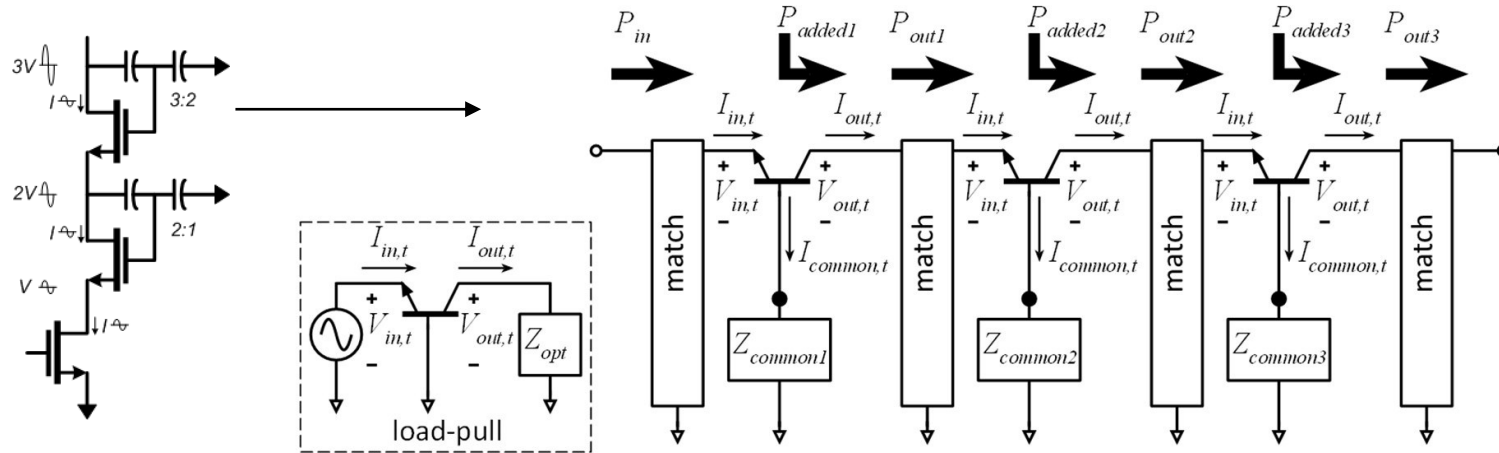


81GHz, 17 dB Gain
 470 mW P_{sat} , 23% PAE
 Teledyne 250 nm InP HBT
 2 stages, 1.0 mm²(incl pads)

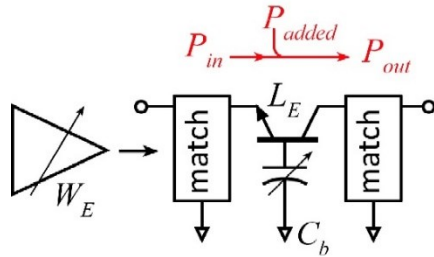


	Lower frequencies	Higher frequencies
Corporate combining	length $\propto 1/f \rightarrow$ large die area X dB loss $\propto 1/\sqrt{f} \rightarrow$ high loss X	length $\propto 1/f \rightarrow$ small die area ✓ dB loss $\propto 1/\sqrt{f} \rightarrow$ low loss ✓
Sub- $\lambda/4$ Balun	more transistor fingers per cell \rightarrow ok ✓	more transistor fingers per cell \rightarrow parasitics X impedance shift of transistor-balun interconnect X

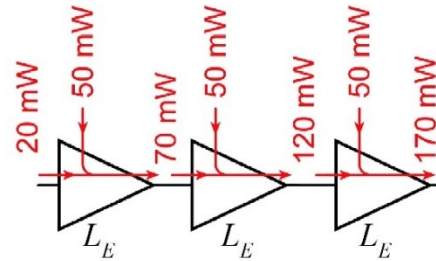
A. S. H. Ahmed et al, 2018 EuMIC (UCSB)



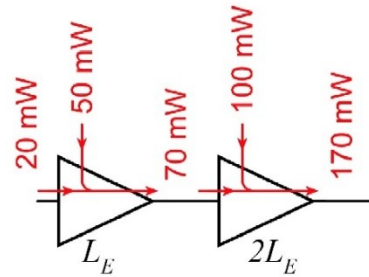
adjustable power summation



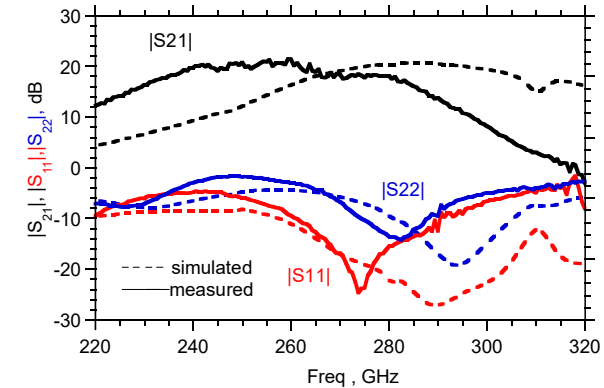
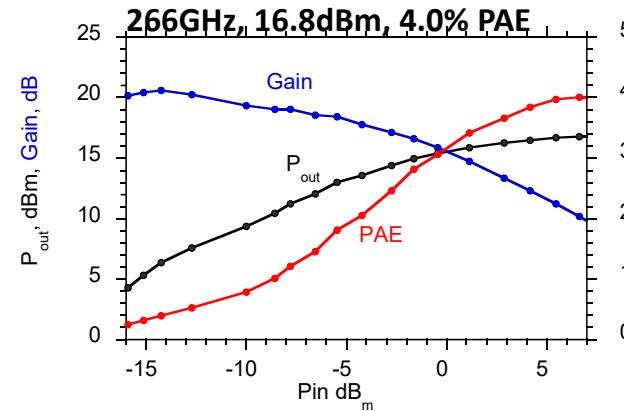
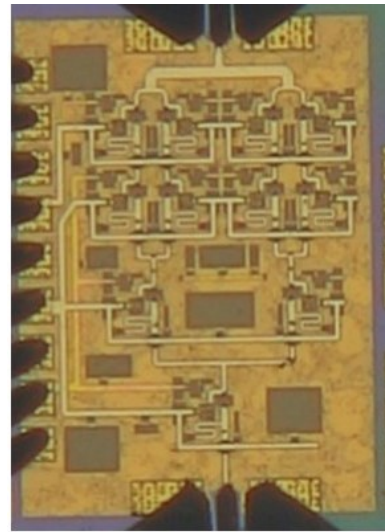
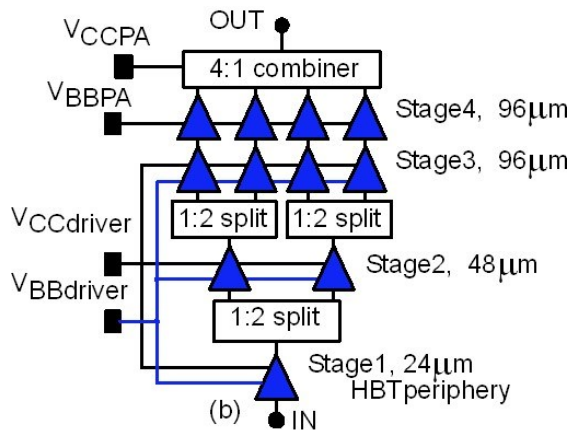
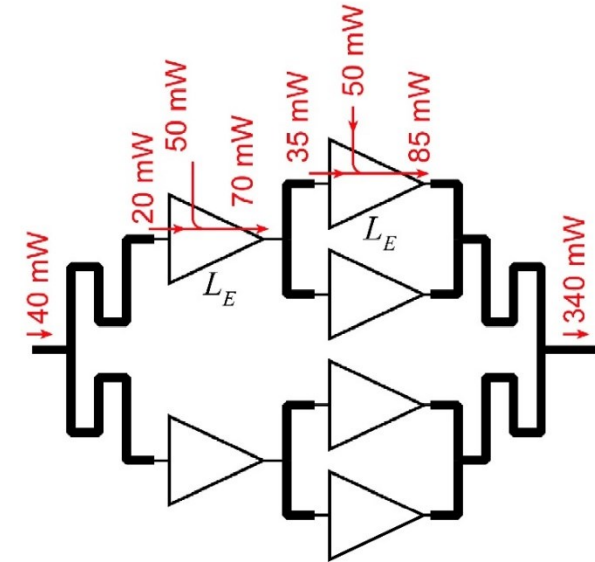
=stacking + matching

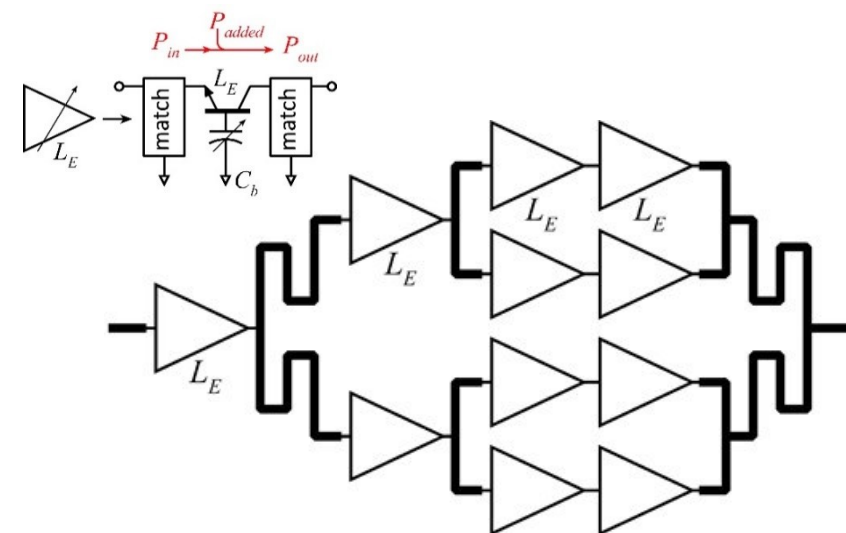
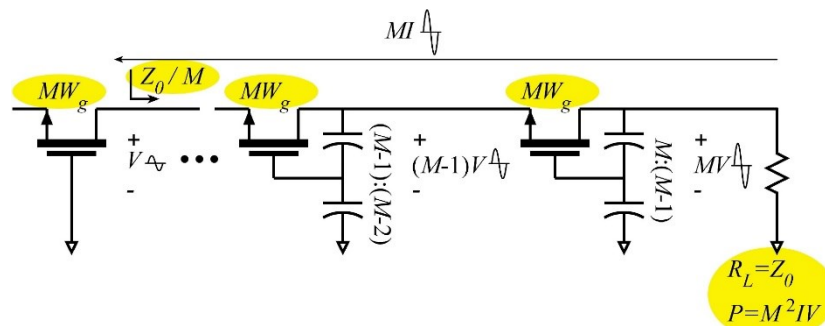
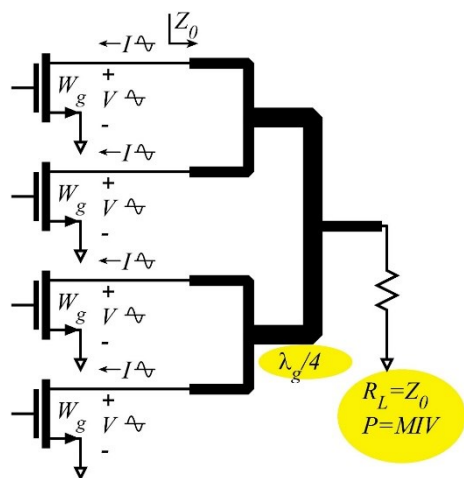


nonuniform



with spitting or combining





Lower frequencies

Higher frequencies

Corporate combining

length $\propto 1/f \rightarrow$ large die area **X**
dB loss $\propto 1/\sqrt{f} \rightarrow$ high loss **X**

length $\propto 1/f \rightarrow$ small die area **✓**
dB loss $\propto 1/\sqrt{f} \rightarrow$ low loss **✓**

Series-connected

more transistor fingers per cell \rightarrow ok **✓**

more transistor fingers per cell \rightarrow parasitics **X**

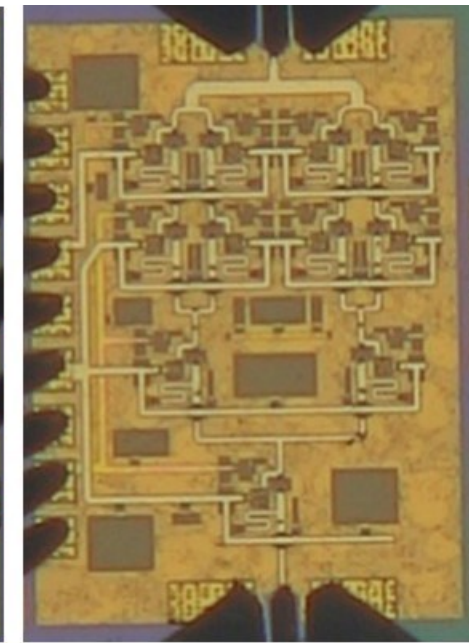
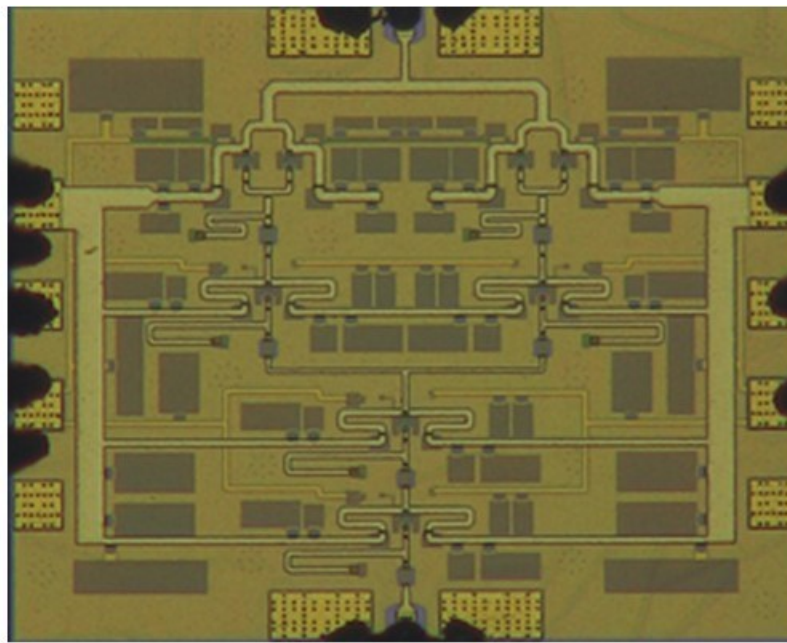
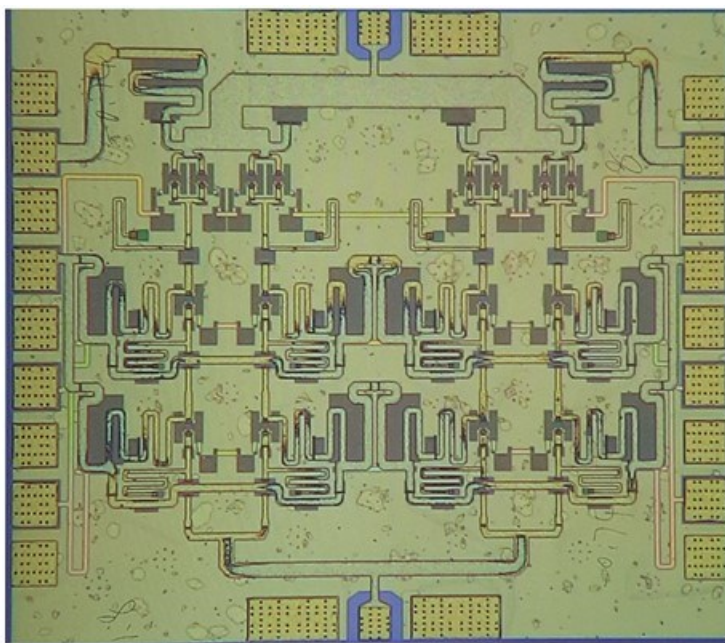
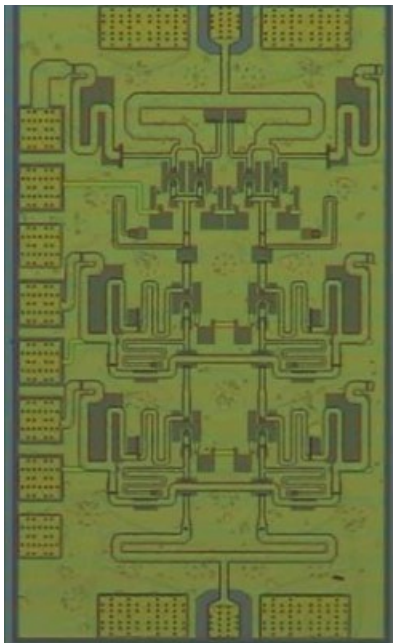
Cascade combining

large interstage matching networks **X**

small interstage matching networks **✓**
small # transistor fingers per cell \rightarrow ok **✓**
cascade cell pass-through losses **X**

Teledyne 250nm InP HBT technology

Ahmed et al, 2020 IMS, 2020 EuMIC, 2021 IMS, 2021 RFIC

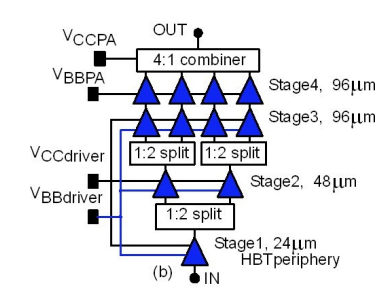
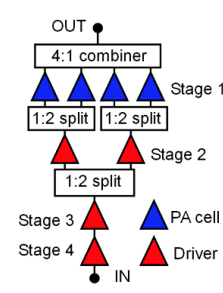
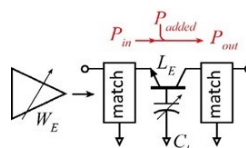
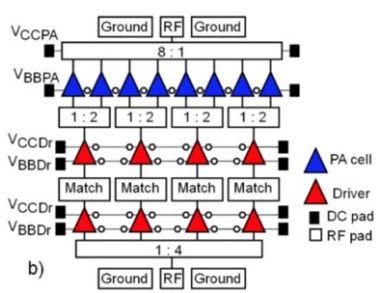
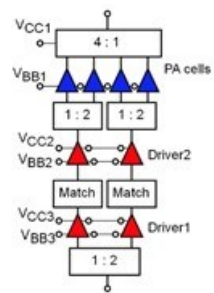


140GHz, 20.5dBm, 20.8% PAE

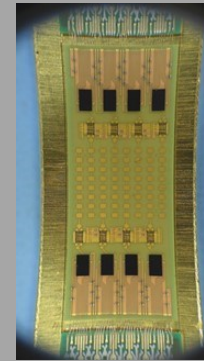
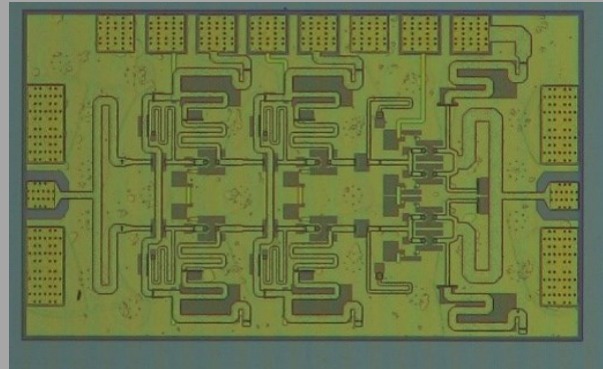
130GHz, 200mW, 17.8% PAE

194GHz, 17.4dBm, 8.5% PAE

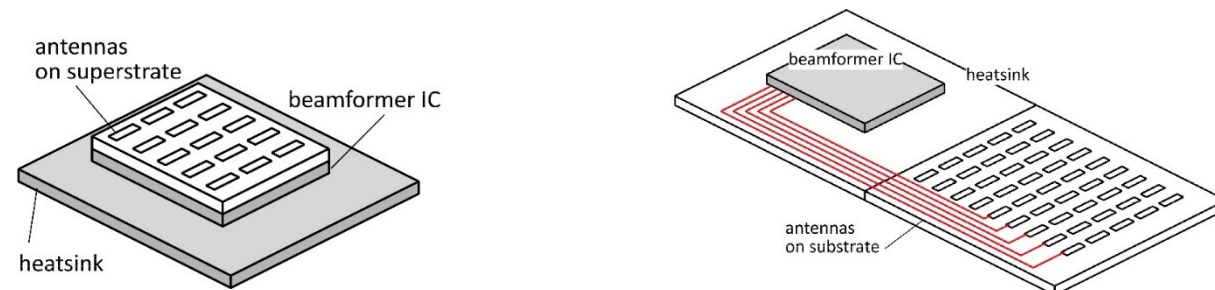
266GHz, 16.8dBm, 4.0% PAE



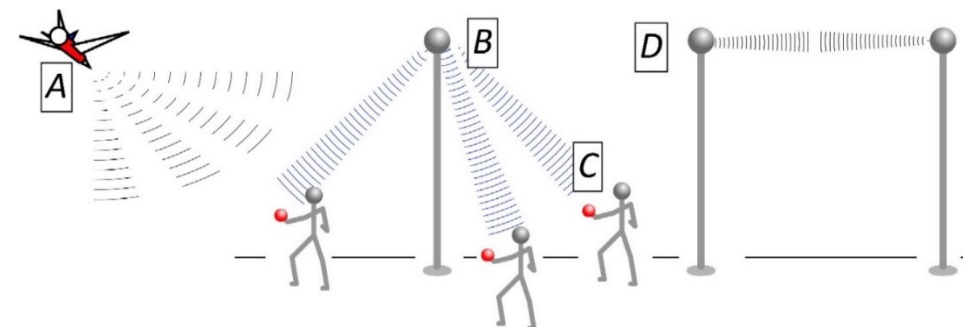
140 GHz Array Modules



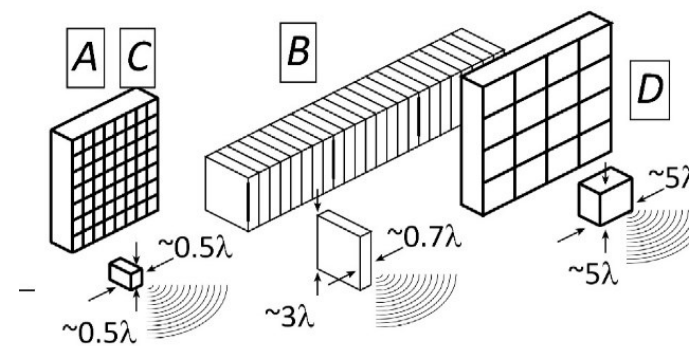
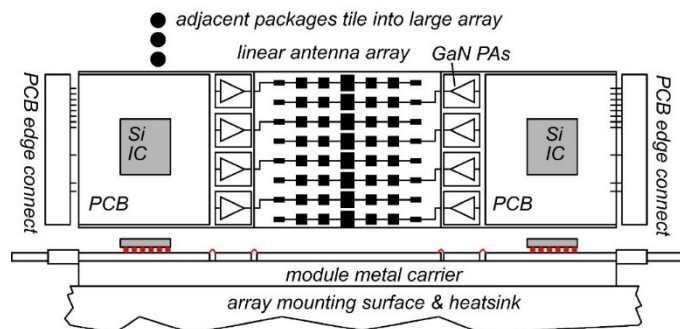
How to make the IC electronics fit ?
 How to avoid catastrophic signal losses ?
 How to remove the heat ?



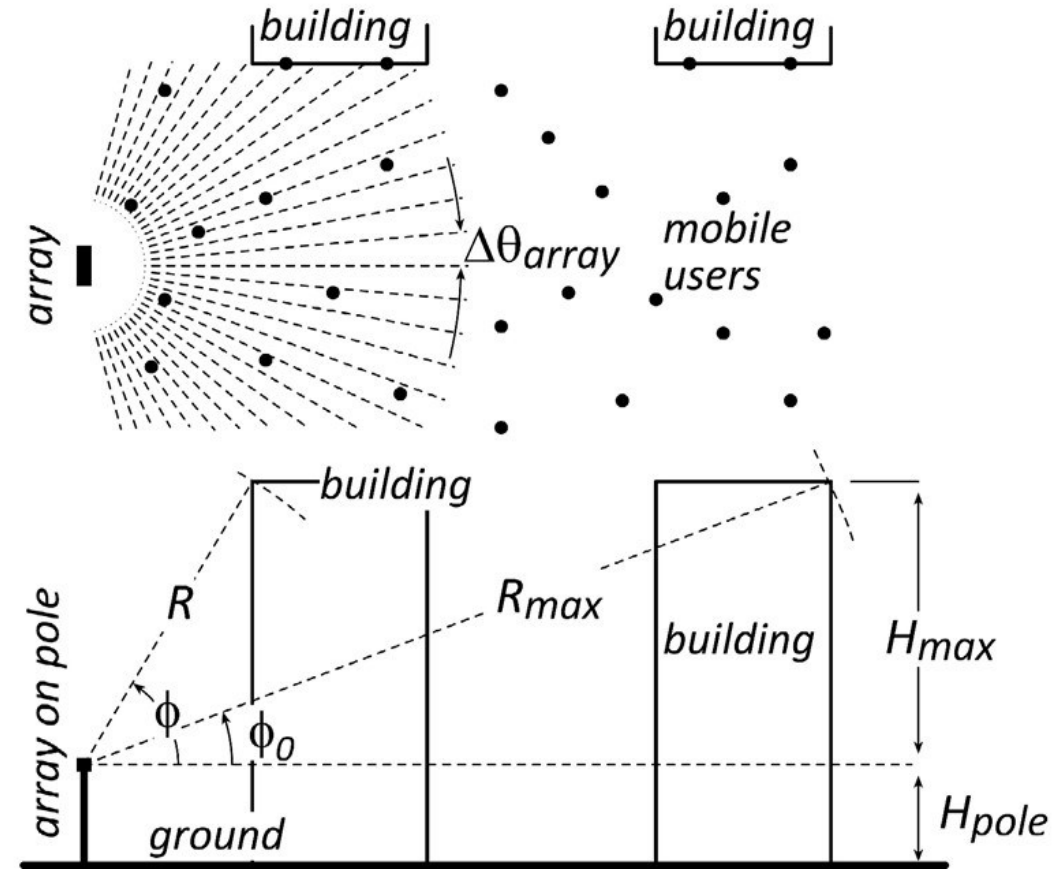
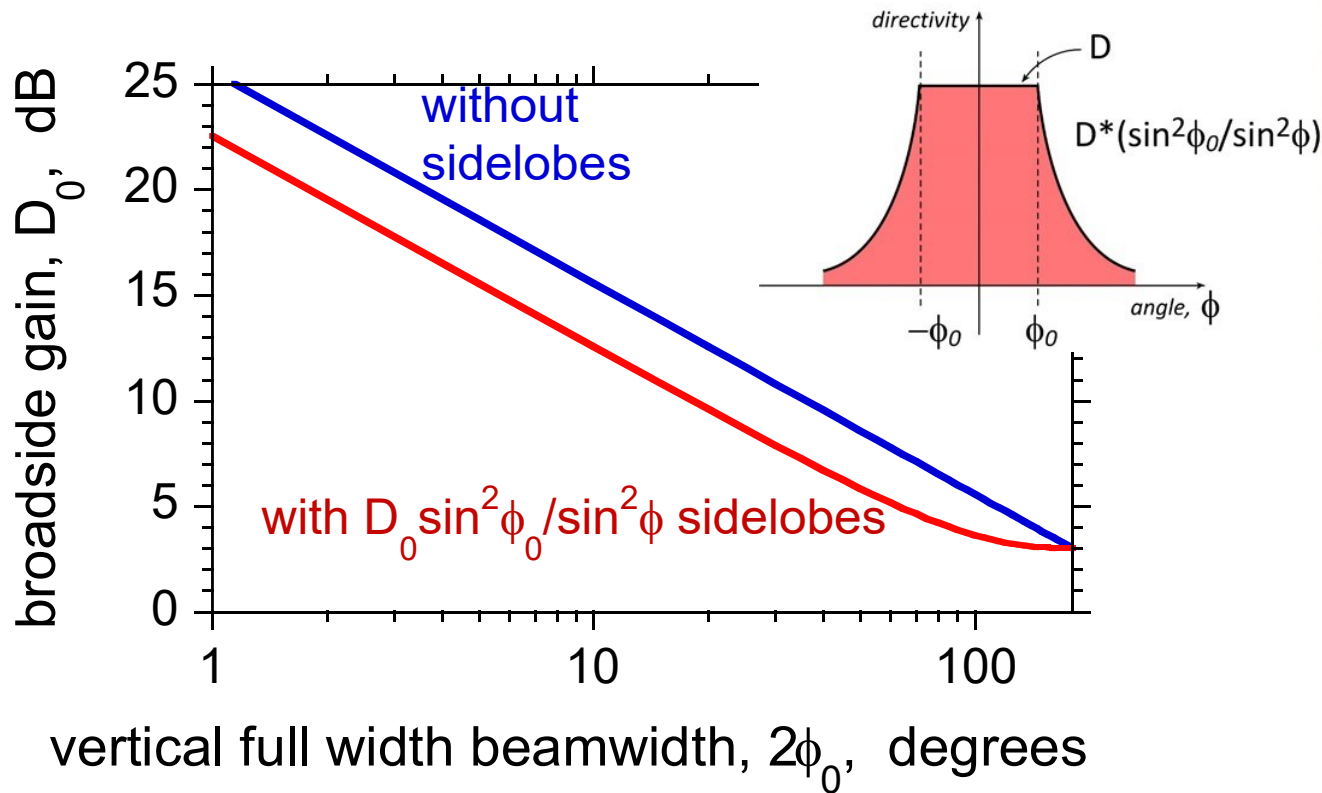
Not all systems steer in two planes...
 ...some steer in only one.

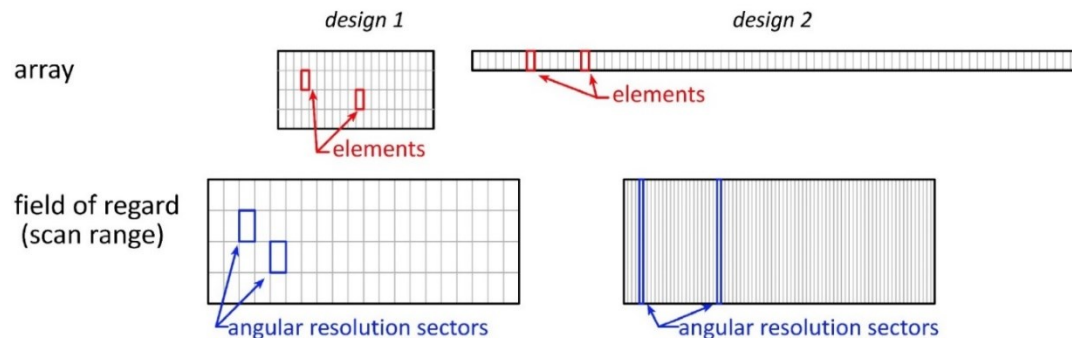
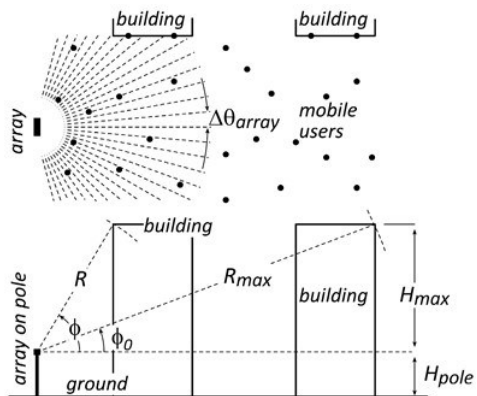


Not all systems steer over 180 degrees...
 ...some steer a smaller angular range



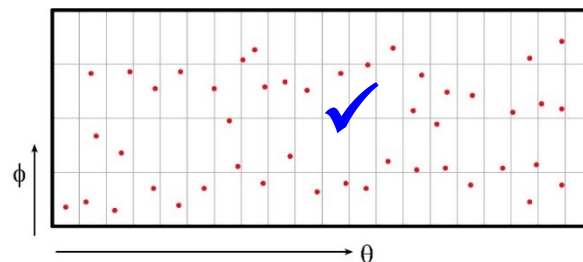
1/sin²φ sidelobes provide strong signals to tall buildings.
 Providing sidelobes reduces broadside gain by less than 3dB.
 → Don't need 2D arrays to serve tall buildings



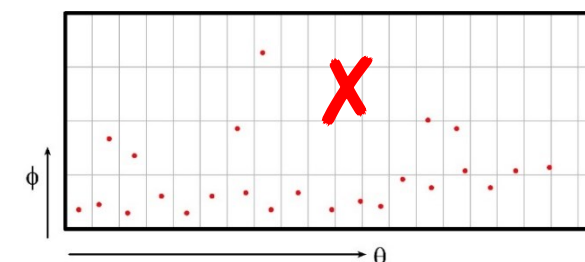


design 1: 2D array

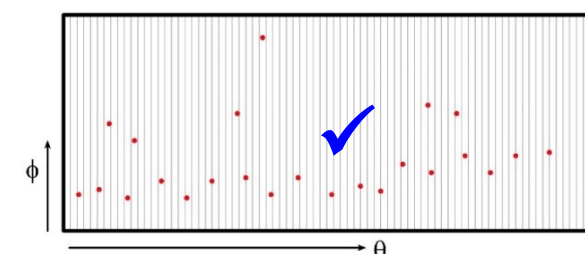
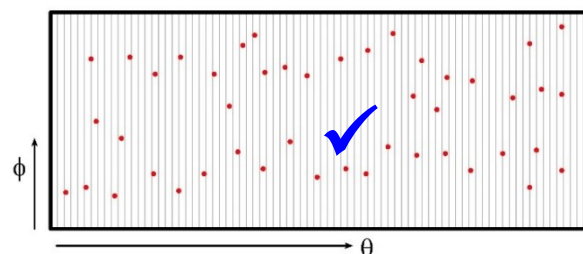
uniform horizontal & vertical user distributions



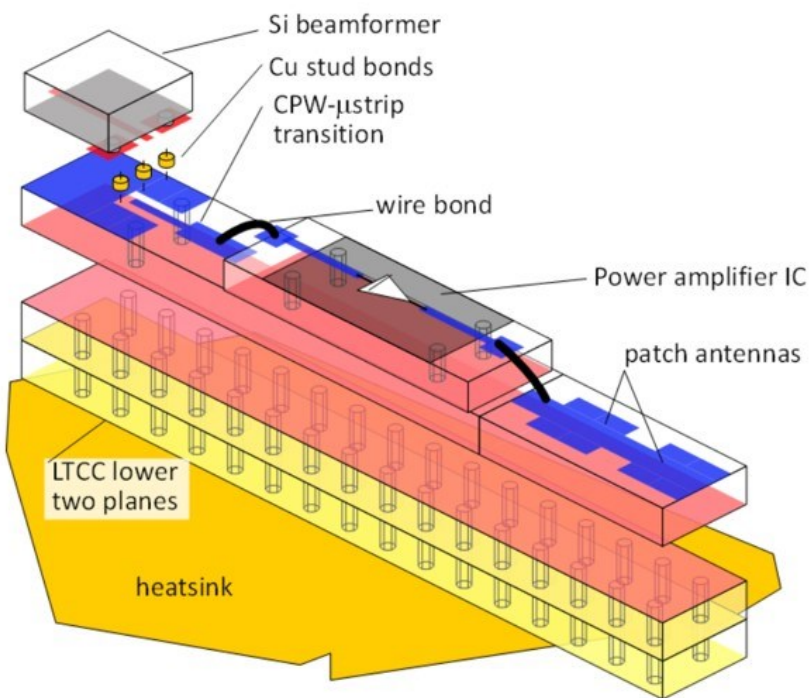
uniform horizontal, nonuniform vertical



design 2: 1D array



Spatial distribution of users, and of scattering objects, guides choice of array geometry.

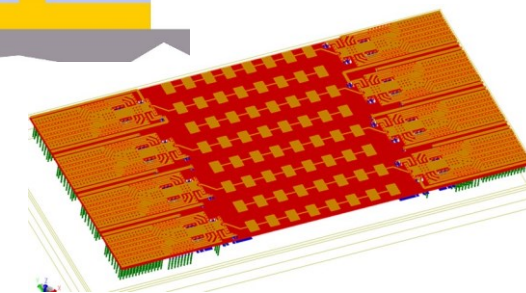
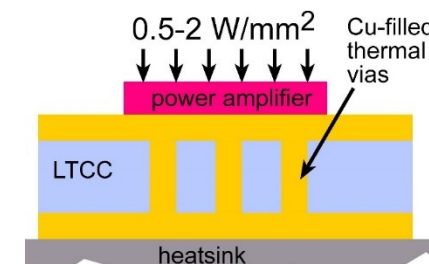
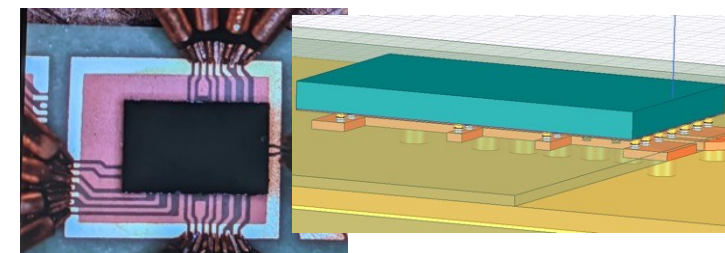


IC-package interconnects
Difficult at > 100 GHz

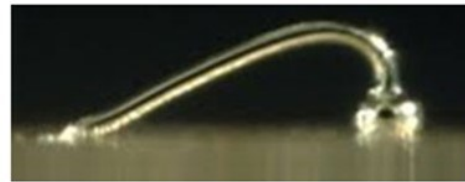
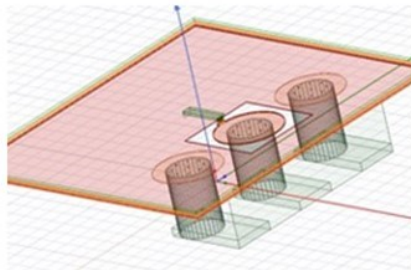
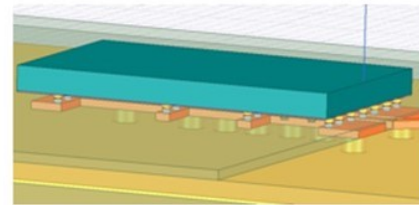
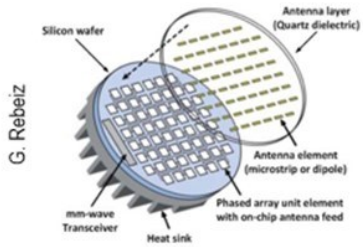
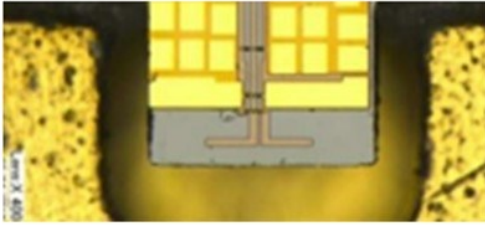
Removing heat
Thermal vias are marginal

Interconnect density
Dense wiring for DC, LO, IF, control.
Hard to fit these all in.

Economies of scale
Advanced packaging standards require sophisticated tools
High-volume orders only
Hard for small-volume orders (research, universities)
Packaging industry is moving offshore

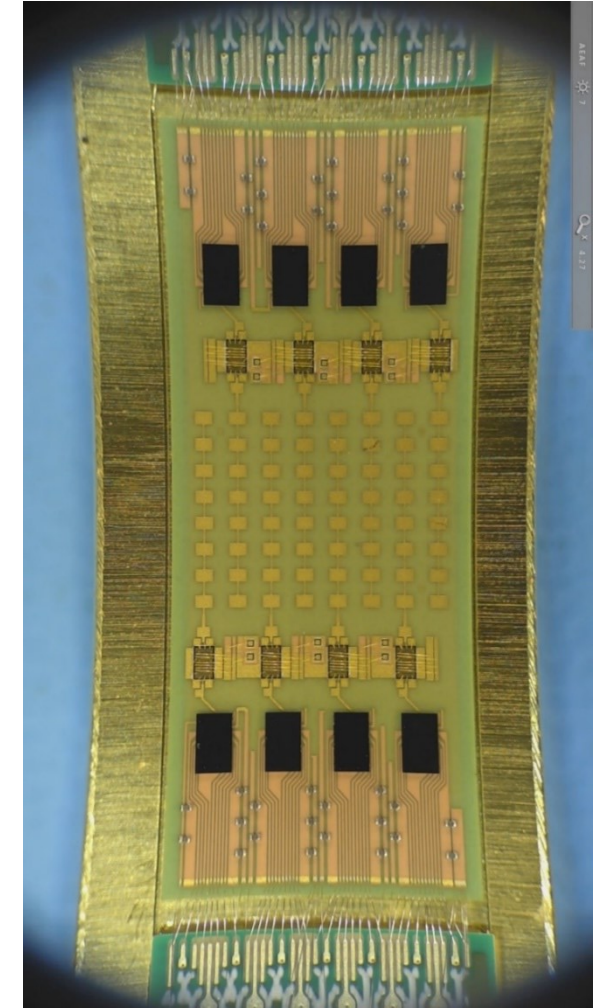
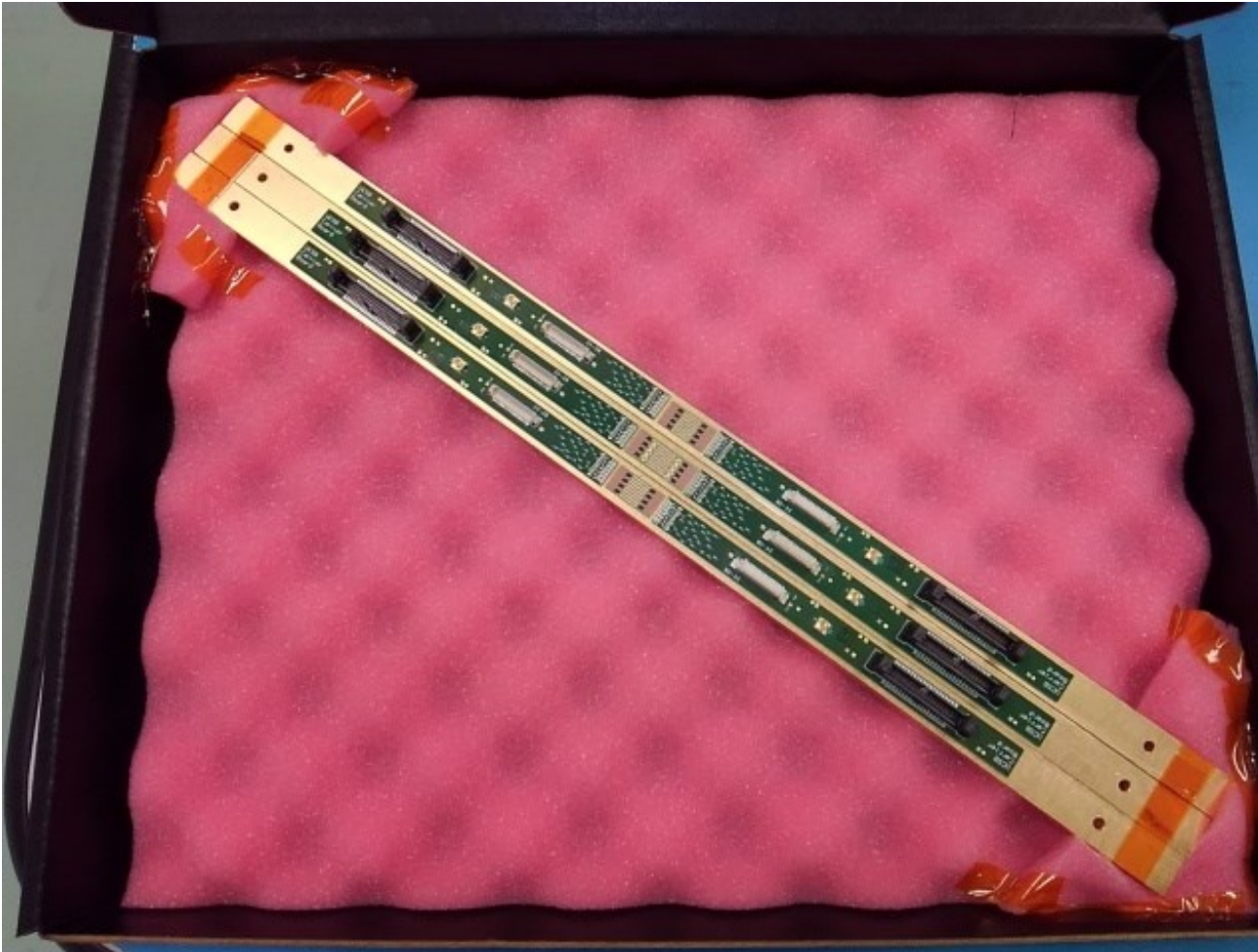


Deal, IEEE Trans THz, Sept 2011



type	Frequency	technology	cost	heatsinking
micromachined waveguide interface	1000 GHz	Research. Cheap one day ?	high X	good
ribbon, mesh bond	200 GHz	Handcrafted.	high X	good
patch antennas on superstrate	1000 GHz	Straightforward	low	good
Cu stud flip-chip	>200 GHz	Industry standard	low	ok, marginal for PA X
hot vias	200 GHz	Development	low ?	good
(ball) wirebonds	100 GHz X	Industry standard	low	good

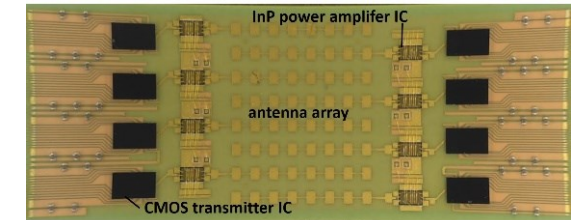
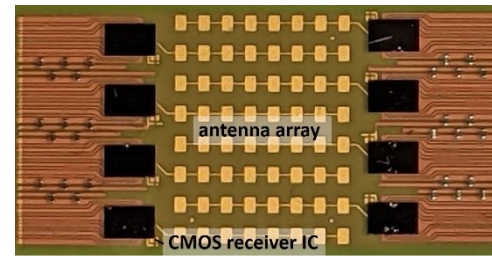
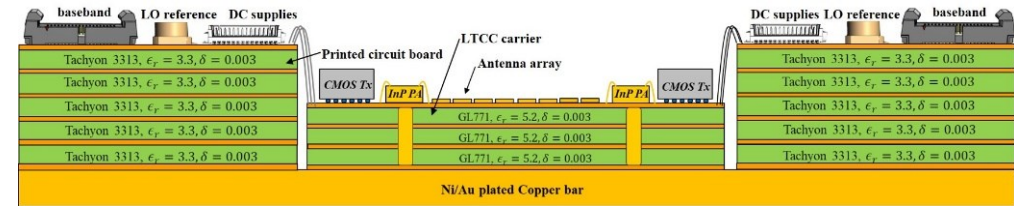
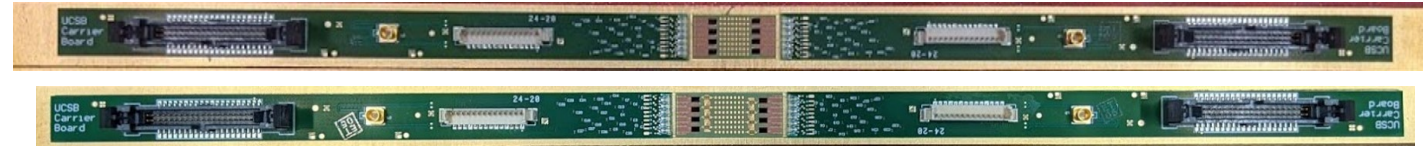
Receiver: A. Farid et. al, 2021 IEEE BCICTS; Transmitter: A. Farid et. al, 2022 IEEE Trans. MTT 10.1109/TMTT.2022.3161972



Receiver: A. Farid et. al, 2021 IEEE BCICTS; Transmitter: A. Farid et. al, 2022 IEEE Trans. MTT 10.1109/TMTT.2022.3161972

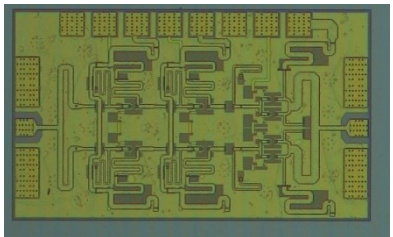
140GHz MIMO hub receiver array modules,
 4-element, 8-element
 MIMO beamforming
 Data transmission up to 1.9Gb/s

140GHz MIMO hub transmitter array modules,
 8-element
 38.5dBm EIRP
 Data transmission up to 1.9Gb/s
 Performance limited by assembly yield.
 Data rate limited by connector.

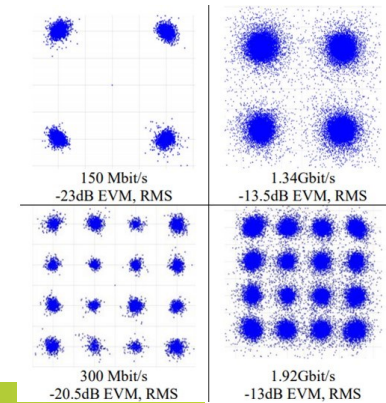
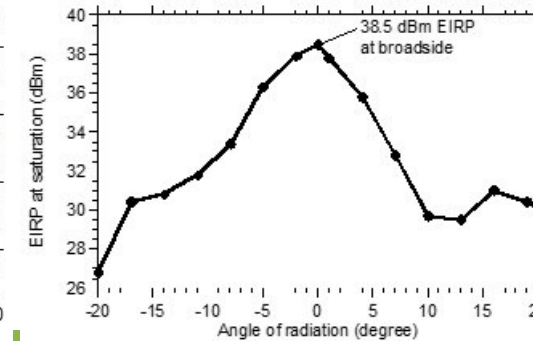
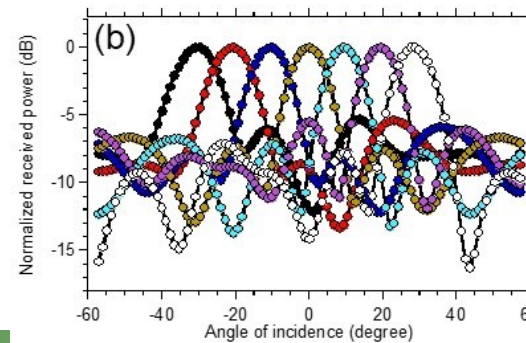
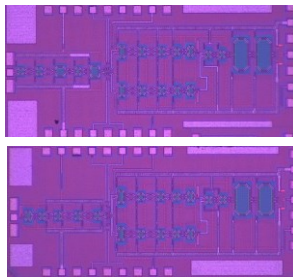


110mW InP PA
 20.8% PAE

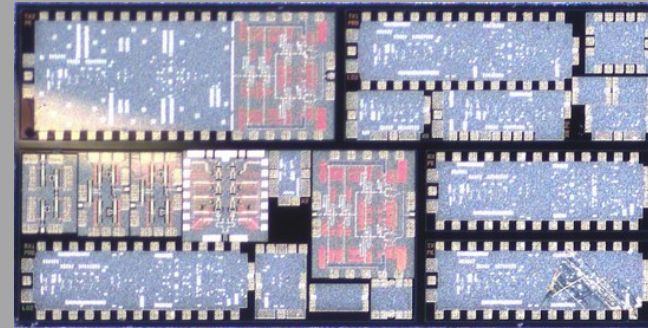
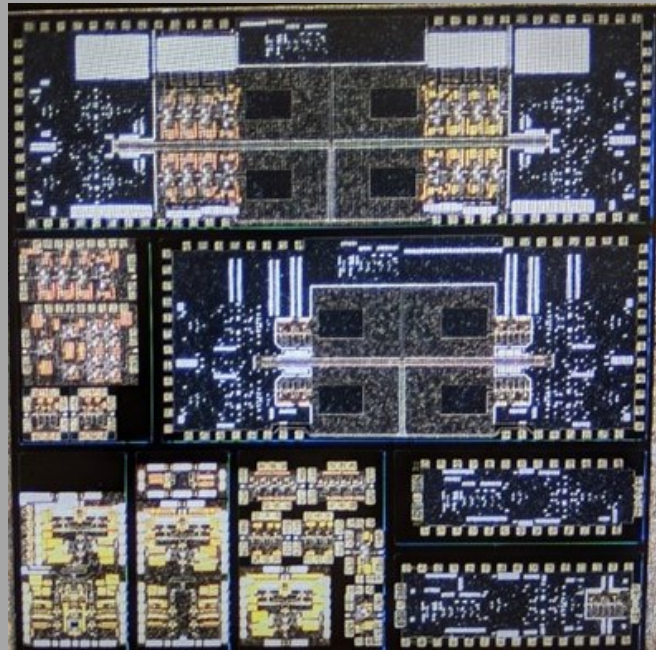
CMOS TX, RX ICs
 GlobalFoundries
 22nm SOI CMOS.

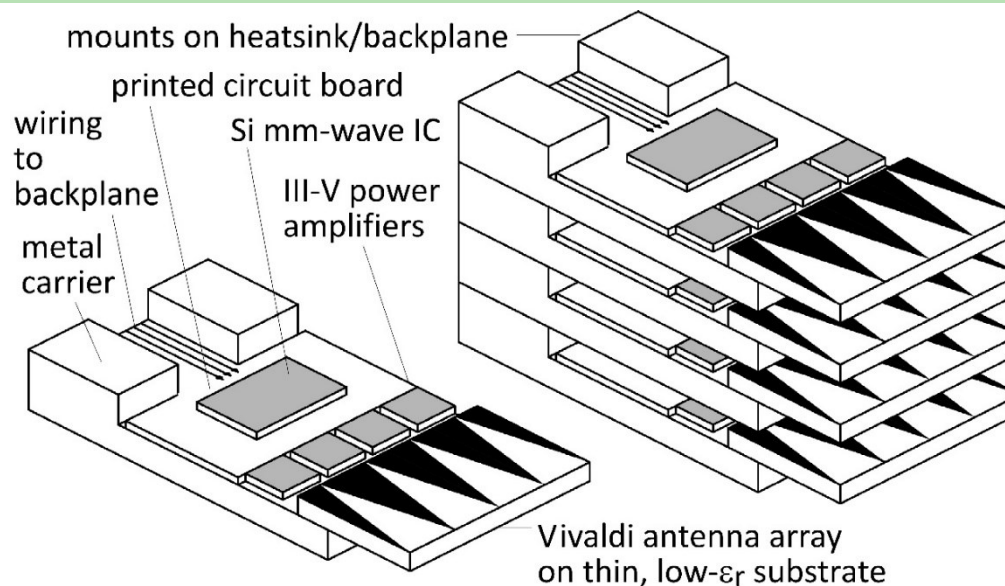
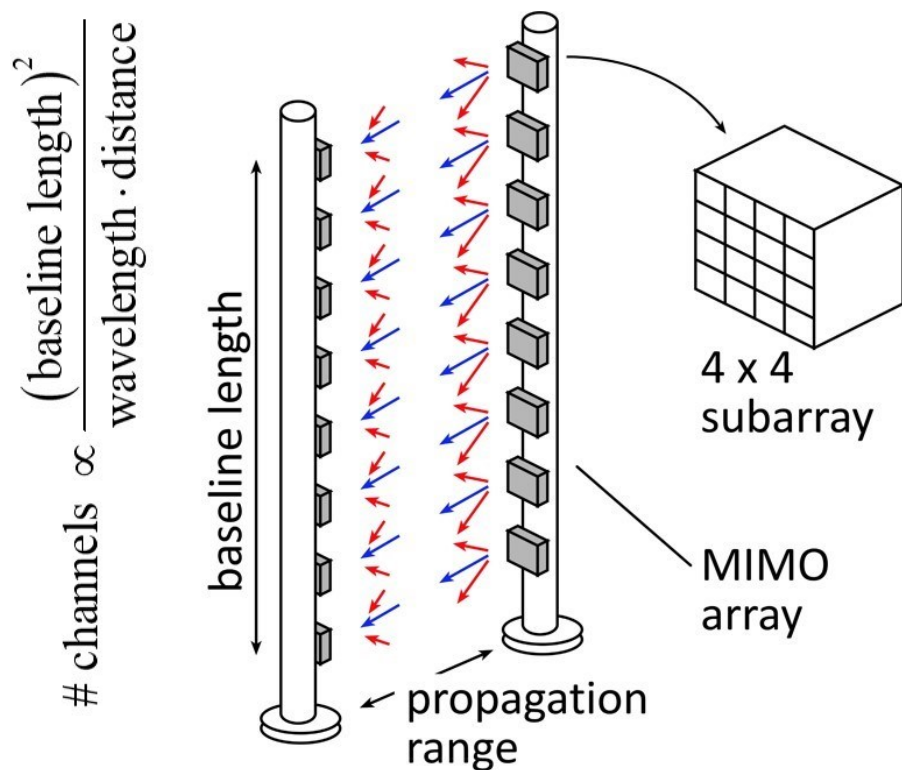


Teledyne 250nm InP HBT



210 GHz and 280 GHz Array Modules





8-element MIMO array

3.1 m baseline for 500m link.

80Gb/s/subarray → 640Gb/s total

4 × 4 sub-arrays → 8 degree beamsteering

Key link parameters

500 meters range in 50 mm/hr rain; 23 dB/km

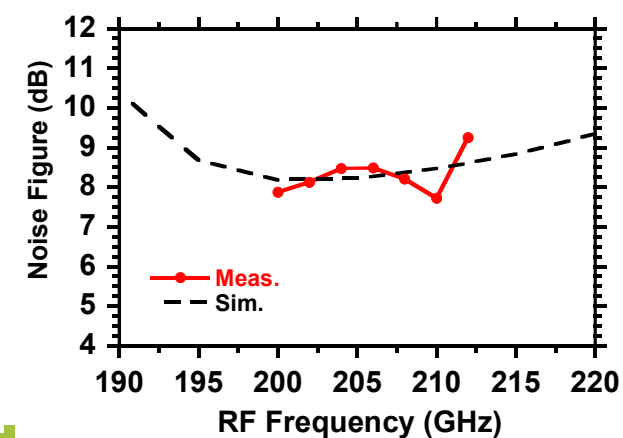
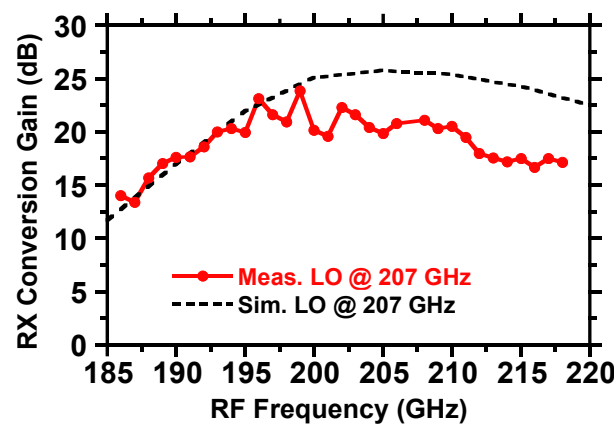
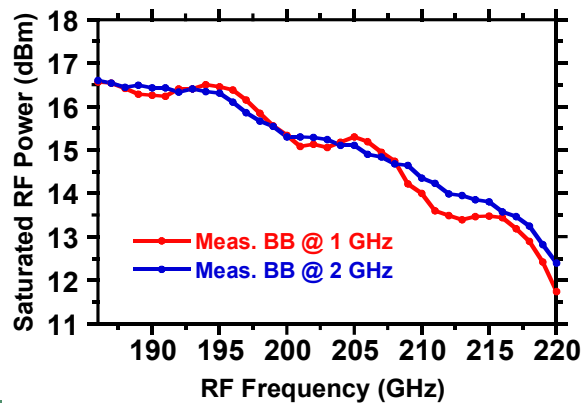
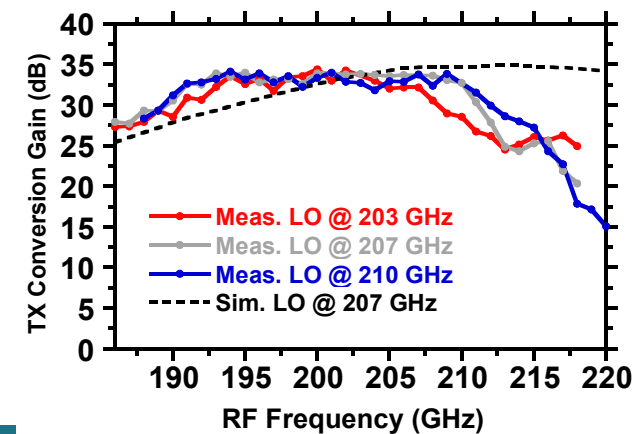
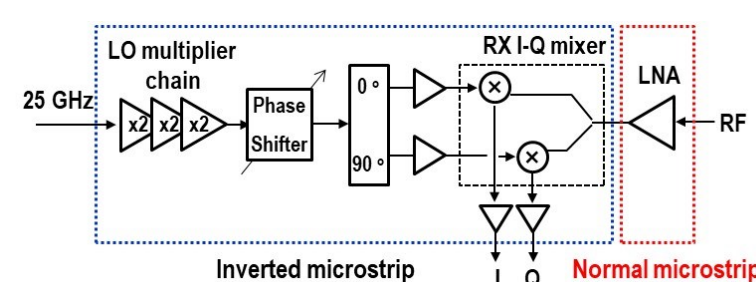
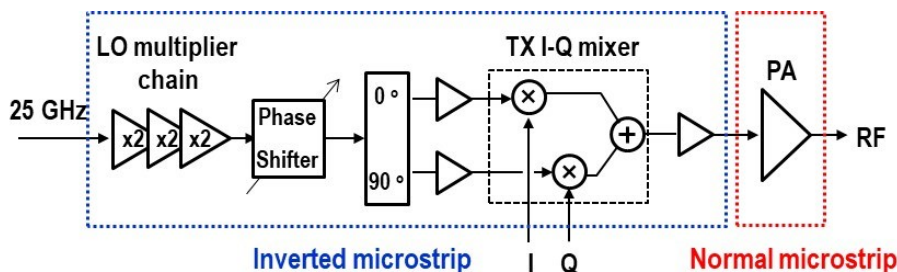
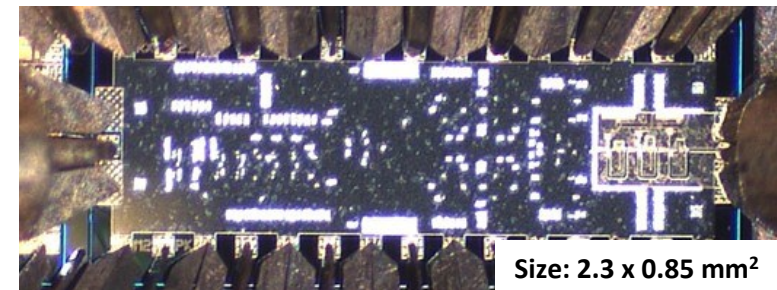
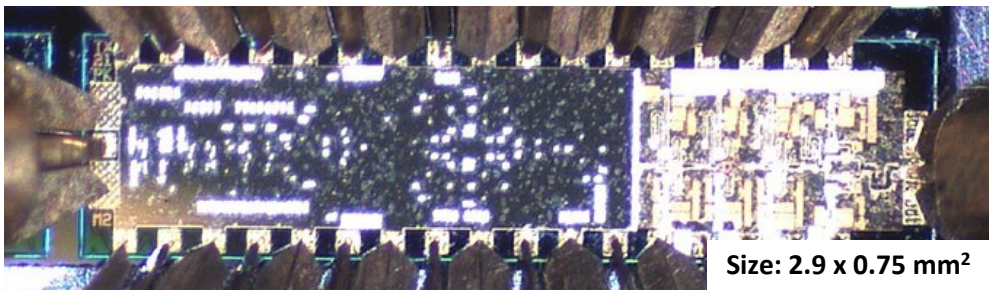
20 dB total margins:

packaging loss, obstruction, operating, design, aging

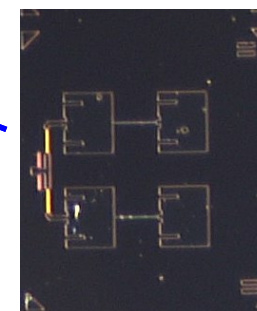
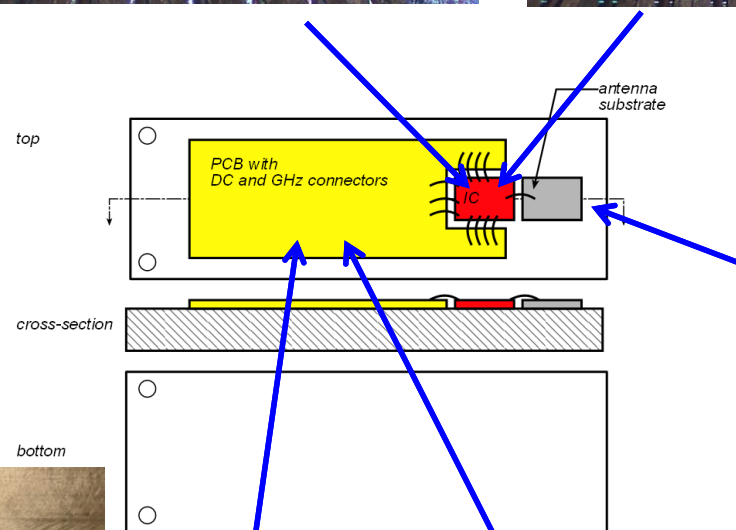
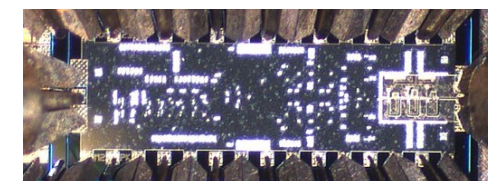
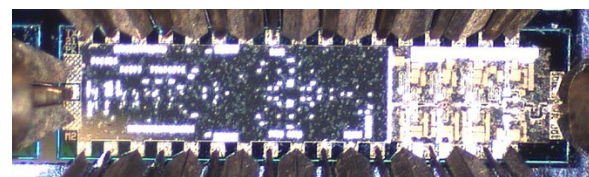
PAs: 63mW = $P_{1\text{dB}}$ (per element)

LNAs: 6dB noise figure

M. Seo et al, 2021 IMS; Teledyne 250nm InP HBT



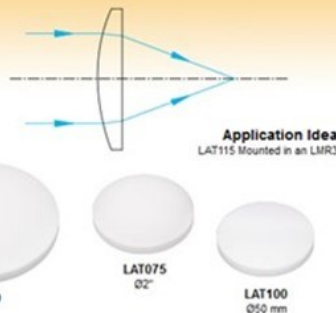
- 1-channel modules w/ 200 GHz InP 1-channel Tx, Rx ICs (simplicity)
- 2x2 patch antenna feed on fused silica substrate
- 200 mm Teflon lens
- Assembly: 200 GHz ribbon bonds, low-frequency ball-bonds
- 280 GHz modules will be similar



Products Home / Optical Elements / Optical Lenses / Spherical Singlet Lenses / Plano-Convex Spherical Lenses / PTFE Plano-Convex Lenses

PTFE Plano-Convex Lenses

- ▶ Ideally Suited for THz Applications
- ▶ Low Insertion Loss
- ▶ Design Frequency: 500 GHz



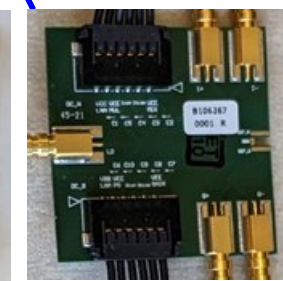
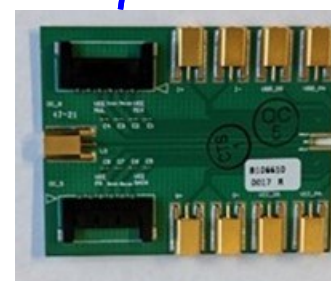
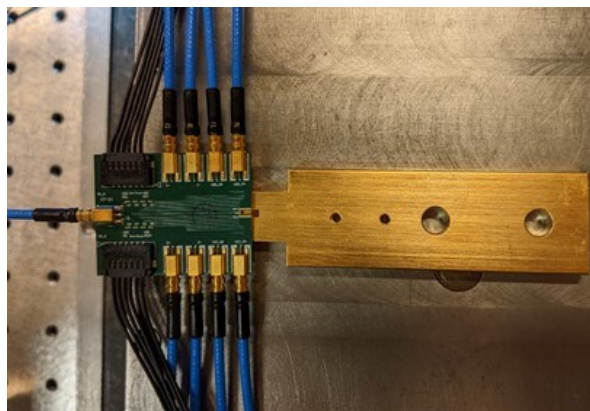
Application Idea
LAT115 Mounted in an LMR3

LAT200
Ø4"

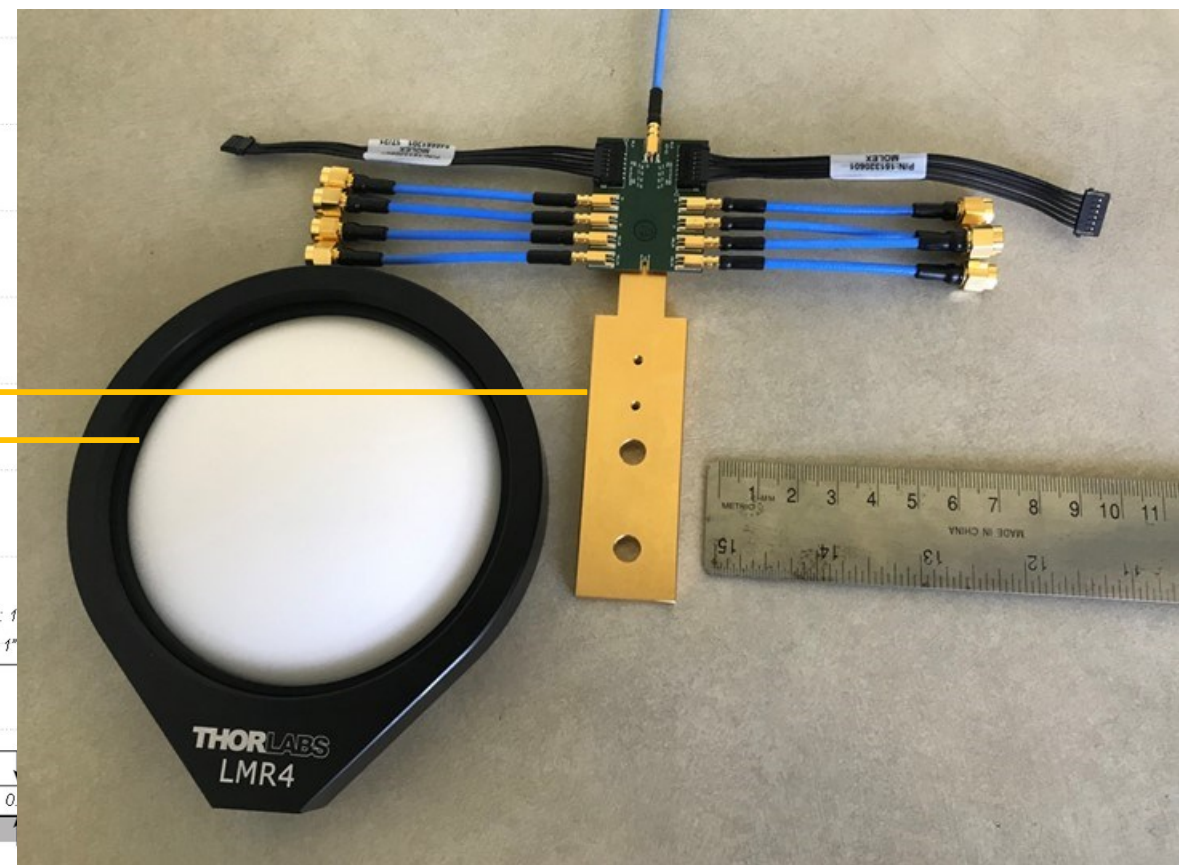
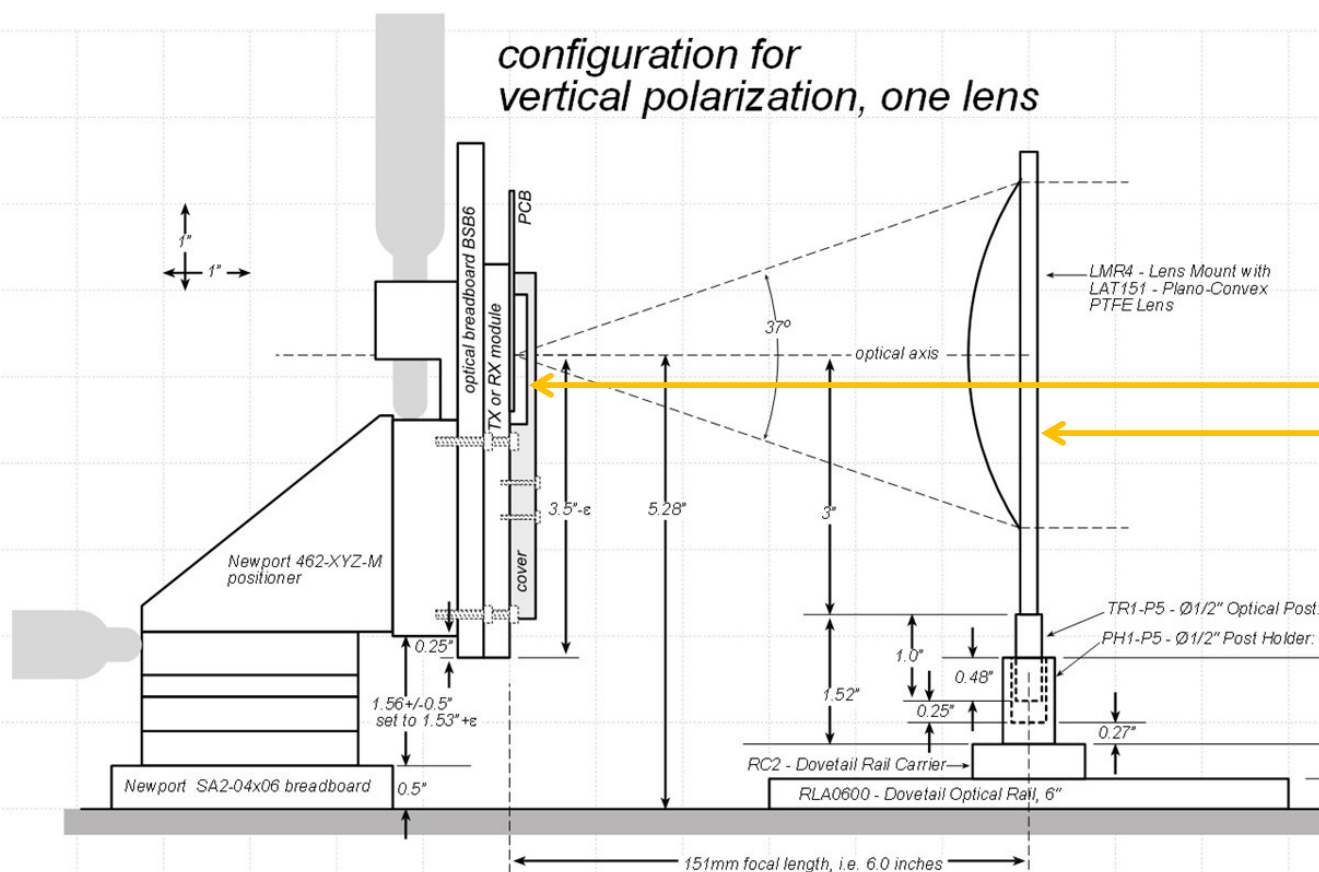
LAT150
Ø3"

LAT075
Ø2"

LAT100
Ø50 mm



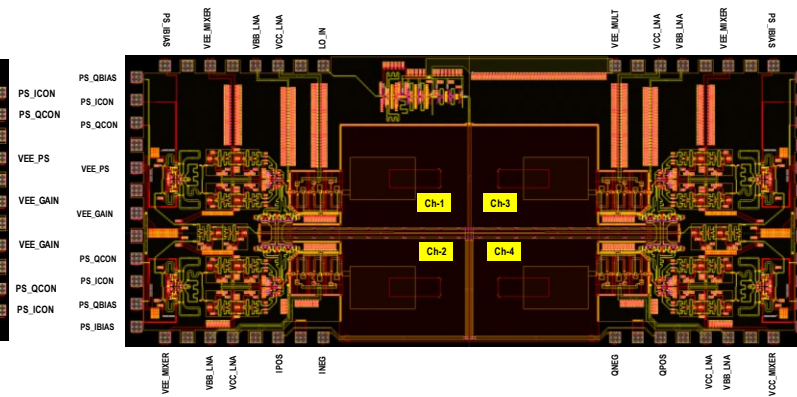
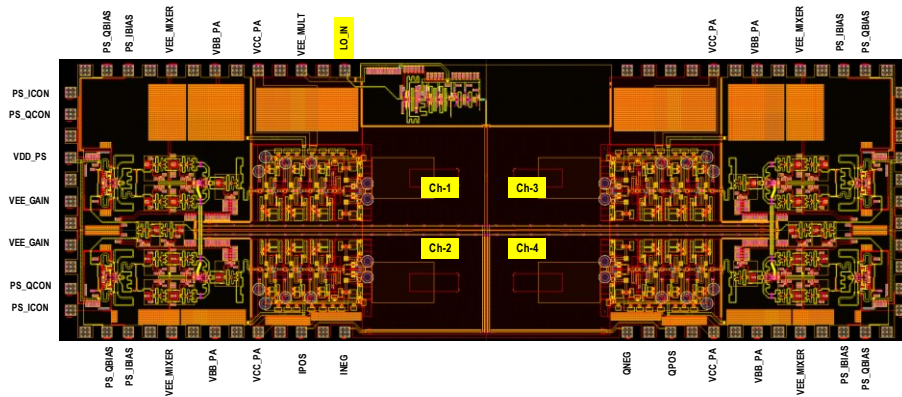
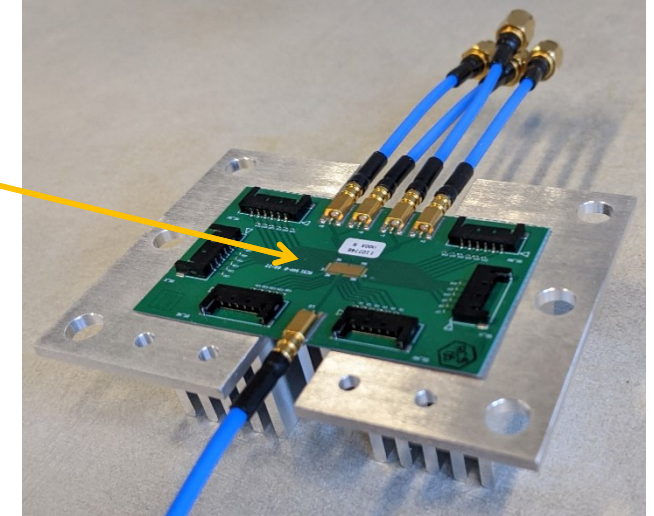
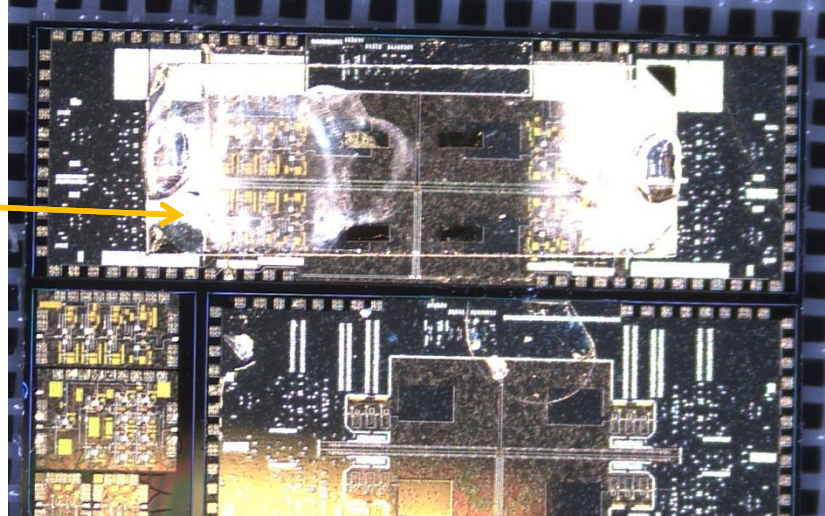
configuration for vertical polarization, one lens



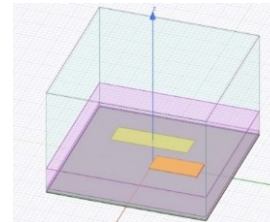
Seo, Sungkyunkwan Univ. & UCSB; Soylu, Ahmed, Rodwell, UCSB; Li, Zhang, Rebeiz, UCSD

2 x 2 Phased-array transmitter and receiver:
same IC design as single-channel transceivers,
LO phase-shift beamforming: broadband,
patch antennas on quartz superstrate.

Modules being assembled for testing.



Layer	Material / Structure	Thickness
1	Patch Antenna (gold sheet)	100 um
2	Quartz (er = 3.78)	10 um
3	Air Gap	3 um
4	M4 Antenna Feed (gold)	2 um
5	BCB (er = 2.6), M3 (no metal)	2 um
6	BCB (er = 2.6), M2 (no metal)	1 um
7	BCB (er = 2.6)	0.8 um
8	M1 GND (gold)	0.8 um
9	BCB (er = 2.6)	0.8 um



Teledyne 250nm InP HBT technology.

Transmitter (simulated):

17dBm saturated output power
~40GHz bandwidth,

Receiver (simulated):

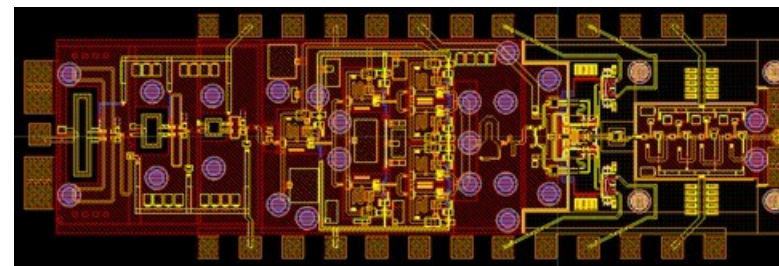
12dB noise figure
40GHz bandwidth

Objective:

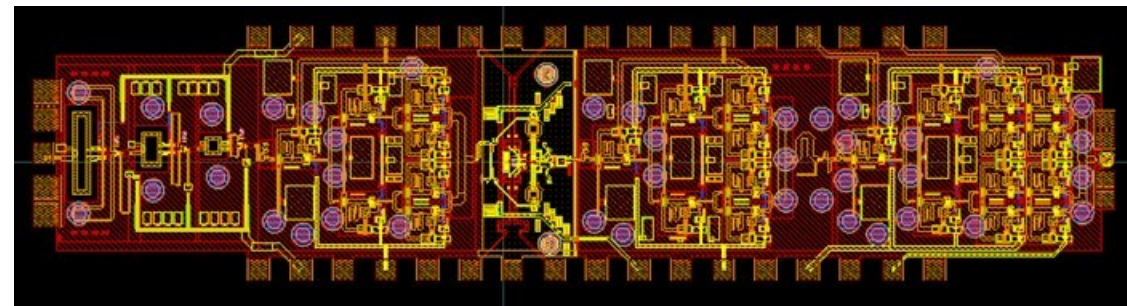
80Gb/sec/channel for MIMO backhaul demonstration.

2nd-Gen Designed Taped out March 2022.

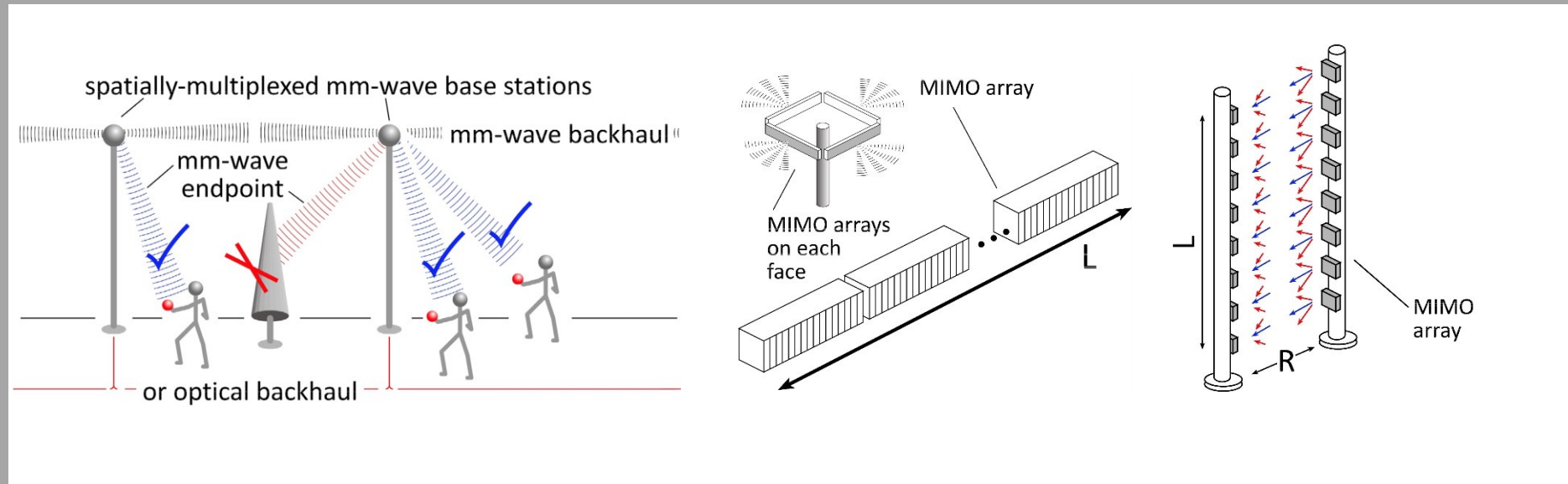
Receiver



Transmitter



100-300GHz Wireless



Massive capacities

large available bandwidths

massive spatial multiplexing in base stations and point-point links

Very short range: few 100 meters

short wavelength, high atmospheric losses. Easily-blocked beams.

IC Technology

All-silicon for short ranges below 200 GHz.

SiGe or III-V LNAs and PAs for longer-range links. Just like cell phones today

III-V frequency extenders for 340GHz and beyond

The challenges

computational complexity

packaging: fitting signal channels in very small areas

mesh networking to accommodate beam blockage

driving the technologies to low cost

**In case
of questions**

If we use instead a 70GHz carrier,
the range increases to **70 meters** (vs. **40 meters**)
but the handset becomes **16mm×16mm** (vs. 8mm×8mm),
and the hub array becomes 19mm×612mm (vs. 10mm×328mm)

Or, use a 4×4 (**8mm×8mm**) handset array,
and the range becomes **..about 40 meters.**

Same handset area (more handset elements) → same link budget
Easier to obtain license for 140±2.5GHz than 70±2.5GHz

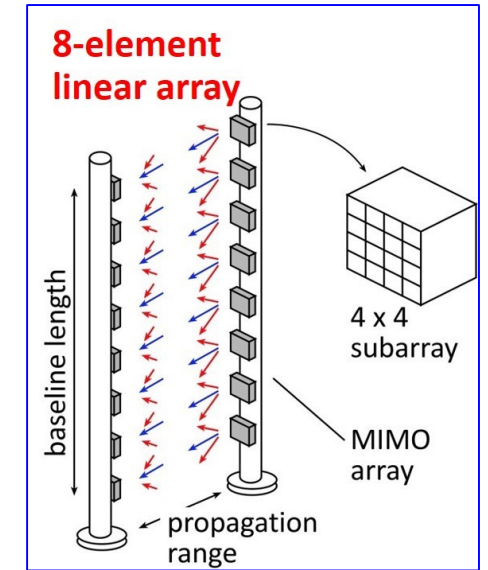
Why not use a lower-frequency carrier, e.g. 75 GHz ?

Must use at least 16QAM, given 80Gb/s/channel...

8-element 640Gb/s linear array:

requires 16dB_m transmit power/element (P_{out})

requires 3.5m linear array



Similar RF power output, physically larger

Systems Design

- 100-300GHz Link examples: M. J. W. Rodwell, "100-340GHz Spatially Multiplexed Communications: IC, Transceiver, and Link Design," 2019 IEEE 20th International Workshop on Signal Processing Advances in Wireless Communications (SPAWC), 2019, pp. 1-5, doi: 10.1109/SPAWC.2019.8815433.
- Required ADC/DAC resolution and amplifier IP3, P1dB in massive MIMO: M. Abdelghany, A. A. Farid, M. E. Rasekh, U. Madhow and M. J. W. Rodwell, "A Design Framework for All-Digital mmWave Massive MIMO With per-Antenna Nonlinearities," in IEEE Transactions on Wireless Communications, vol. 20, no. 9, pp. 5689-5701, Sept. 2021, doi: 10.1109/TWC.2021.3069378.
- Phase noise in massive MIMO: M. E. Rasekh, M. Abdelghany, U. Madhow and M. Rodwell, "Phase Noise in Modular Millimeter Wave Massive MIMO," in IEEE Transactions on Wireless Communications, vol. 20, no. 10, pp. 6522-6535, Oct. 2021, doi: 10.1109/TWC.2021.3074911.
- Phase noise in massive MIMO: A. Puglielli, G. LaCaille, A. M. Niknejad, G. Wright, B. Nikolić and E. Alon, "Phase noise scaling and tracking in OFDM multi-user beamforming arrays," 2016 IEEE International Conference on Communications (ICC), 2016, pp. 1-6, doi: 10.1109/ICC.2016.7511631.
- Beamspace algorithm for MIMO hub digital beamforming: M. Abdelghany, U. Madhow and A. Tölli, "Beamspace Local LMMSE: An Efficient Digital Backend for mmWave Massive MIMO," 2019 IEEE 20th International Workshop on Signal Processing Advances in Wireless Communications (SPAWC), 2019, pp. 1-5, doi: 10.1109/SPAWC.2019.8815585.
- Beamspace algorithm and VLSI design for MIMO hub digital beamforming: S. H. Mirfarshbafan, A. Gallyas-Sanhueza, R. Ghods and C. Studer, "Beamspace Channel Estimation for Massive MIMO mmWave Systems: Algorithm and VLSI Design," in IEEE Transactions on Circuits and Systems I: Regular Papers, vol. 67, no. 12, pp. 5482-5495, Dec. 2020, doi: 10.1109/TCSI.2020.3023023.
- Digital beamformer IC: Oscar F. Castaneda Fernandez , Zachariah Boynton , Seyed Hadi Mirfarshbafan , Shimin Huang , Jamie Ye , Alyosha Molnar , Christoph Studer, "A Resolution-Adaptive 8mm² 9.98Gb/s 39.7pJ/b 32-Antenna All-Digital Spatial Equalizer for mmWave Massive MU-MIMO in 65nm CMOS", 2021 European Solid-State Circuits Conference.
- Algorithms for MIMO digital beamforming with broadband waveforms: M. Abdelghany, U. Madhow and M. Rodwell, "An Efficient Digital Backend for Wideband Single-Carrier mmWave Massive MIMO," 2019 IEEE Global Communications Conference (GLOBECOM), 2019, pp. 1-6, doi: 10.1109/GLOBECOM38437.2019.9013233.

Transistors

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- InP HBT: M. Urteaga, Z. Griffith, M. Seo, J. Hacker and M. J. W. Rodwell, "InP HBT Technologies for THz Integrated Circuits," *Proceedings of the IEEE*, vol. 105, no. 6, pp. 1051-1067, June 2017, doi: 10.1109/JPROC.2017.2692178.
- InP HBT: M. J. W. Rodwell, M. Le and B. Brar, "InP Bipolar ICs: Scaling Roadmaps, Frequency Limits, Manufacturable Technologies," in *Proceedings of the IEEE*, vol. 96, no. 2, pp. 271-286, Feb. 2008, doi: 10.1109/JPROC.2007.911058.
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- SiGe HBT: B. Heinemann et al., "SiGe HBT with f_t/f_{max} of 505 GHz/720 GHz," *2016 IEDM*, San Francisco, CA, 2016, pp. 3.1.1-3.1.4.
- GaN HEMT: S. Wienecke et al., "N-Polar GaN Cap MISHEMT With Record Power Density Exceeding 6.5 W/mm at 94 GHz," *IEEE Electron Device Letters*, vol. 38, no. 3, pp. 359-362, March 2017
- GaN HEMT: A. Fung et al., "Gallium nitride amplifiers beyond W-band," *2018 IEEE Radio and Wireless Symposium (RWS)*, 2018, pp. 150-153, doi: 10.1109/RWS.2018.8304971.

Power Amplifiers

- Stacking: M. Shifrin, Y. Ayasli, and P. Katzin, "A new power amplifier topology with series biasing and power combining of transistors," in 1992 IEEE Microwave and Millimeter-Wave Monolithic Circuits Symp. Dig. Papers, Jun. 1992, pp. 39–41.
- Stacking: S. Pornpromlikit, H.-T. Dabag, B. Hanafi, J. Kim, L. Larson, J. Buckwalter, and P. Asbeck, "A Q-band amplifier implemented with stacked 45-nm CMOS FETs," in Proc. 2011 IEEE Compound Semiconductor Integrated Circuit Symp. (CSICS), Oct. 2011, pp. 1–4.
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- Series combining with baluns: Y. Yoshihara, R. Fujimoto, N. Ono, T. Mitomo, H. Hoshino and M. Hamada, "A 60-GHz CMOS power amplifier with Marchand balun-based parallel power combiner," 2008 IEEE Asian Solid-State Circuits Conference, 2008, pp. 121–124, doi: 10.1109/ASSCC.2008.4708744.
- Series combining with sub-quarter-wave baluns: H. Park, S. Daneshgar, Z. Griffith, M. Urteaga, B. Kim and M. Rodwell, "Millimeter-Wave Series Power Combining Using Sub-Quarter-Wavelength Baluns," IEEE JSSC, vol. 49, no. 10, pp. 2089–2102, Oct. 2014.
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- 270GHz InP HBT PA: A. S. H. Ahmed, U. Soylyu, M. Seo, M. Urteaga and M. J. W. Rodwell, "A compact H-band Power Amplifier with High Output Power," 2021 IEEE Radio Frequency Integrated Circuits Symposium (RFIC), 2021, pp. 123–126, doi: 10.1109/RFIC51843.2021.9490426.
- 140GHz CMOS PA: S. Li and G. M. Rebeiz, "A 130–151 GHz 8-Way Power Amplifier with 16.8–17.5 dBm Psat and 11.7–13.4% PAE Using CMOS 45nm RFSOI," 2021 IEEE Radio Frequency Integrated Circuits Symposium (RFIC), 2021, pp. 115–118, doi: 10.1109/RFIC51843.2021.9490507.

Power Amplifiers (more)

- 270GHz power amplifier: A. S. H. Ahmed, U. Soylyu, M. Seo, M. Urteaga and M. J. W. Rodwell, "A compact H-band Power Amplifier with High Output Power," 2021 IEEE Radio Frequency Integrated Circuits Symposium (RFIC), 2021, pp. 123-126, doi: 10.1109/RFIC51843.2021.9490426.
- 200GHz power amplifier: A. S. H. Ahmed, U. Soylyu, M. Seo, M. Urteaga, M. J. W. Rodwell, "A 190-210GHz Power Amplifier with 17.7-18.5dBm Output Power and 6.9-8.5% PAE." IEEE International Microwave Symposium (IMS). 6-11 June, Atlanta and virtual
- 130GHz power amplifier: A. S. H. Ahmed, M. Seo, A. A. Farid, M. Urteaga, J. F. Buckwalter and M. J. W. Rodwell, "A 200mW D-band Power Amplifier with 17.8% PAE in 250-nm InP HBT Technology," 2020 15th European Microwave Integrated Circuits Conference (EuMIC), 2021, pp. 1-4, doi: 10.1109/EuMIC48047.2021.00012.
- 140GHz power amplifier: A. S. H. Ahmed, M. Seo, A. A. Farid, M. Urteaga, J. F. Buckwalter and M. J. W. Rodwell, "A 140GHz power amplifier with 20.5dBm output power and 20.8% PAE in 250-nm InP HBT technology," 2020 IEEE/MTT-S International Microwave Symposium (IMS), 2020, pp. 492-495, doi: 10.1109/IMS30576.2020.9224012.

LNAs

- 200GHz InP HBT LNAs: Utku Soylyu, Ahmed S. H. Ahmed, Munkyo Seo, Ali Farid, Mark Rodwell, "200 GHz Low Noise Amplifiers in 250nm InP HBT Technology", 2021 EuMIC (delayed by COVID to Jan 2022)
- InGaAs-channel HEMT LNAs: G. Moschetti et al., "A 183 GHz Metamorphic HEMT Low-Noise Amplifier With 3.5 dB Noise Figure," in IEEE Microwave and Wireless Components Letters, vol. 25, no. 9, pp. 618-620, Sept. 2015, doi: 10.1109/LMWC.2015.2451355.

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Frequency Dividers

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- Dynamic Dividers: Munkyo Seo, John Hacker, Miguel Urteaga, Anders Skalare, Mark Rodwell, " A 529 GHz Dynamic Frequency Divider in 130 nm InP HBT Process", IEICE Electronics Express, Vol. 12 (2015) No. 3 pp. 20141118. February 10, 2015, <https://doi.org/10.1587/elex.12.20141118>

Phased arrays and MIMO Transeiver modules

- CMOS phased array: S. Li, Z. Zhang, B. Rupakula and G. M. Rebeiz, "An Eight-Element 140-GHz Wafer-Scale IF Beamforming Phased-Array Receiver With 64-QAM Operation in CMOS RFSOI," in IEEE Journal of Solid-State Circuits, doi: 10.1109/JSSC.2021.3102876.
- CMOS phased array: Siwei Li, Zhe Zhang , Bhaskara R. Rupakula, Gabriel M. Rebeiz, "An Eight-Element 140 GHz Wafer-Scale Phased-Array Transmitter with 32 dBm Peak EIRP and > 16 Gbps 16QAM and 64QAM Operation", 2021 IEEE MTT-S International Microwave Symposium
- 140GHz CMOS MIMO receiver hub modules: A. A. Farid, A. S. H. Ahmed, A Dhananjay, P. Skrimponis, S. Rangan, M. J. W. Rodwell, "135GHz CMOS / LTCC MIMO Receiver Array Tile Modules", 2021 IEEE BiCMOS and Compound Semiconductor Integrated Circuits and Technology Symposium (BCICTS),
- 140GHz CMOS MIMO receiver and transmitter hub modules: Ali A. Farid, Ahmed S. H. Ahmed, Aditya Dhananjay, Mark J. W. Rodwell, "135GHz Transmitter and Receiver Multiuser MIMO Array Tiles for Wireless Communications", submitted to IEEE JSSC.
- M. Seo, A. S. H. Ahmed, U. Soylyu, A. Farid, Y. Na and M. Rodwell, "A 200 GHz InP HBT Direct-Conversion LO-Phase-Shifted Transmitter/Receiver with 15 dBm Output Power," 2021 IEEE MTT-S International Microwave Symposium (IMS), 2021, pp. 378-381, doi: 10.1109/IMS19712.2021.9575035.