

WSQ-4

ICs and Transceivers for 100–300 GHz Wireless

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With acknowledgements to

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¹University of California, Santa Barbara

²Now with IBM Yorktown

³Now with Keysight Technologies

⁴Now with Cairo University

⁵Now with Intel

⁶Teledyne Scientific

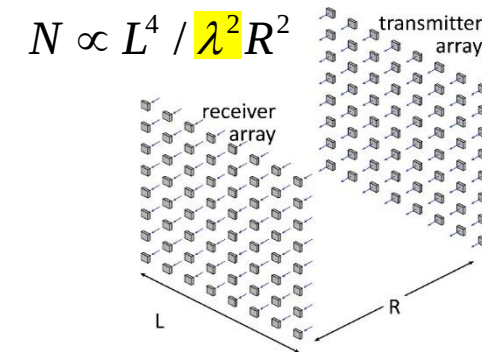
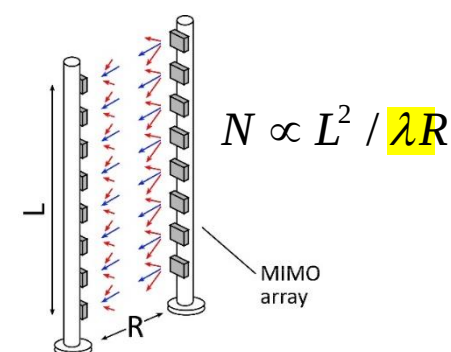
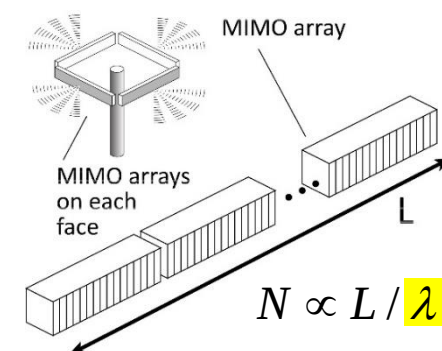
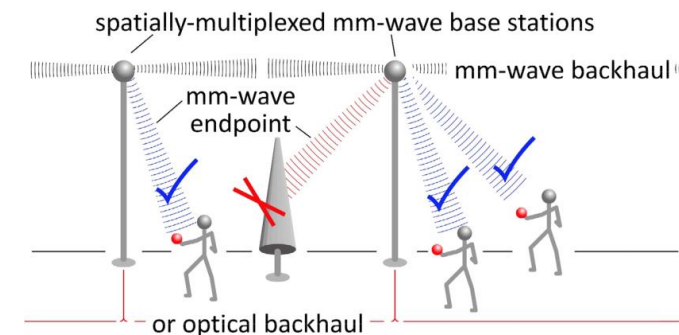
⁷Sungkyunkwan University

High capacity:
potentially wide available bandwidth
massive spatial multiplexing even with compact arrays

Limited range:
high λ^2/R^2 path losses
high worst-case atmospheric attenuation

Need:
arrays with elements
low receiver noise figure
compact, efficient, medium-power amplifiers

Nomenclature:
30-300 GHz = 10 mm to 1 mm wavelengths
*** millimeter-waves ***



Atmospheric Attenuation

Fair-weather:

$$\alpha < 5 \text{ dB/km} \quad \text{DC-300 GHz}$$

Rain at 50-100 mm/hr. (10^{-4} to 10^{-5} probability):

$$\alpha \approx \begin{cases} \propto f^4 & < 50 \text{ GHz} \\ 20 - 30 \text{ dB/km} & > 50 \text{ GHz} \end{cases}$$

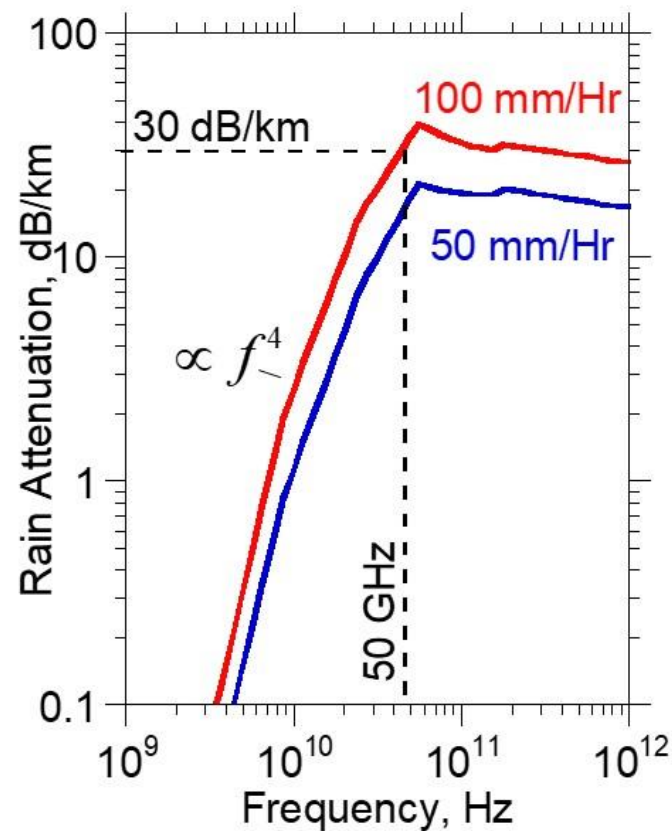
90% Humidity (35 C, 95 F):

$$\alpha \approx \begin{cases} 15 \text{ dB/km} & 200 \text{ GHz} \\ 30 \text{ dB/km} & 300 \text{ GHz} \\ > 100 \text{ dB/km} & 360 \text{ GHz-10 THz} \end{cases}$$

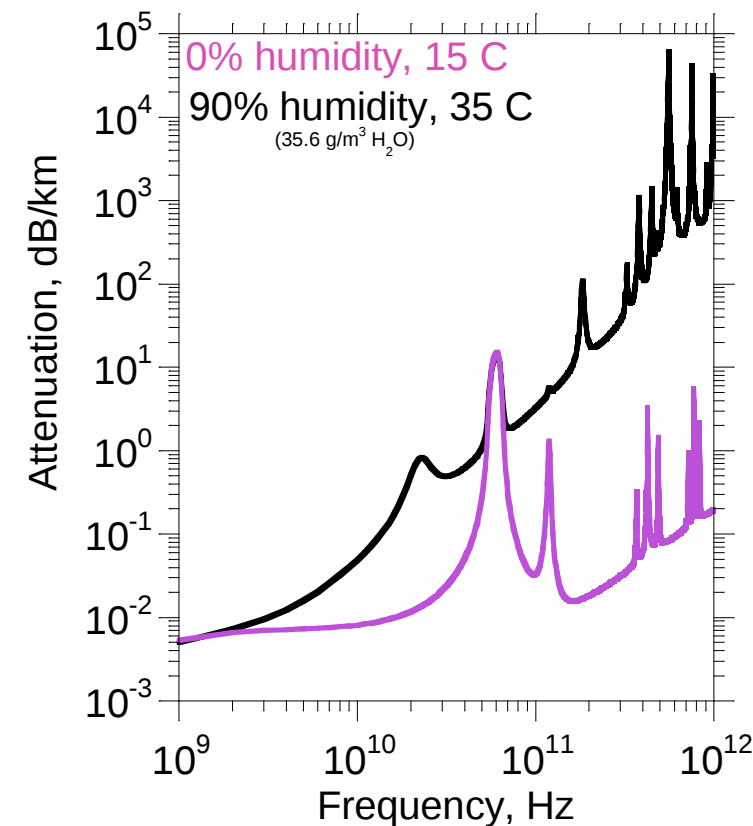
Overall worst-case (10^{-4} to 10^{-5} probability):

$$\alpha \approx \begin{cases} \propto f^4 & < 50 \text{ GHz} \\ 20 - 30 \text{ dB/km} & 50 - 300 \text{ GHz} \\ > 100 \text{ dB/km} & 360 \text{ GHz-10 THz} \end{cases}$$

Rain



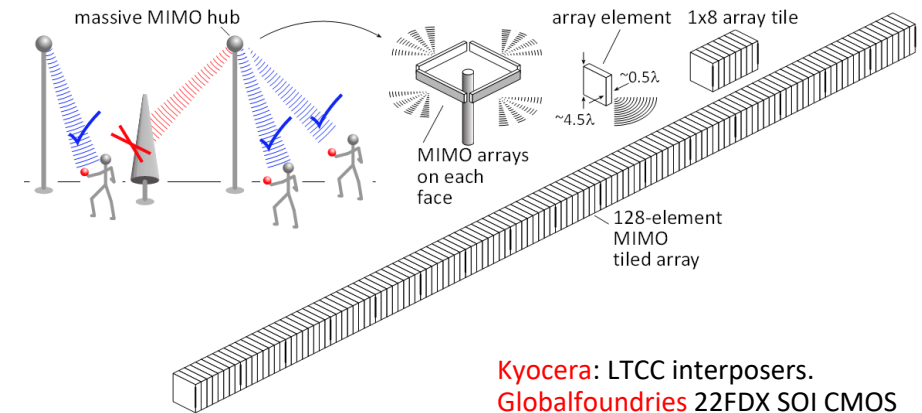
Humidity



sources: see list of references

Concept

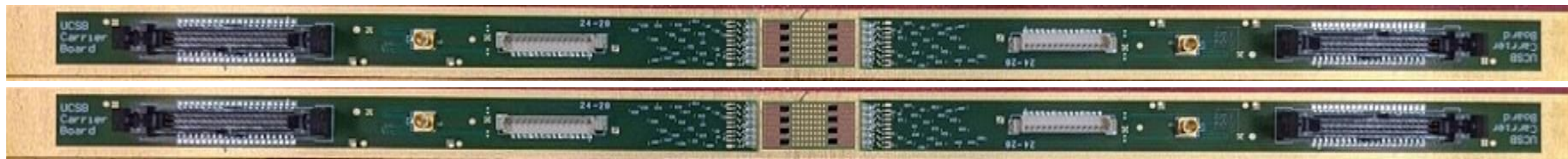
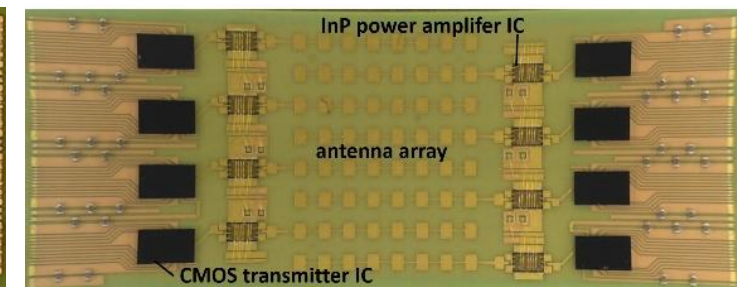
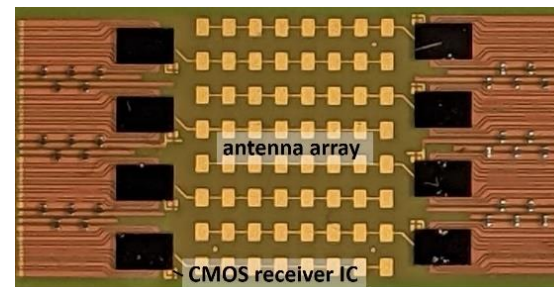
64 beams at 10 Gb/s/beam
128 antennas, each $(9\lambda \times \lambda/2)$
70 meters range in 50 mm/hr. rain
17 dB margins: (obstruction, operating, aging, packaging)
LNAs: 8 dB noise figure
PAs : 100 mW = P_{1dB} (per element)



Kyocera: LTCC interposers.
Globalfoundries 22FDX SOI CMOS
Teledyne 250 nm InP HBT

Actual demos (with Samsung, Pi-Radio)

8-element arrays



70 m, 64 × 10 Gb/s hub: 140, 70, 35 GHz

Frequency		140 GHz	70 GHz		35 GHz	
Handset	size	9 mm x 9 mm	9 mm x 9 mm		9 mm x 9 mm	
	# elements	8 x 8	4 x 4		2 x 2	
Hub	size	13 cm x 1.0 cm	26 cm x 2.0 cm		52 cm x 4.0 cm	
	# elements	128 x 1	128 x 1		128 x 1	
Modulation		QPSK	QPSK	16QAM	QPSK	64QAM
Channel Bandwidth		5 GHz	5 GHz	2.5 GHz	5 GHz	1.7 GHz
Transmit P_{1dB} /element		20.1 dBm	20.1 dBm	24.2 dBm	19.5 dBm	27.8 dBm

$$(\# \text{ elements}) \propto f_{\text{carrier}}^2$$

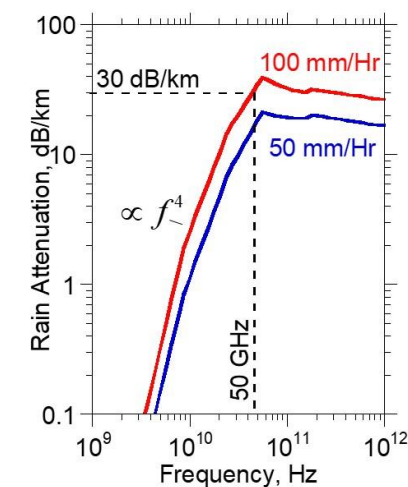
$$\text{Area} \propto f_{\text{carrier}}^0$$

$$(\# \text{ elements}) \propto f_{\text{carrier}}^0$$

$$\text{Area} \propto f_{\text{carrier}}^2$$

	high capacity	moderate capacity
long range	-----	moderate frequency
short range	high frequency	moderate frequency

$$P_{TX} \propto \frac{1}{N_{TX} N_{RX}} \left(\frac{R^2}{\lambda^2} \right) e^{\alpha(f)R} \cdot \frac{2^{\text{bits/sec/Hz}}}{\text{bits/sec/Hz}}$$



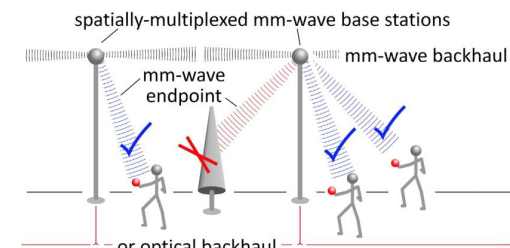
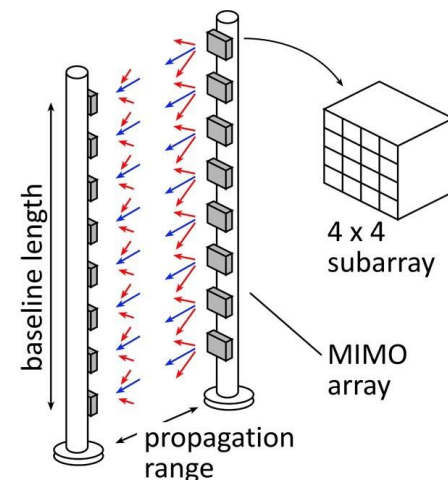
High frequencies are advantageous if $\alpha R < 1$.

Assumptions: Hub to handset downlink. Link parameters as per previous slide. Same range, noise figure, rain rate, margins.

Concept: 640 Gb/s, 210 GHz MIMO backhaul

Concept

8x 80 Gb/s MIMO with 2.1 m baseline
 16-element subarrays ($7\lambda \times 7\lambda$ antennas)
500 meters range in 50 mm/hr. rain
14 dB margins: (obstruction, operating, aging, packaging)
LNAs: 8 dB noise figure
PAs: 50 mW = P_{1dB}

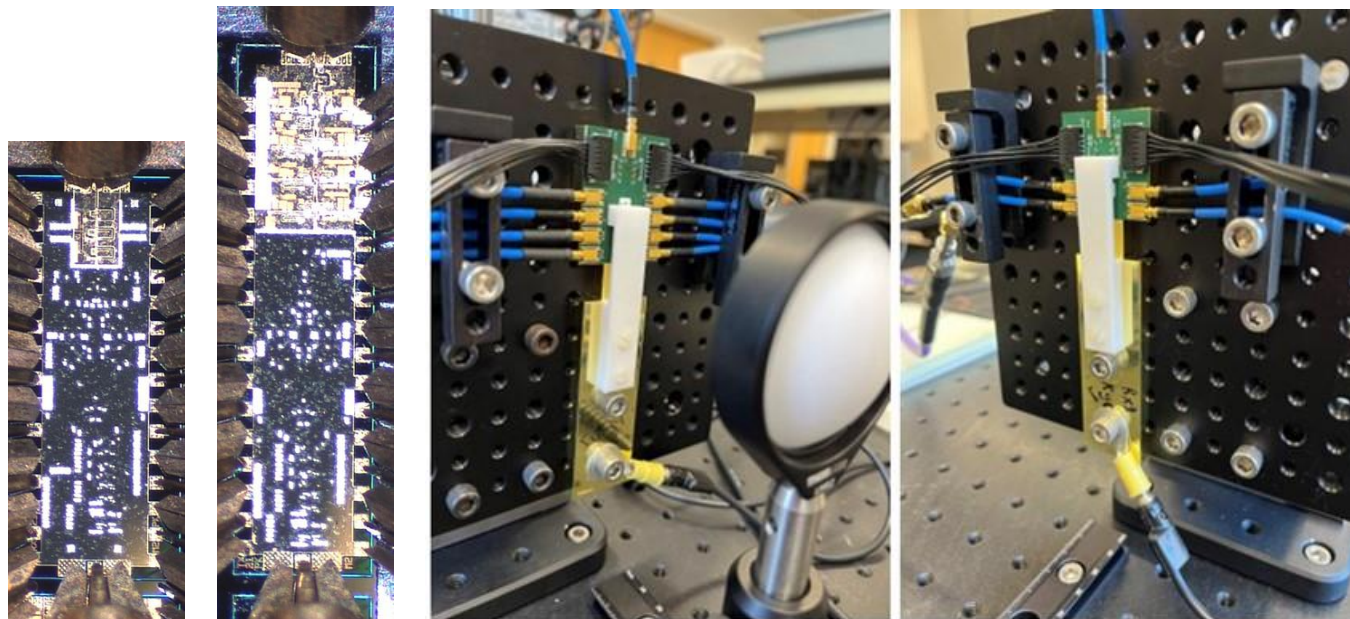


Demonstrated to date:

no subarrays, 1 channel

Ongoing demonstration efforts:

no subarrays, 4 x 4 MIMO

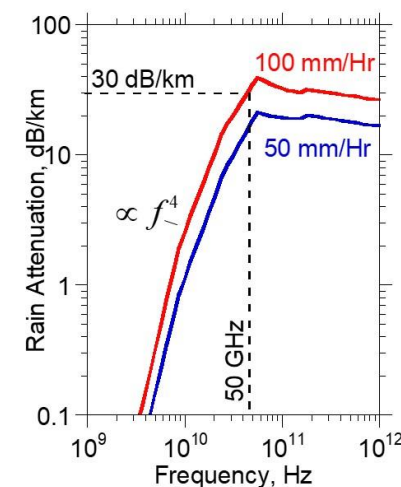


500 m, 640 Gb/s backhaul: 280, 140, 90, 35 GHz

Frequency	280 GHz	140 GHz	90 GHz	35 GHz
1 x 8 MIMO array length, L	1.8 m	2.6 m	3.2 m	5.1 m
subarrays size	3.1 x 3.1 cm ²	6.2 x 6.2 cm ²	9.5 x 9.5 cm ²	25 x 25 cm ²
# elements	4 x 4	4 x 4	4 x 4	4 x 4
Modulation	QPSK	16QAM	16QAM 64QAM	64QAM 4096QAM
Channel Bandwidth	40 GHz	20 GHz	20 GHz 13 GHz	13 GHz 6.7 GHz
Transmit P_{1dB} /element	19.7 dBm	16.1 dBm	12.3 dBm 16.5 dBm	4.1 dBm 19.2 dBm

	high capacity	moderate capacity
long range	-----	moderate frequency
short range	high frequency	moderate frequency

$$P_{TX} \propto \frac{1}{N_{TX} N_{RX}} \left(\frac{R^2}{\lambda^2} \right) e^{\alpha(f)R} \cdot \frac{2^{\text{bits/sec/Hz}}}{\text{bits/sec/Hz}}$$



High frequencies are advantageous if $\alpha R < 1$.

Assumptions: Link parameters as per previous slide. All carrier frequencies analyzed with same range, transmit power/element, noise figure, rain rate, margins.

Worst-case atmospheric losses similar at 50 GHz & 200 GHz

Same link budgets, if

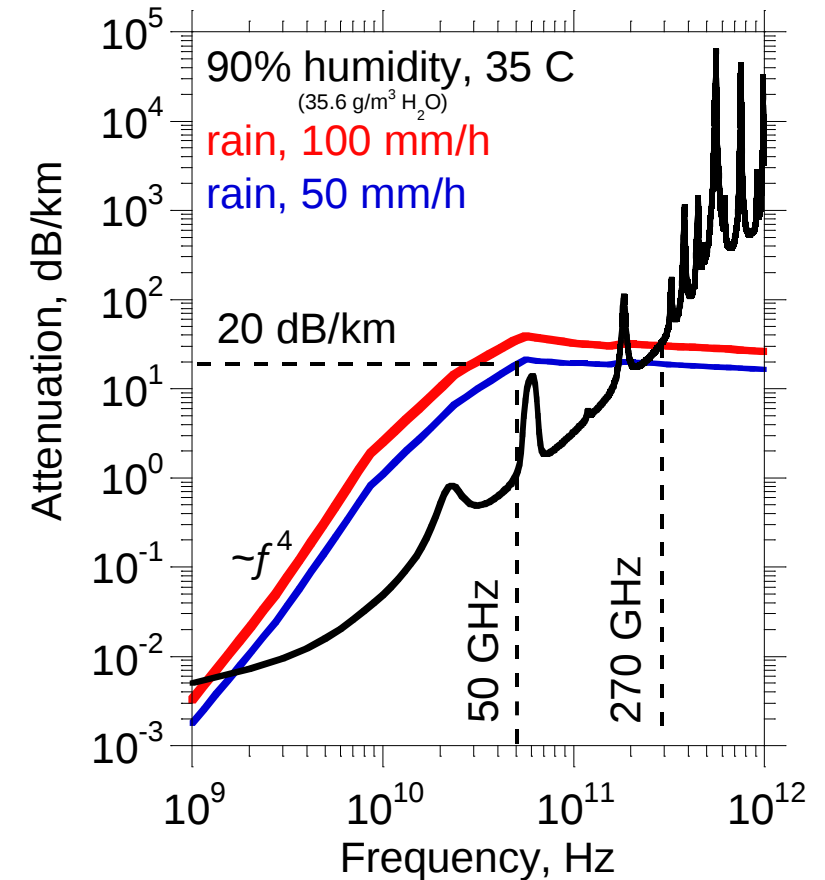
array elements are moderately increased @ 200 GHz

If comparable PA and LNA performance can be obtained.

→ work on LNAs, PAs,
work on realizing much larger arrays

But, any terrestrial > 50 GHz system will be short-range.

$$\frac{P_{RX}}{P_{TX}} = \frac{N_{TX} N_{RX}}{\Omega_{scan,TX} \Omega_{scan,RX}} \left(\frac{\lambda^2}{R^2} \right) e^{-\alpha R}$$



100-300 GHz Wireless ?? Even 39 GHz is hard !

Viable 100-300 GHz wireless systems need:

acceptable range, useful capacity, low DC power, low hardware & deployment costs
issues: λ^2/R^2 (beam diffraction) and atmospheric losses, beam blockage

Low communications density (Gb/s/km²) ? → widely spaced hubs

Lower deployment costs

Long distances, high propagation losses

Lower frequencies are much better.

High communications density (Gb/s/km²) ? → densely packed hubs

Less Gb/s/hub

Short distances, smaller propagation losses

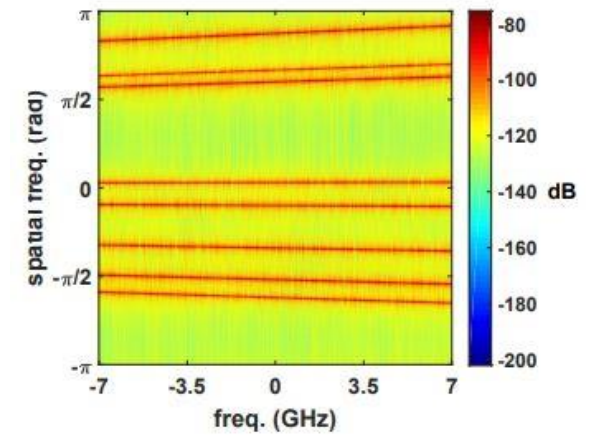
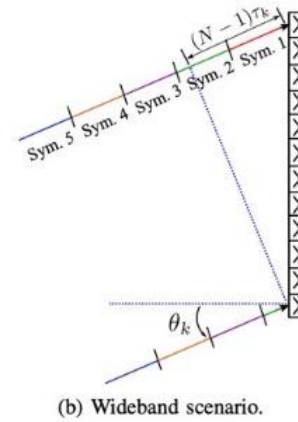
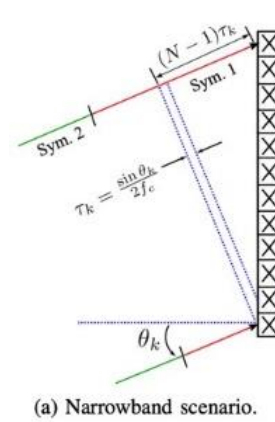
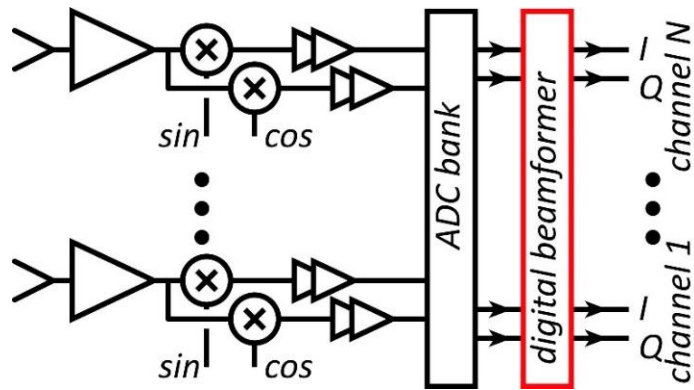
Higher frequencies can work well, can provide very high capacity

Research for future high-capacity communications:

(1) demonstrate high data rates

(2) reduce cost, reduce DC power, increase range and operating margins.

Systems



More antennas than signal beams: **spatial oversampling** (averaging).

Given QPSK, 2:1 spatial oversampling:

ADCs/DACs only need 3-4 bits

RF/IF/baseband chain needs P_{1dB} only 4 dB above average power

Phase noise requirements similar to single beam system

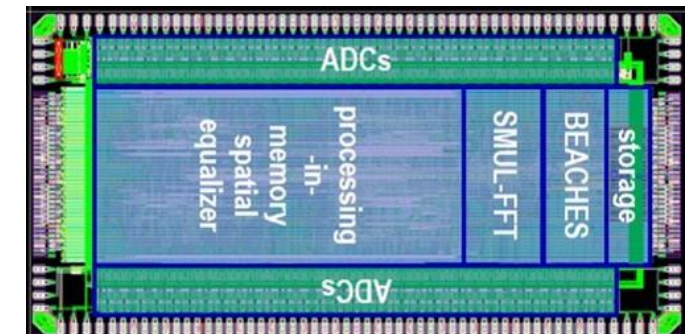
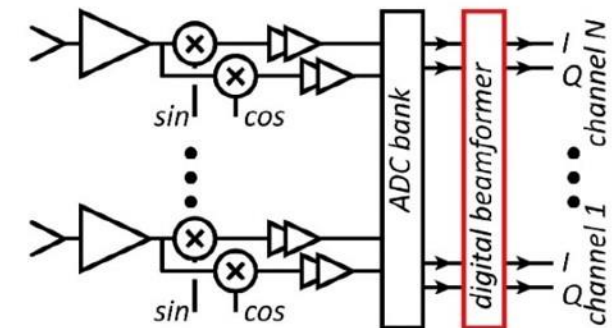
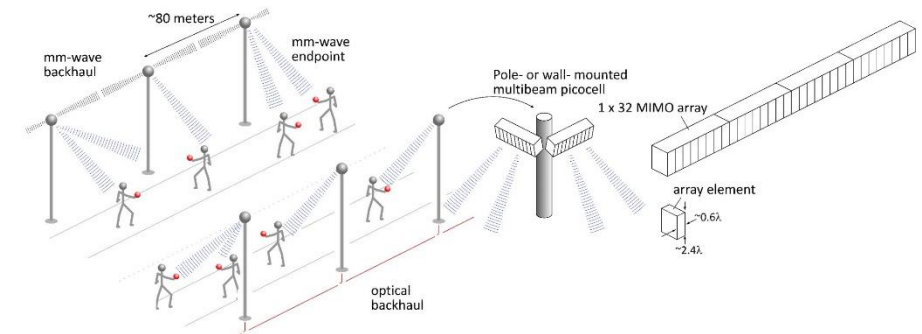
Efficient digital beamforming using beamspace

First compute (low-resolution) spatial FFT.

Then cancel crosstalk between closely-spaced users

Wideband MIMO arrays: use spatial & temporal FFTs

"true time delay"



M. Abdelghany et al, IEEE Trans. Wireless Comm, Sept. 2021

M. E. Rasekh et al, IEEE Trans. Wireless Comm, Oct. 2021

A. Puglielli et al, 2016 IEEE ICC

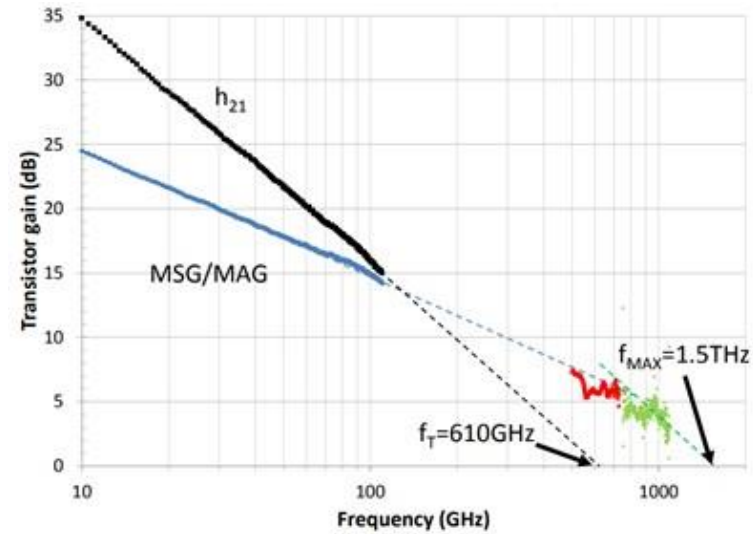
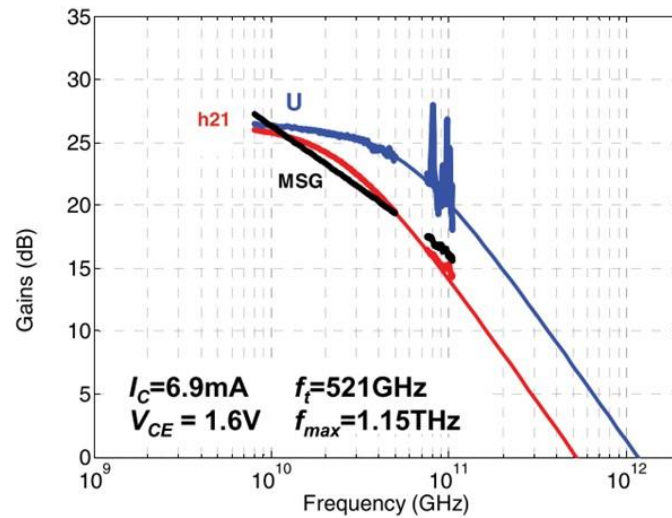
M. Abdelghany, et. al, , 2019 IEEE SPAWC

S. H. Mirfarshbafan et al, IEEE Trans CAS 1, 2020

O Castañeda Fernández et. al, 2021 ESSCIRC

M. Abdelghany et al 2019 IEEE GLOBECOM

Transistors



Transistors for 100-300 GHz

CMOS: good power & noise up to ~150GHz. Not much beyond. Best published mmwave results at 65-16 nm nodes.

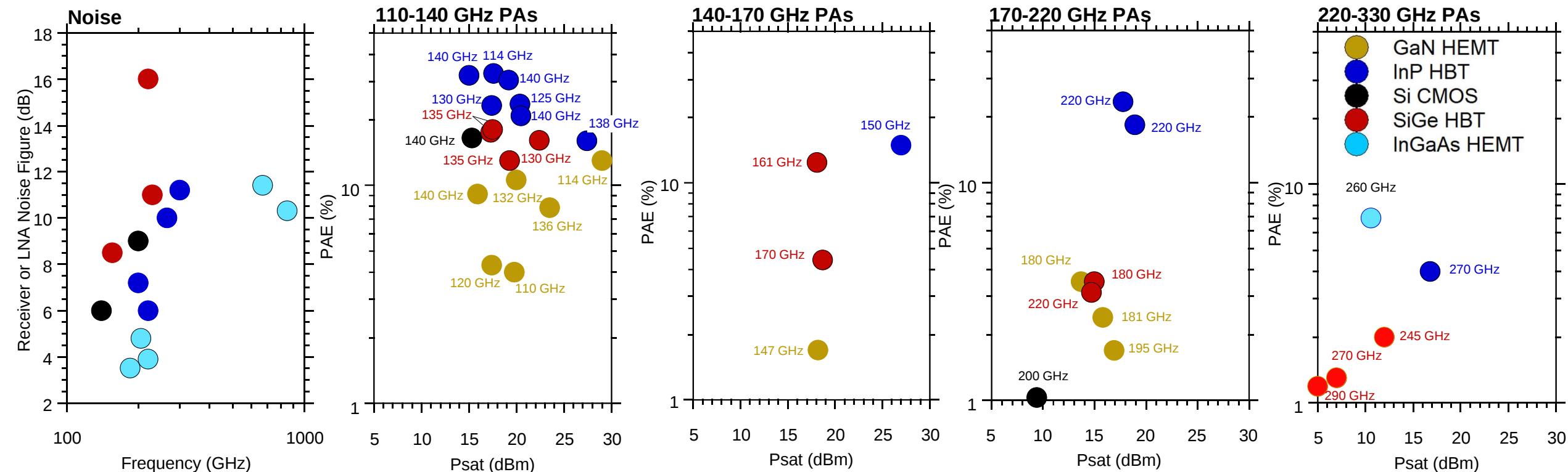
InP HBT: record 100-300 GHz PAs, record integrated transceivers

SiGe HBT: power better than CMOS, worse than InP HBT

GaN HEMT: record power below 100GHz. Bandwidth improving

InGaAs HEMT: world's best low-noise amplifiers

Results compiled 8/16/2023



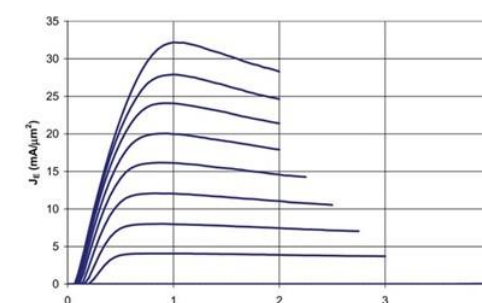
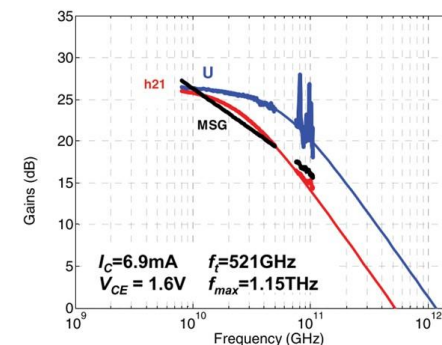
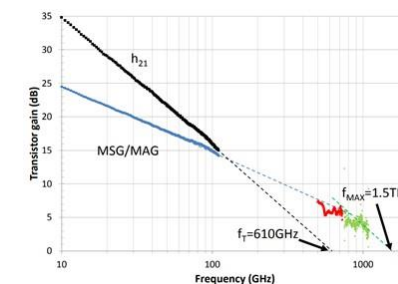
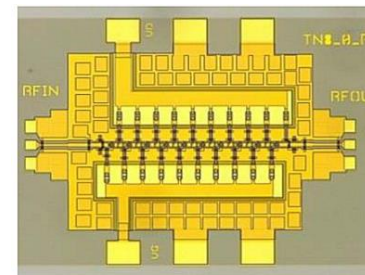
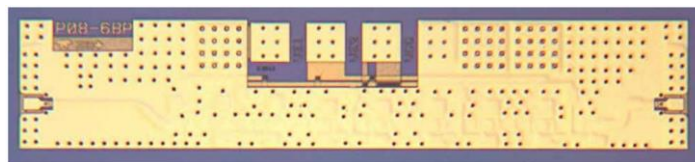
30 nm InP HEMTs: 1.5THz f_{max} , 1.0THz amplifiers

W. Deal et al., 2016 IEDM (Northrop-Grumman)

130nm InP HBTs: 1.1THz f_{max} , 3.5V. 670 GHz amplifiers

M. Urteaga, et al., IEEE Device Research Conference, 2011.

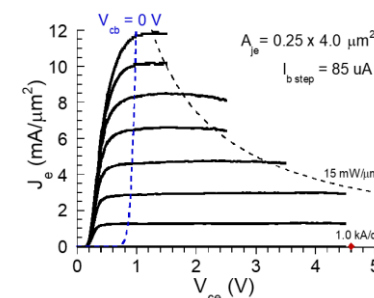
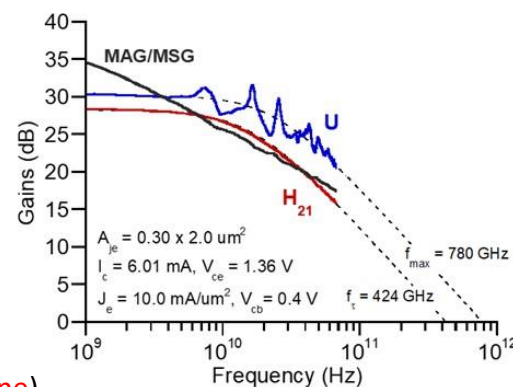
M. Urteaga, et al., IEEE Proceedings, 2017 (Teledyne, UCSB)



250nm InP HBTs: 650GHz f_{max} , 4.5V.

Z. Griffith et al., 2007 IPRM conference (UCSB)

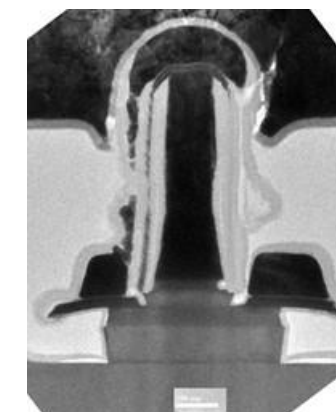
M. Urteaga, et al., IEEE Proceedings, 2017 (Teledyne)



THz HBT Scaling Laws

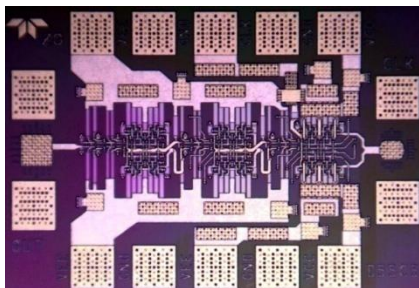
Rodwell, et al., IEEE Proceedings June 2008 (UCSB, Teledyne)

Contacts: Baraskar et al., Journal of Applied Physics 2013 (UCSB)

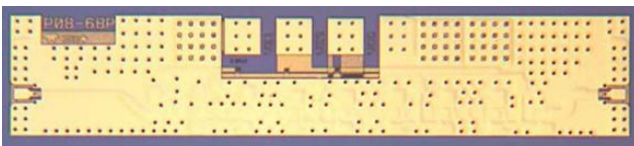


M. Urteaga, et al., IEEE Proceedings, 2017 (Teledyne)
Z. Griffith et al., IEEE CSICS, 2010 (Teledyne)
M. Seo et al., IEICE Electronics Express, 2015 (Teledyne)

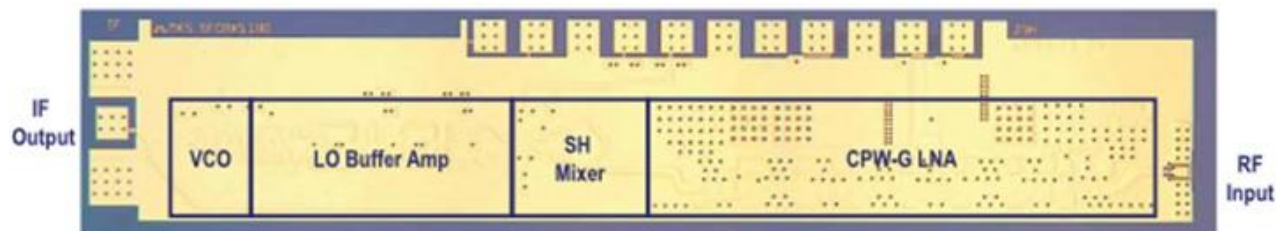
208 GHz master-slave latch



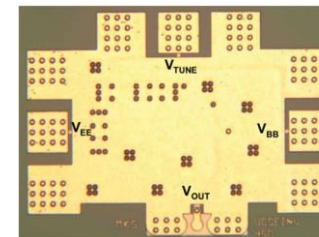
670 GHz amplifier



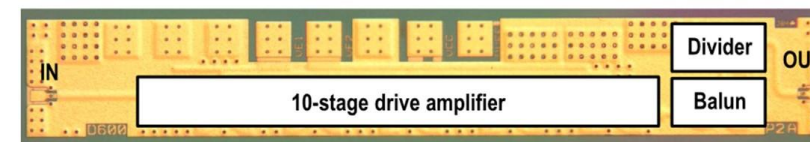
570 GHz receiver



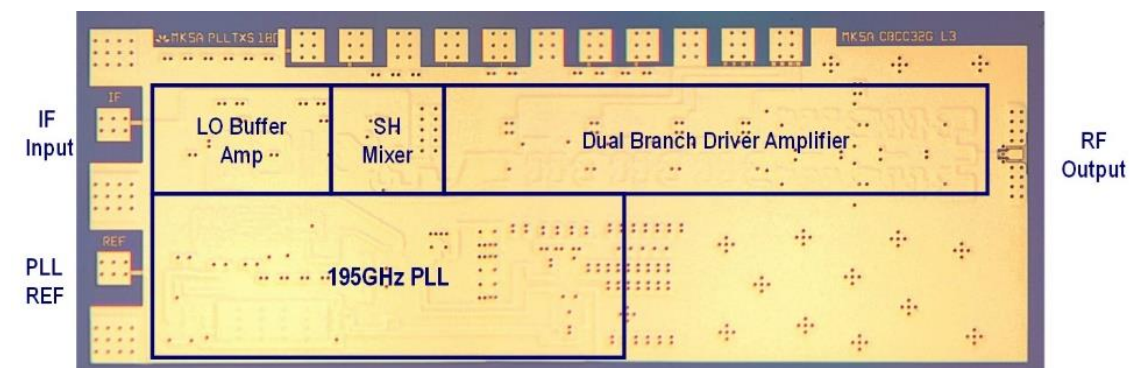
688 GHz fundamental oscillator



529 GHz dynamic divider



600 GHz transmitter



$$\tau_b \approx T_b^2 / 2D_n$$

$$\tau_c = T_c / 2v_{sat}$$

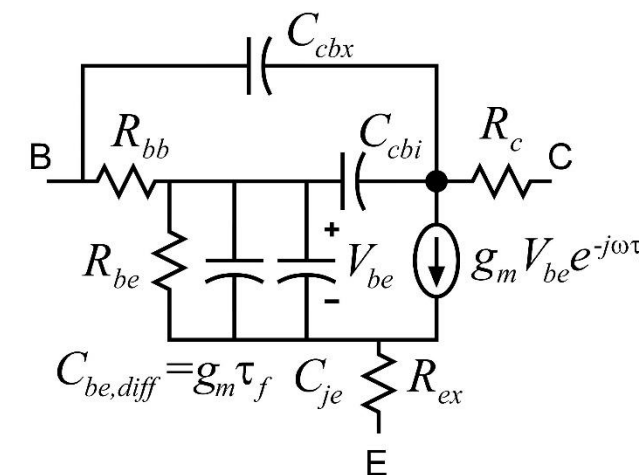
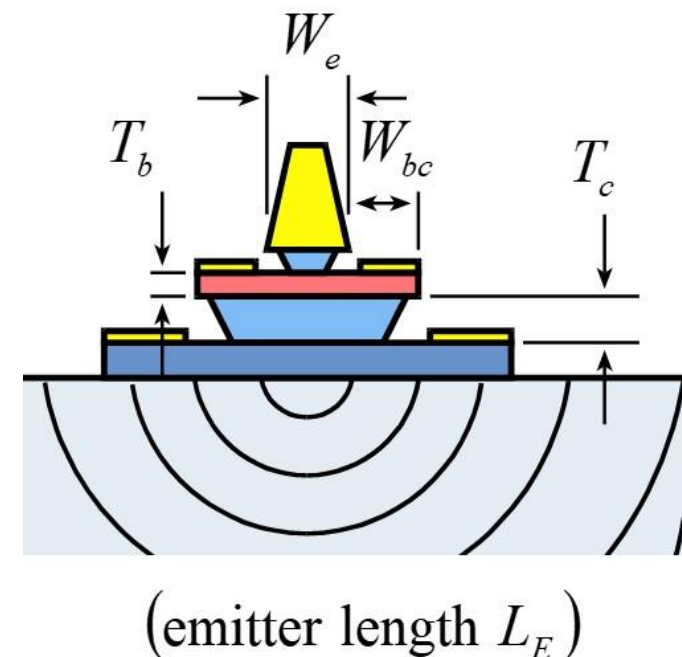
$$C_{cb} = \epsilon A_c / T_c$$

$$I_{c,max} \propto v_{electron} A_e (V_{ce,operating} + V_{ce,punch-through}) / T_c^2$$

$$\Delta T \propto \frac{P}{L_E} \left[1 + \ln \left(\frac{L_e}{W_e} \right) \right]$$

$$R_{ex} = \rho_{contact} / A_e$$

$$R_{bb} = \rho_{sheet} \left(\frac{W_e}{12L_e} + \frac{W_{bc}}{6L_e} \right) + \frac{\rho_{contact}}{A_{contacts}}$$



$$\tau_b \approx T_b^2 / 2D_n$$

$$\tau_c = T_c / 2v_{sat}$$

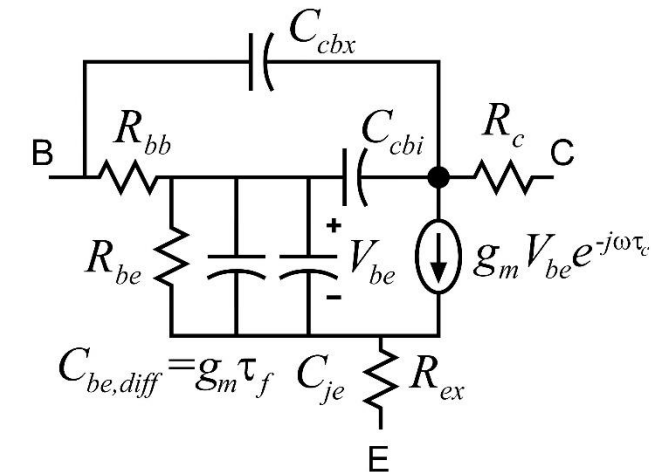
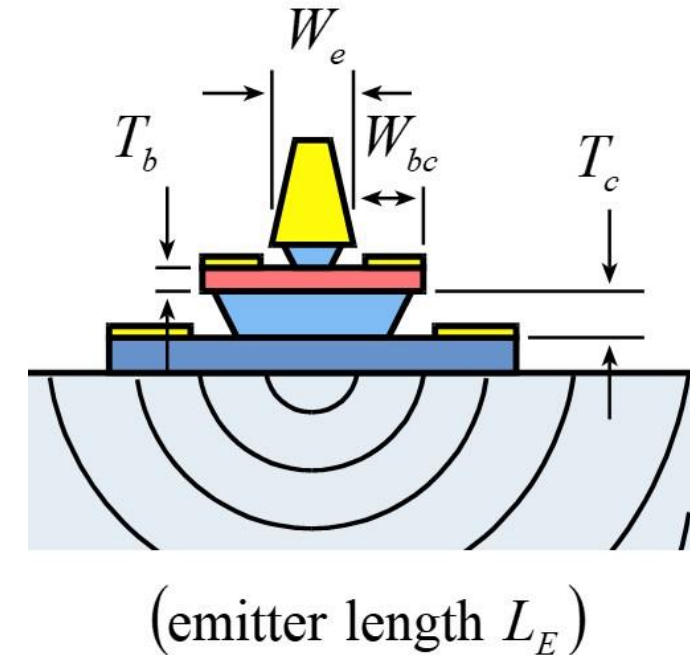
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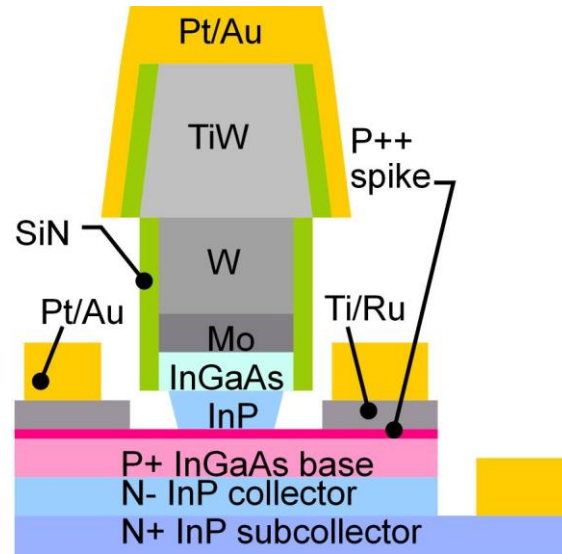
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$$R_{ex} = \rho_{contact} / A_e$$

$$R_{bb} = \rho_{sheet} \left(\frac{W_e}{12L_e} + \frac{W_{bc}}{6L_e} \right) + \frac{\rho_{contact}}{A_{contacts}}$$





Narrow junctions.

Thin layers

High current density

Ultra low resistivity contacts

to double the bandwidth:

to double the bandwidth:	change
emitter & collector junction widths	decrease 4:1
current density ($\text{mA}/\mu\text{m}^2$)	increase 4:1
current density ($\text{mA}/\mu\text{m}$)	constant
collector depletion thickness	decrease 2:1
base thickness	decrease 1.4:1
emitter & base contact resistivities	decrease 4:1

Baraskar *et al*, Journal of Applied Physics, 2013 (UCSB)

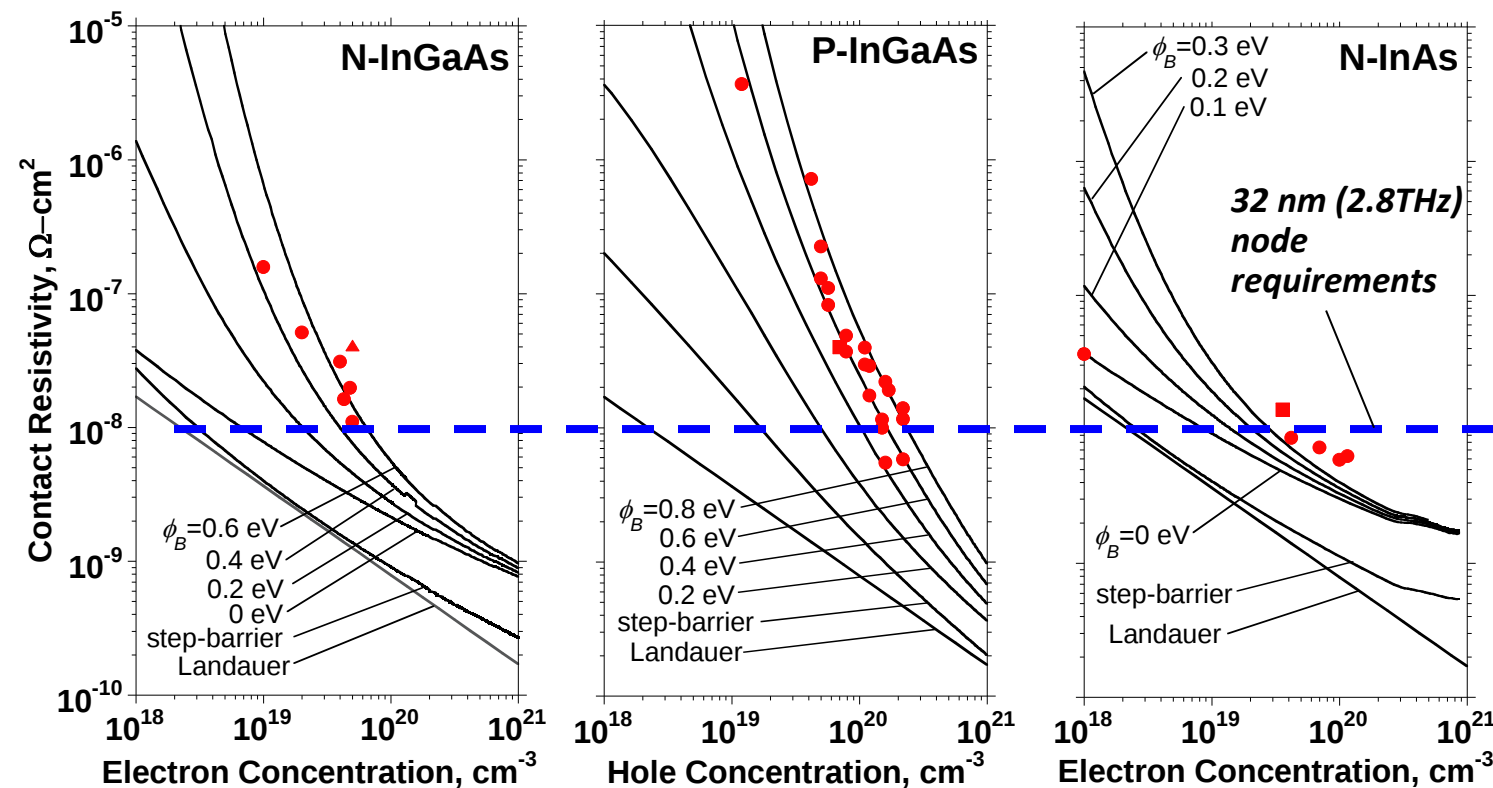
**Ohmic contact resistivity:
the key challenge for THz HBTs.**

Refractory contacts:
robust under high-current operation

Low penetration depth: ~ 1 nm

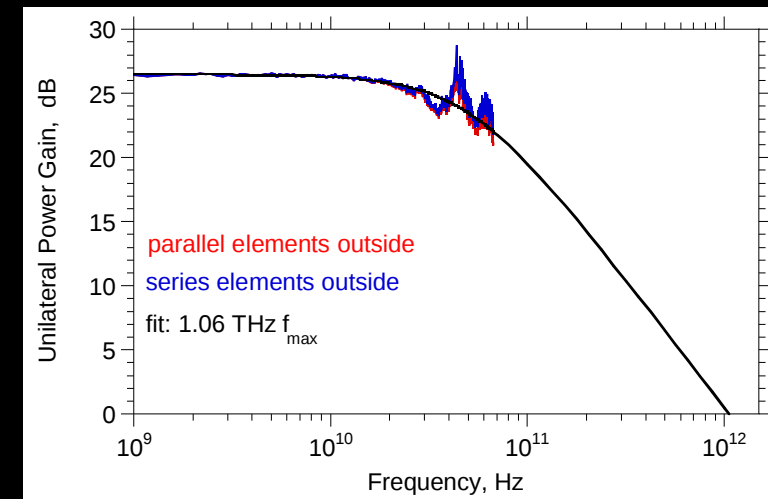
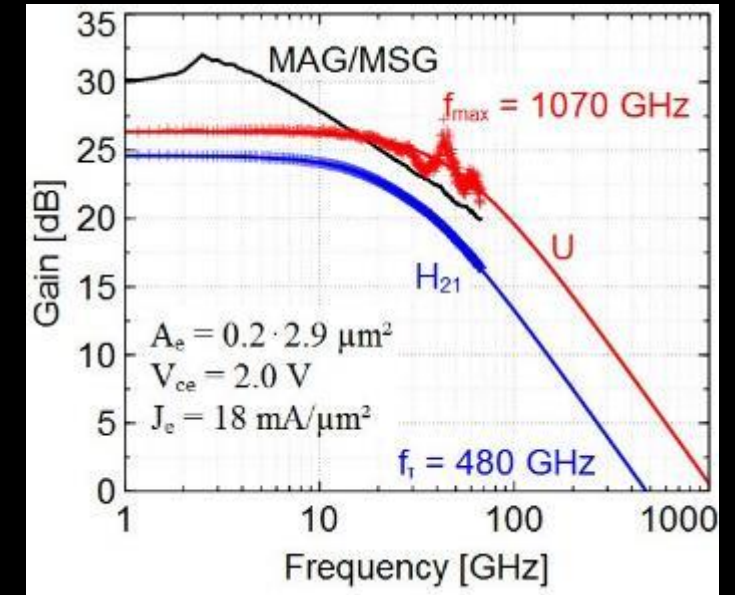
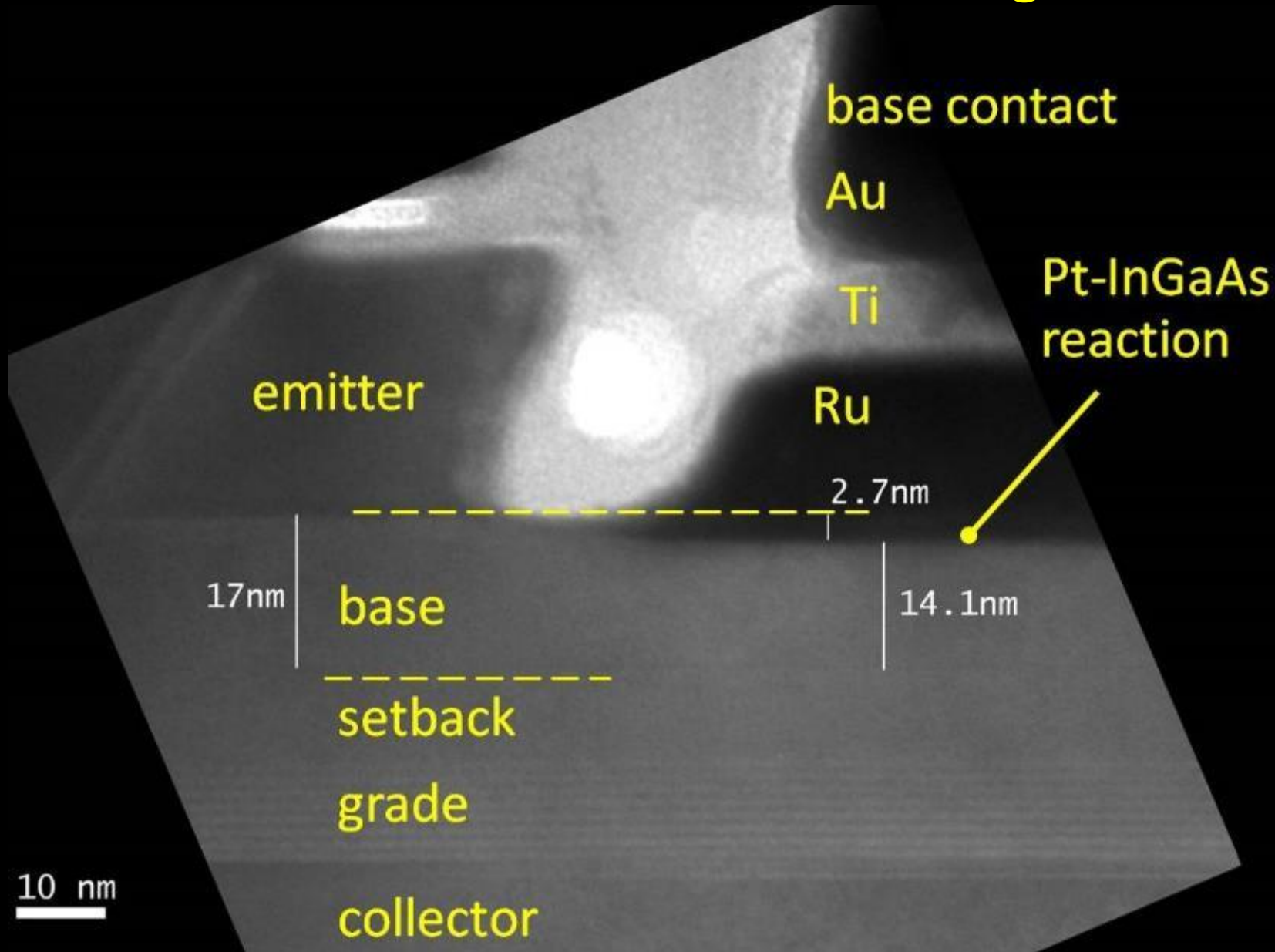
Performance sufficient for 32 nm /2.8 THz node.

**Why no ~ 2 THz HBTs today ?
Can't reproduce such base contacts
in full HBT process flow.**



InP HBTs: 1.07 THz @ $W_e = 200$ nm

Rode et al., IEEE TED, Aug. 2015 (UCSB)

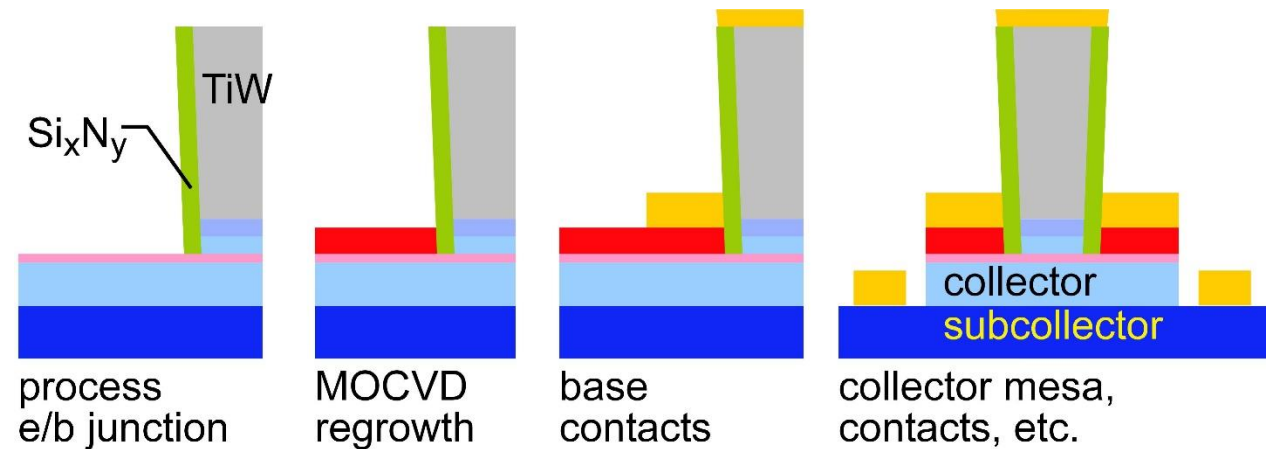
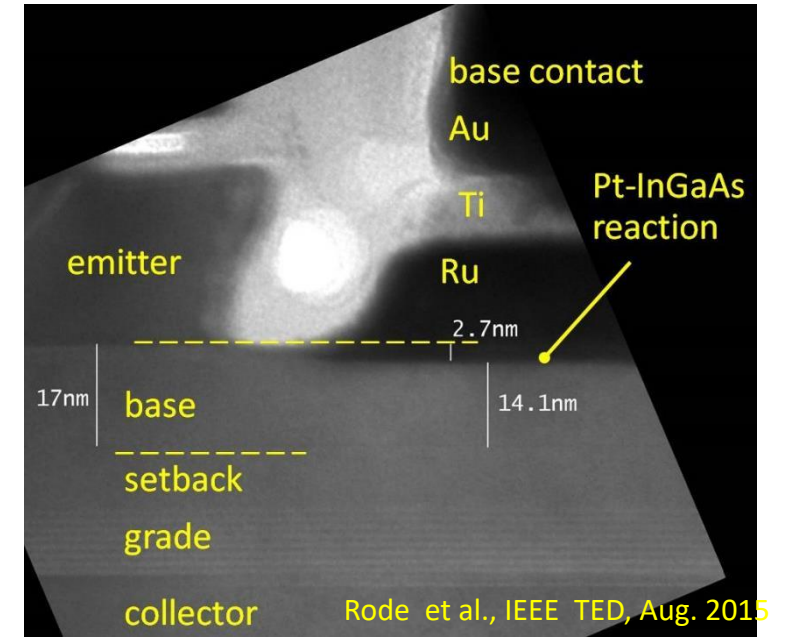
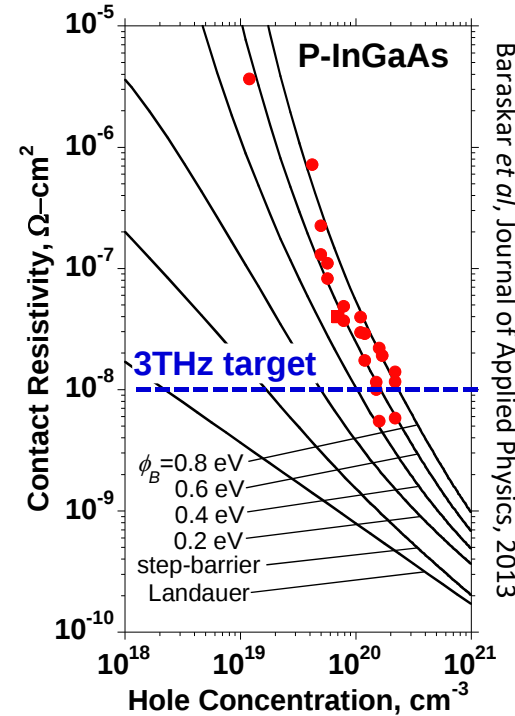


Need high base contact doping
 $>10^{20}/\text{cm}^3$ for good contacts
 high Auger recombination
 very low β .

Need moderate contact penetration
 Pd or Pt contacts
 react with 3++ nm of base
 penetrate surface contaminants
 too deep for thin base

Solution: base regrowth:

thin, moderately-doped intrinsic base
 InGaAs or GaAsSb @ 10^{19} - $10^{20}/\text{cm}^3$
 thick, heavily-doped extrinsic base
 P-GaAs, $\sim 10^{21}/\text{cm}^3$

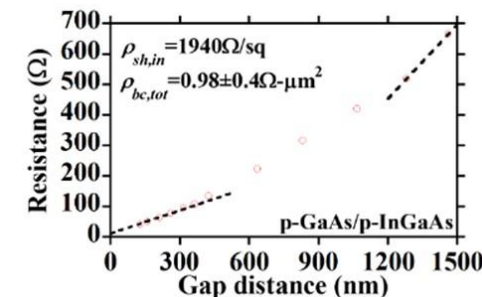
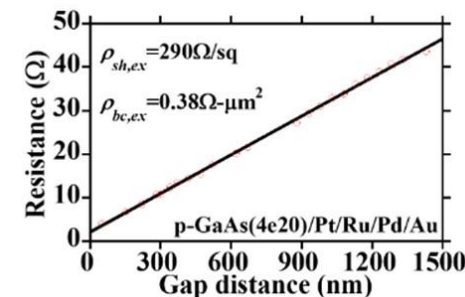
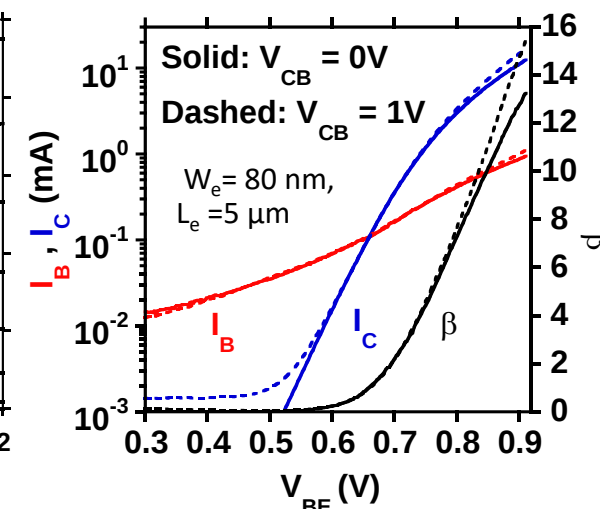
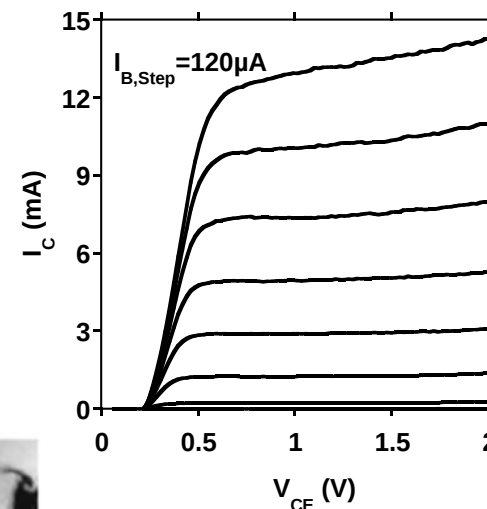
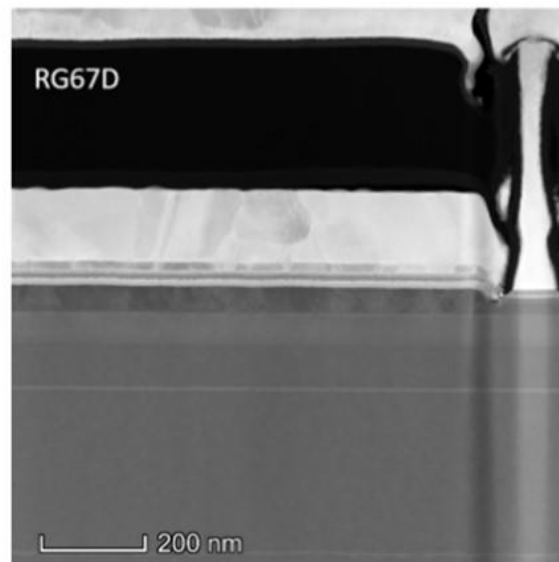
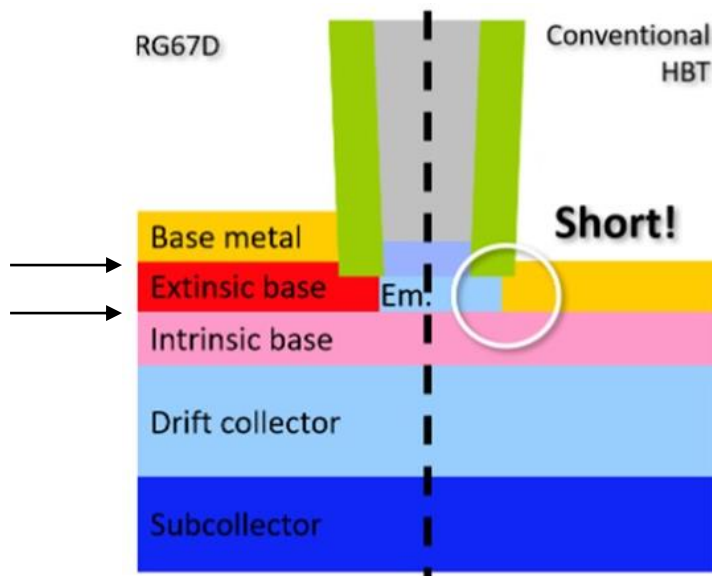


Good DC data: even given regrowth
refractory Mo/W/TiW emitter contact
maintains low ρ_c .

Y. Fang et al, 2019 IEEE DRC (UCSB)

Excellent base contacts; but hydrogen base passivation

0.4 $\Omega\text{-}\mu\text{m}^2$ resistivity for GaAs/metal contact ✓
290 Ω sheet resistivity for regrown base ✓
0.60 $\Omega\text{-}\mu\text{m}^2$ resistivity for InGaAs/GaAs contact ✗
1940 Ω /sheet resistivity for intrinsic base ✗
(hydrogen anneal needed further adjustment)



III-V FET scaling laws to double bandwidth →

Needs:

- shorter gates
- thinner channels
- less resistive contacts
- thinner (equivalent) gate dielectric
- greater channel charge

State of art: 32 nm gate length HEMT

1.5 THz $f_{\max}$ (Northrop-Grumman)

semiconductor gate dielectric limits further scaling

Further scaling may be feasible

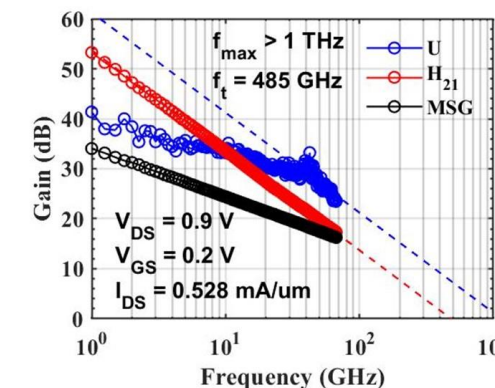
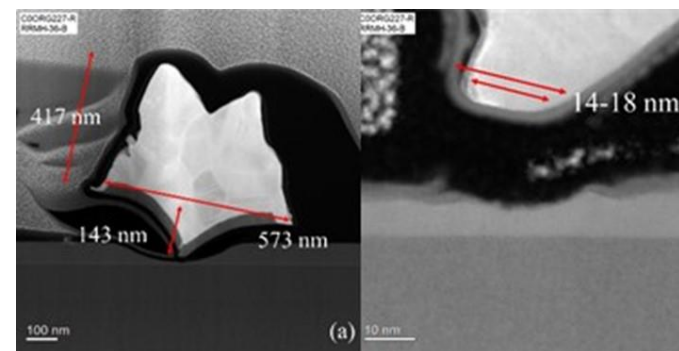
target ~2 THz $f_{\max}$

lower $F_{\min}$ @ 100-300 GHz

high-K ZrO_2 gate dielectric

increased charge: InP channel ?

FET parameter	change
gate length	decrease 2:1
transport mass	constant
2DEG electron density	increase 2:1
gate-channel capacitance density	increase 2:1
dielectric equivalent thickness	decrease 2:1
channel thickness	decrease 2:1
channel state density	increase 2:1
contact resistivities	decrease 4:1



Gate dielectric:

0.83 nm $\text{Al}_x\text{O}_y\text{N}_z$ / 1.7 nm ZrO_2

improved electrostatics vs. ~ 6 nm InAlAs.

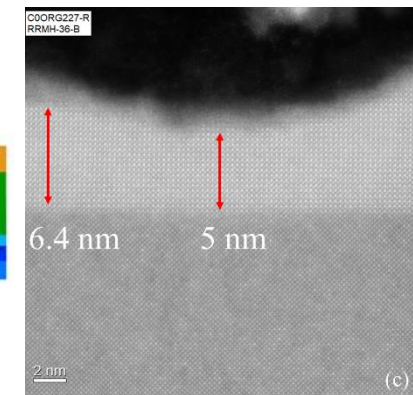
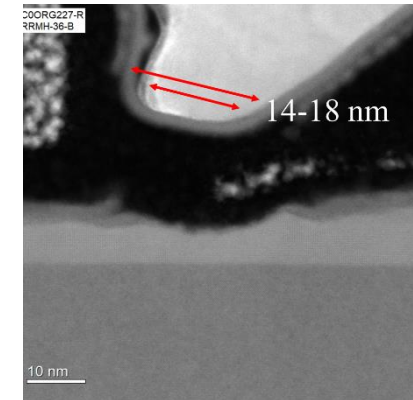
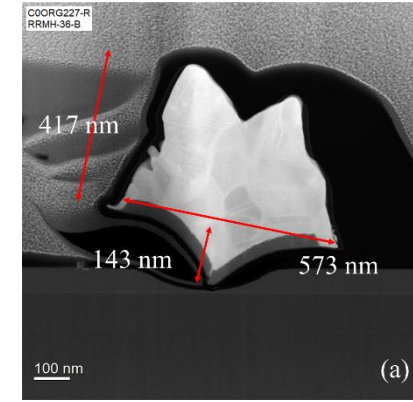
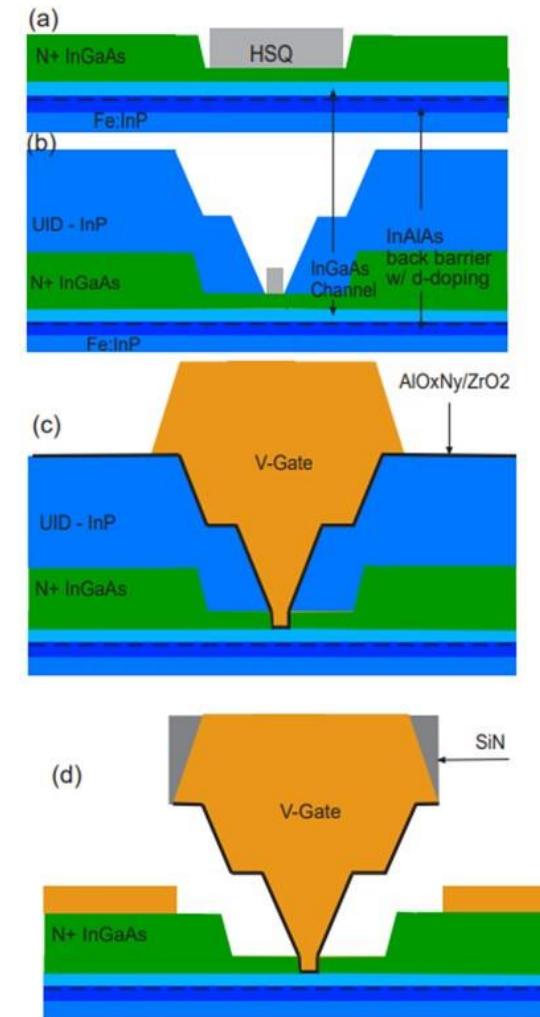
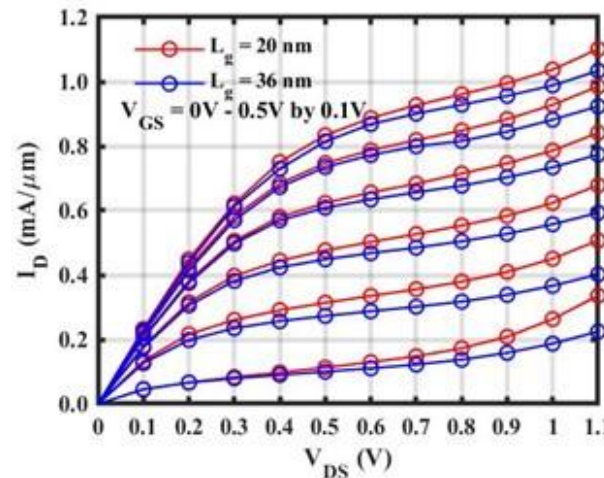
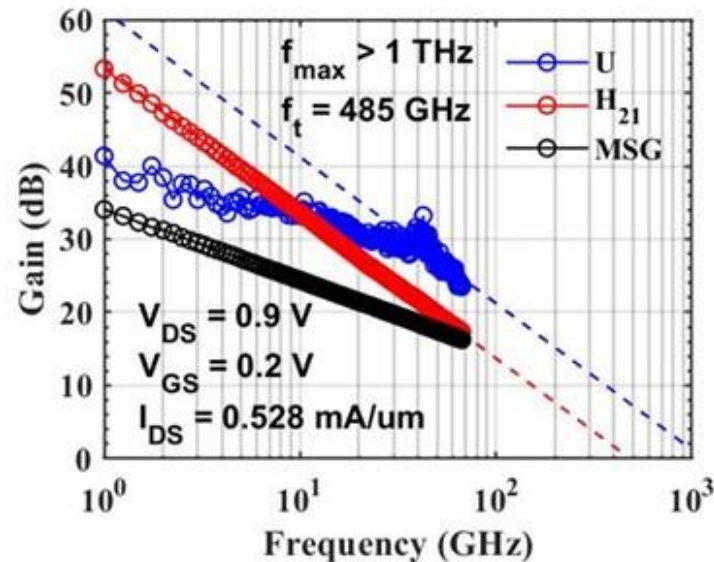
potential for improved (f_t , $f_{\max}$) with scaling

Remaining scaling barrier:

Limited (low) state density of InGaAs channel

Barrier to necessary g_m/W_g increase with scaling

Theory (right/wrong ?) suggests using InP channel



Transistor layouts: I , V , Z , and P .

R_L below $25\ \Omega$ or above $75\ \Omega$ is hard to realize.

$$I_{\max} = \frac{\Delta V}{R_L} = J_{\max} \cdot (\text{number fingers})(\text{finger length});$$

$$\rightarrow (\text{number fingers})(\text{finger length}) = \frac{\Delta V}{J_{\max} R_L}$$

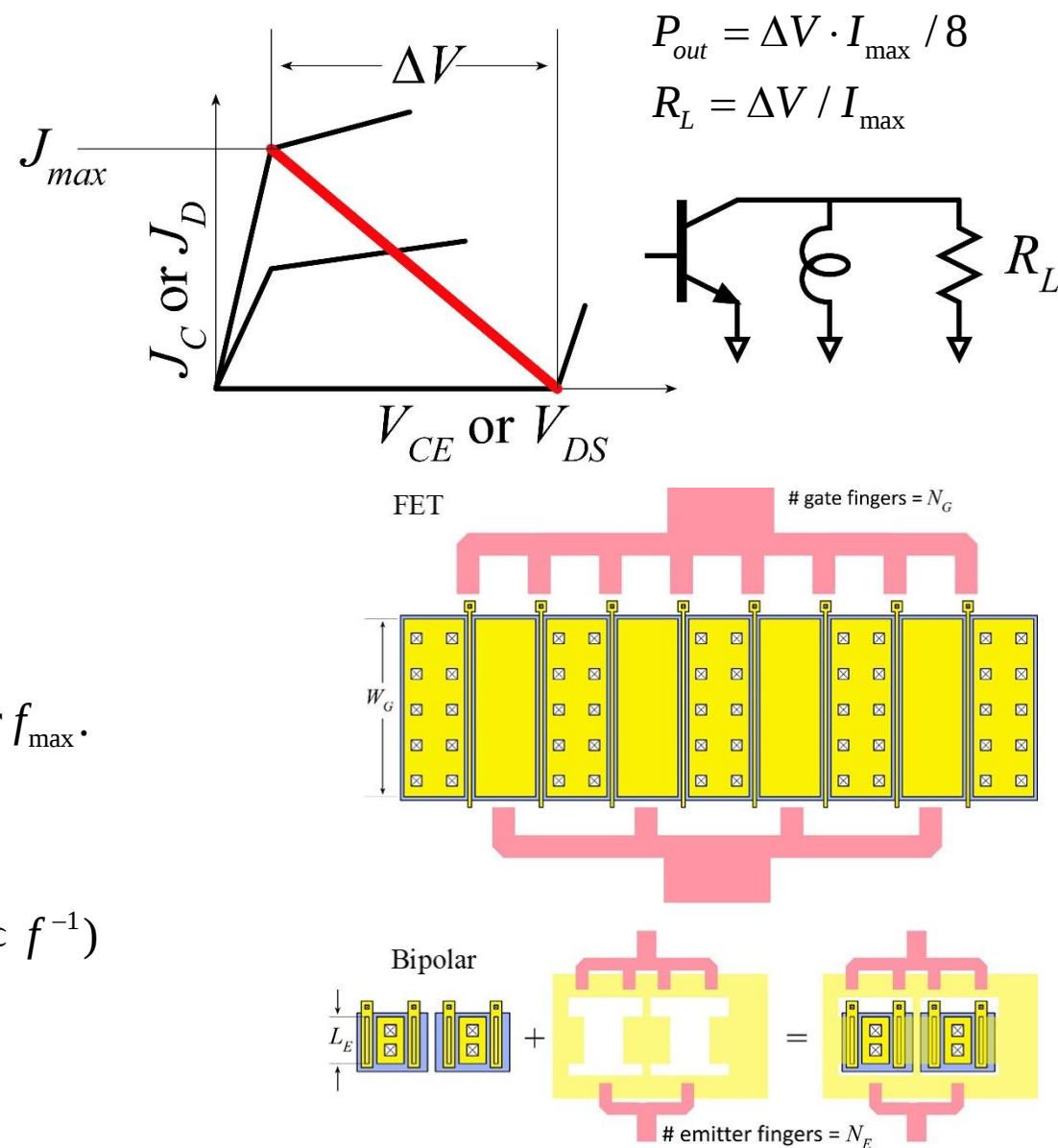
Large ΔV , small $J_{\max}$, or small R_L :

long fingers or many fingers $\rightarrow$ layout parasitics $\rightarrow$ lower $f_{\max}$.

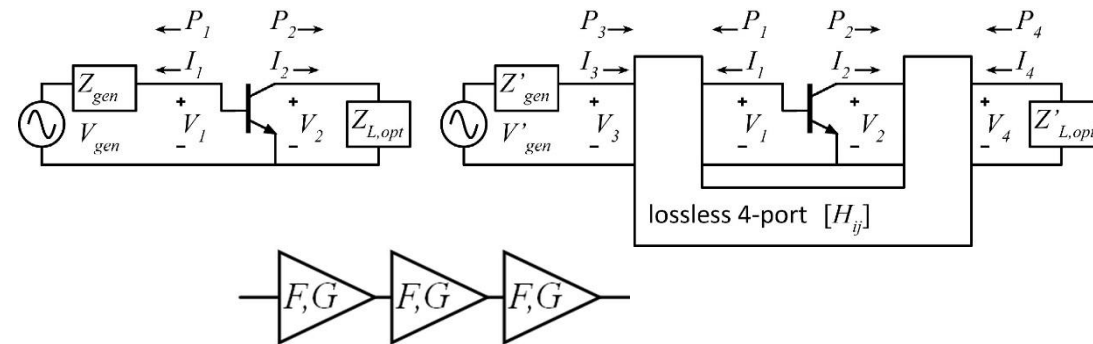
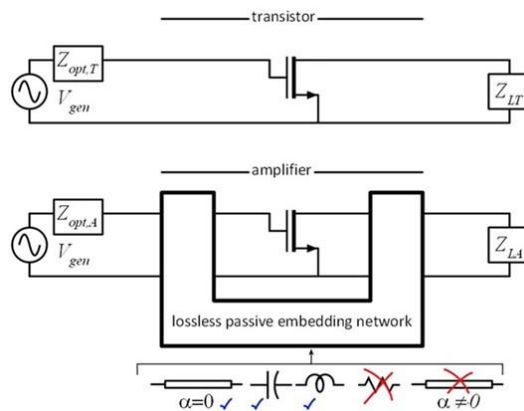
Higher frequencies need smaller layout parasitics

$\rightarrow$ shorter fingers ($\text{length}_{\max} \propto f^{-1/2}$), fewer fingers ($\#_{\max} \propto f^{-1}$)

Technologies with high ΔV and low $J_{\max}$ are problematic.



IC Design Basics



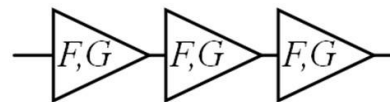
Transmitters need:

high power-added efficiency $PAE = (P_{out} - P_{in})/P_{DC}$

high added power density $(P_{out} - P_{in})/(\text{gate width, emitter length})$

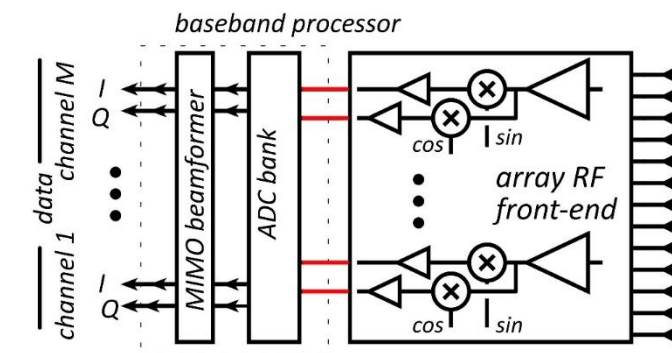
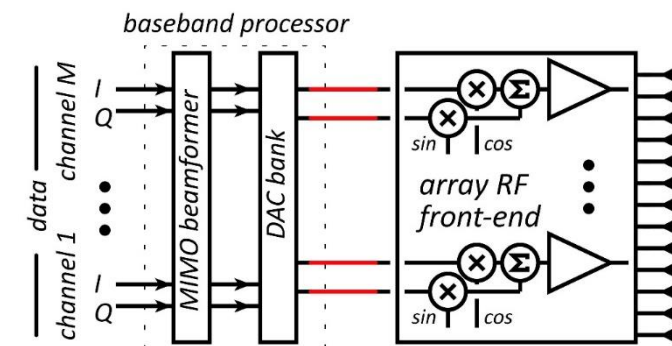
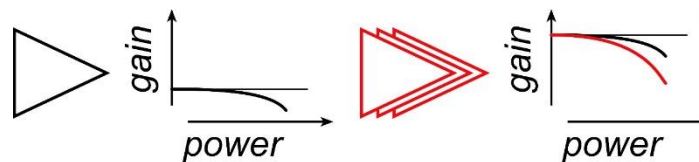
Receivers need:

low cascaded noise $F_{casc} = F + (F - 1)/G + (F - 1)/G^2 + \dots$



Need reasonable gain/stage.

die area, power,
accumulated gain compression



At 100-300 GHz, transistor performance is marginal...

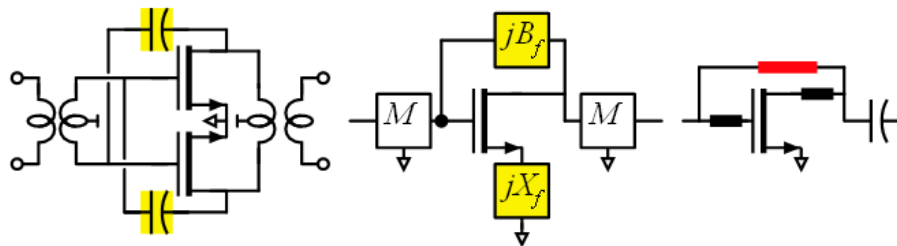
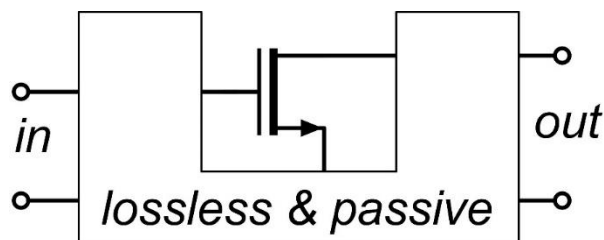
...how do we design PAs, LNAs, for performance close to transistor limits ?

Where the IC designer can't help

mm-wave transistor gain is low: gain-boosting is common

Common-source vs. common-gate.

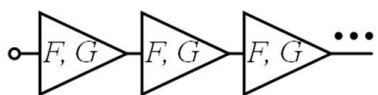
Capacitive neutralization. Unconditionally stable positive feedback (Singhakowinta, Int. J. Electronics, 1966)



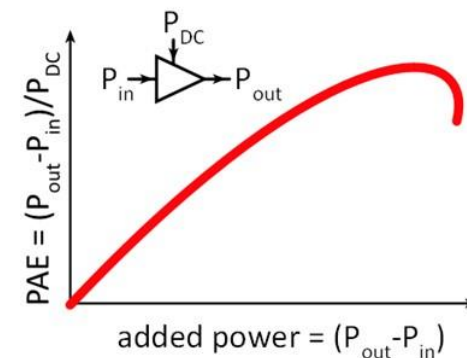
Such circuits don't improve the parameters that matter the most.

The circuit* doesn't change the **transistor minimum cascaded noise figure**. (Haus, Adler, Proc. IRE, 1958)

The circuit* doesn't change the **transistor maximum efficiency vs. added power curve**.



$$F_{casc} = 1 + M = F + (F - 1)/G + (F - 1)/G^2 + \dots$$



*If lossless, and given the correct source and load impedances.

Cascaded noise figure F_c , noise measure M .

$$F_c = M + 1 = F + (F - 1) / G_A + (F - 1) / G_A^2 + \dots$$

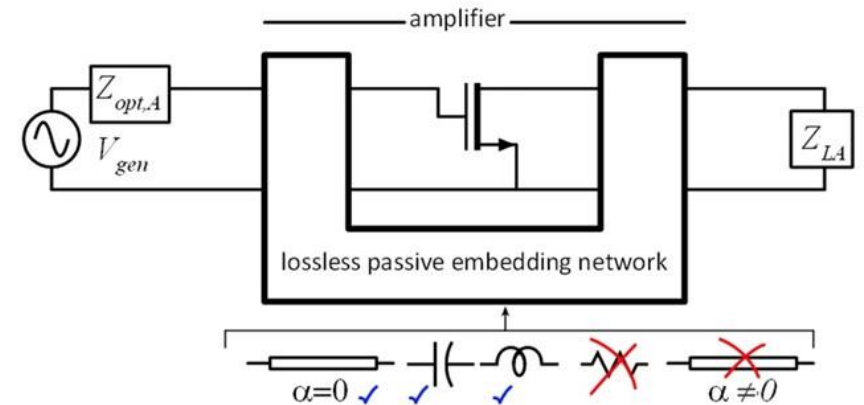
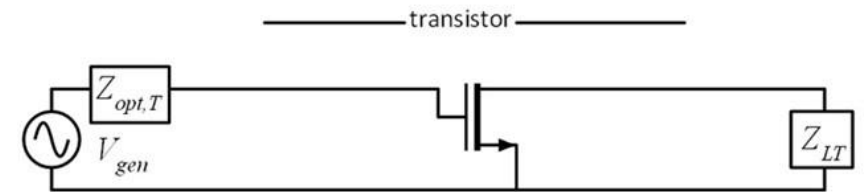
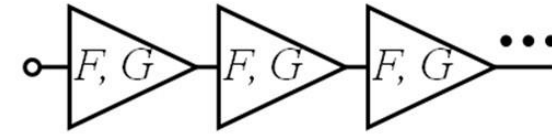
Minimum cascaded noise figure $F_{C,\min}$, optimum noise measure M_{opt} :

...minimum values obtained with optimum source impedance.

M_{opt} (and hence $F_{C,\min}$) are invariant with respect to lossless embedding.

In any lossless LNA topology, $M_{\min,LNA} = M_{\min,transistor}$, $F_{C,\min,LNA} = F_{C,\min,transistor}$.

$F_{C,\min,transistor}$ defines the lowest achievable LNA cascaded noise figure.



H. A. Haus and R. B. Adler, "Optimum Noise Performance of Linear Amplifiers," in Proceedings of the IRE, vol. 46, no. 8, pp. 1517-1533, Aug. 1958.

N. Baniasadi and A. M. Niknejad, "Noise Measure Revisited for Design of Amplifiers Close to Activity Limits," in IEEE Transactions on Circuits and Systems I: Regular Papers, vol. 69, no. 6, pp. 2276-2283, June 2022.

Noise Measure Invariance: Implications

All lossless circuits using the same transistor have the same $M_{\min}$.

Common source/emitter has the same $M_{\min}$ as common gate/base.

Reactive feedback for simultaneous noise and gain tuning
does not change $M_{\min}$.

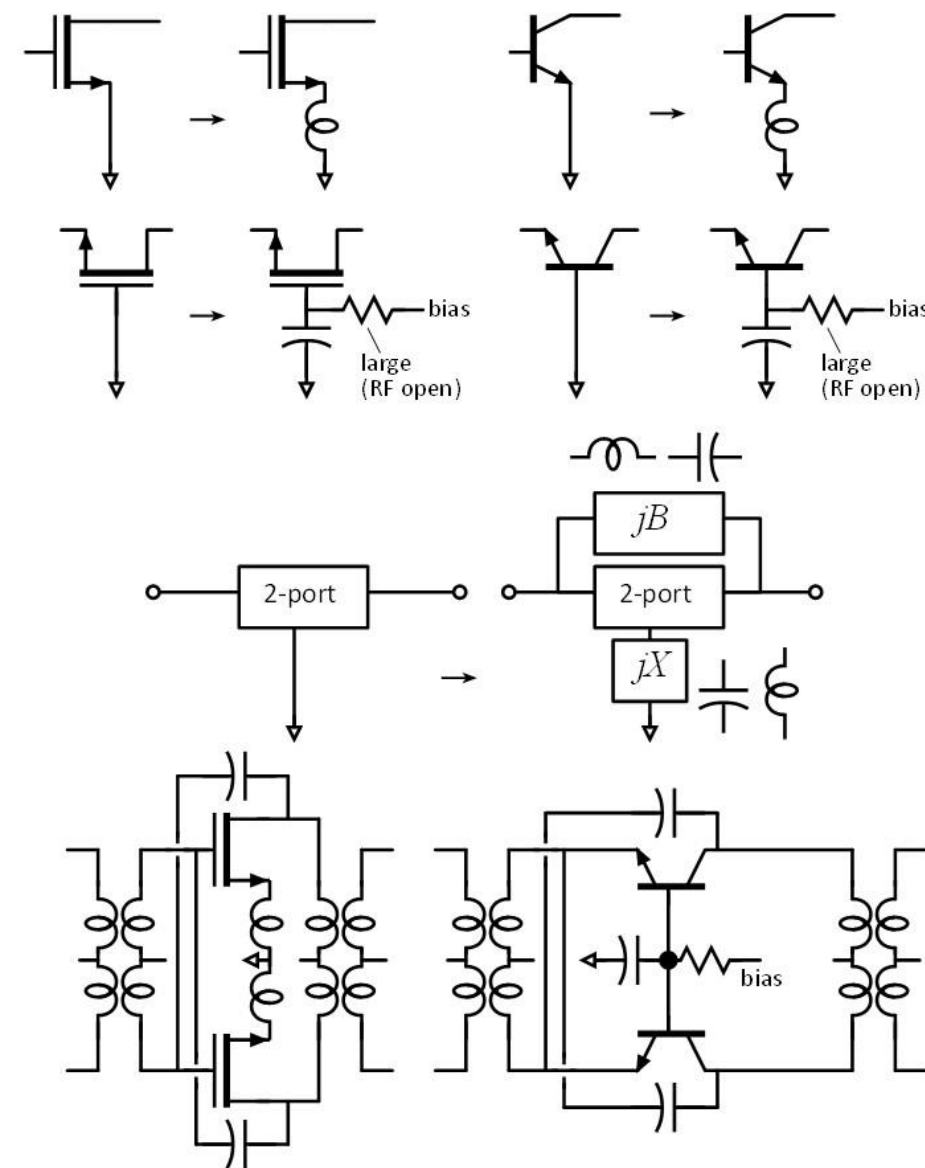
Capacitive neutralization for gain-peaking does not change $M_{\min}$.

Singhakowinta's feedback does not change $M_{\min}$.

... in all cases *given that the appropriate Z_{source} is used*.

and *given that the embedding circuit is lossless*

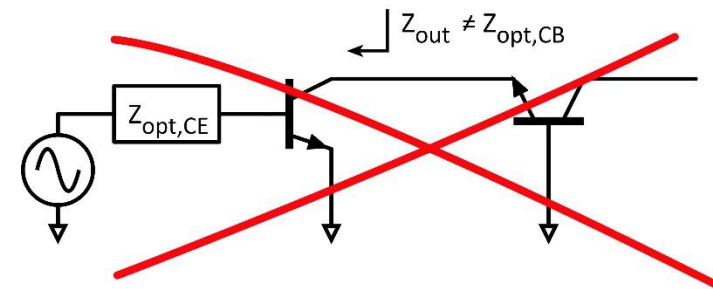
For lowest LNA noise, pick topology with smallest tuning losses.



Simple cascode:

Sub-optimum Z_{source} for common-base stage

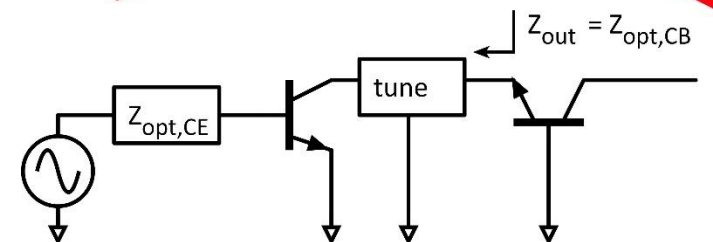
→ Cascode stage $F_{C,cascode} > F_{C,transistor}$.



Cascode with internal noise-match

Optimum Z_{source} for common-base stage

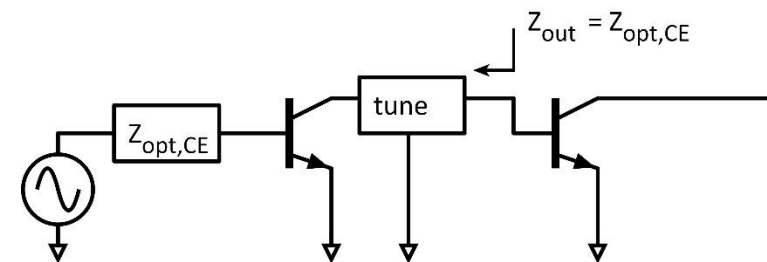
→ Cascode stage $F_{C,cascode} = F_{C,transistor}$.



Cascaded common-emitter stages

Optimum Z_{source} for each stage

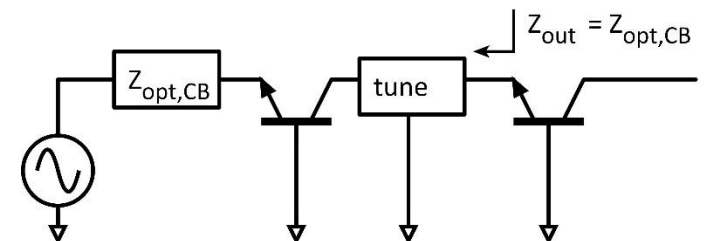
$F_{C,multi-stage} = F_{C,transistor}$



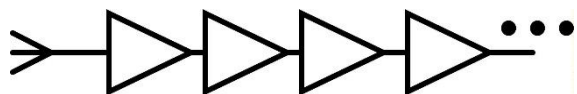
Cascaded common-base stages

Optimum Z_{source} for each stage

$F_{C,multi-stage} = F_{C,transistor}$



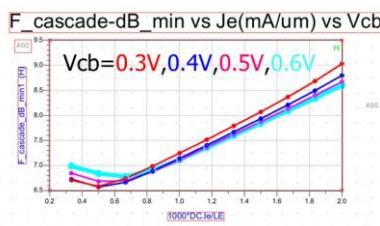
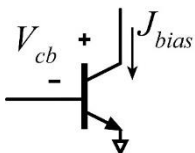
- 1) Goal: low **noise measure**, not **noise figure**



$$F_{\text{cascade}} = M + 1 = F + \frac{F-1}{G} + \frac{F-1}{G^2} + \dots = \frac{F-1/G}{1-1/G}$$

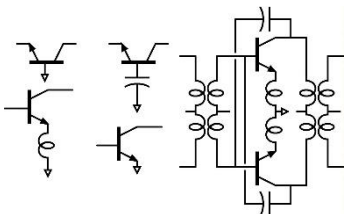
F = noise figure, M = noise measure

- 2) Find bias (J, V) for lowest **noise measure**



@210GHz,
 $F_{\text{cascade,min}} = 6.57 \text{ dB}$
 given:
 $J_e = 0.5 \text{ mA/um}$,
 $V_{cb} = 0.3 \text{ V}$

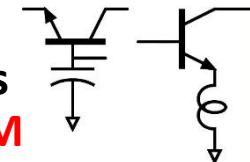
- 3) Minimum **M is independent of circuit configuration***;
 pick for high bandwidth or high gain/stage (= low P_{DC})



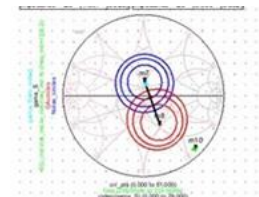
<-- all give the same minimum M ...
 ...but **common-base** gives highest gain
 (InP HBT @210GHz).

*HA Haus, RB Adler, Proceedings of the IRE, 1958

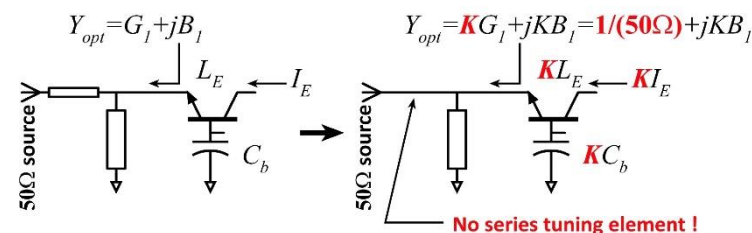
- 4) **Capacitance** in **common-base**; just like
inductance in **common-emitter**, allows simultaneous
 tuning for **zero reflection coefficient** and minimum **M**



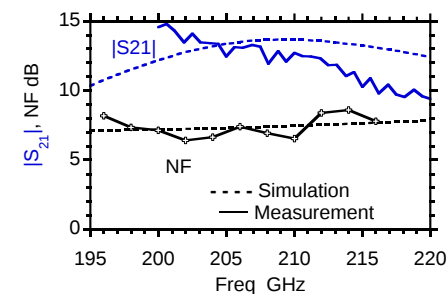
- 5) Write **ADS Python code** to display
 source impedance for minimum **M**.



- 6) **Scale transistor size** to **eliminate series tuning element**.
 Less input tuning → less noise from passive element loss.

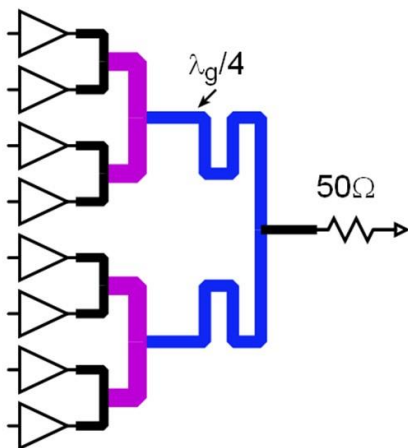


- 7) Result: **$F_{C,LNA} = 7.4 \text{ dB}$** ($F=7.2 \text{ dB}$, $G=13 \text{ dB}$) given **$F_{C,transistor} = 6.6 \text{ dB}$**



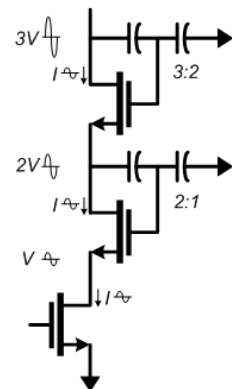
U. Solyu et. al, 2021 EuMIC

Corporate T-line



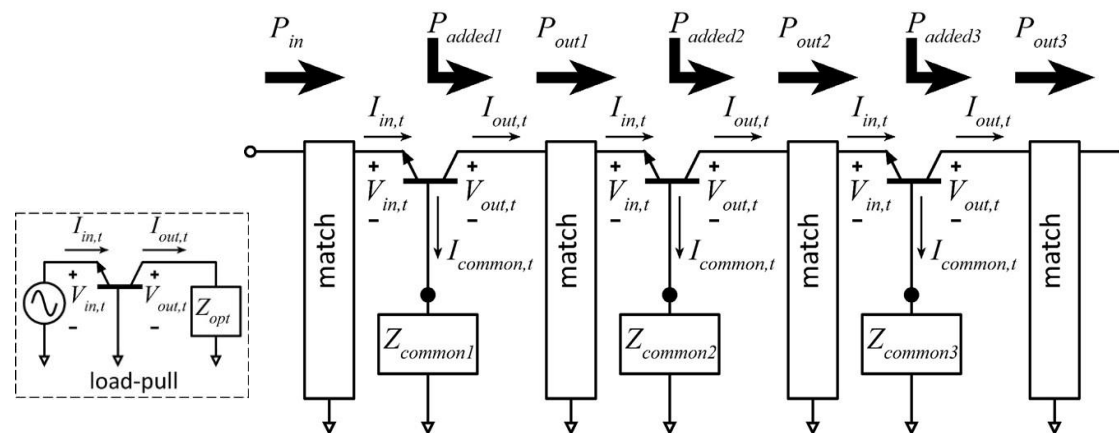
Direct series-connected

M. Shifrin: 1992 IEEE μ Wave/mmWave Monolithic Circuits Symp. (Raytheon)



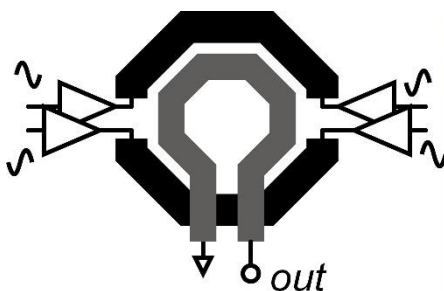
Cascaded combining

A. Ahmed 2018 EuMIC, 2021 RFIC (UCSB)



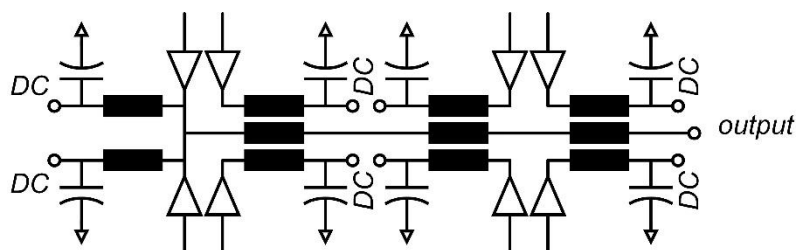
Distributed Active Transformer

I. Aoki, IEEE Trans MTT, Jan. 2002 (CalTech)



Balun series-connected

$\lambda/4$ baluns: Y. Yoshihara, 2008 IEEE Asian Solid-State Circuits Conference (Toshiba)
sub- $\lambda/4$ baluns: H. Park, et al., IEEE JSSC, Oct. 2014 (UCSB)



Interconnects in packages and on PCBs:

$H \propto 1/\text{frequency}$ (to control radiation loss)

$\text{loss (dB/mm)} \propto (\text{frequency})^{3/2}$

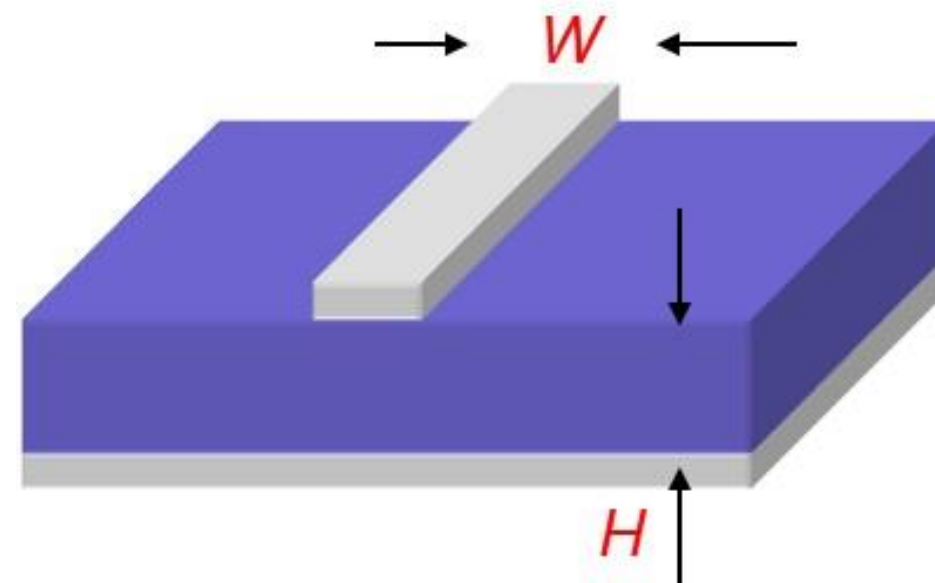
$\text{loss (dB/wavelength)} \propto \sqrt{\text{frequency}}$

Interconnects in ICs:

H is independent of frequency

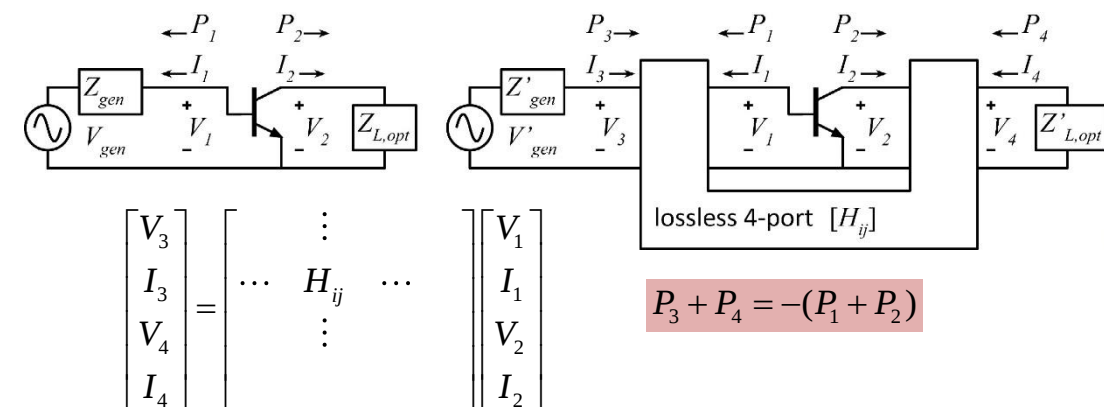
$\text{loss (dB/mm)} \propto \sqrt{\text{frequency}}$

$\text{loss (dB/wavelength)} \propto 1/\sqrt{\text{frequency}}$



Given the correct source and load impedances,
all (lossless) power amplifier circuits have the same
maximum efficiency vs. added power curve.

...which is that of the transistor itself.



Things that don't change PAE:

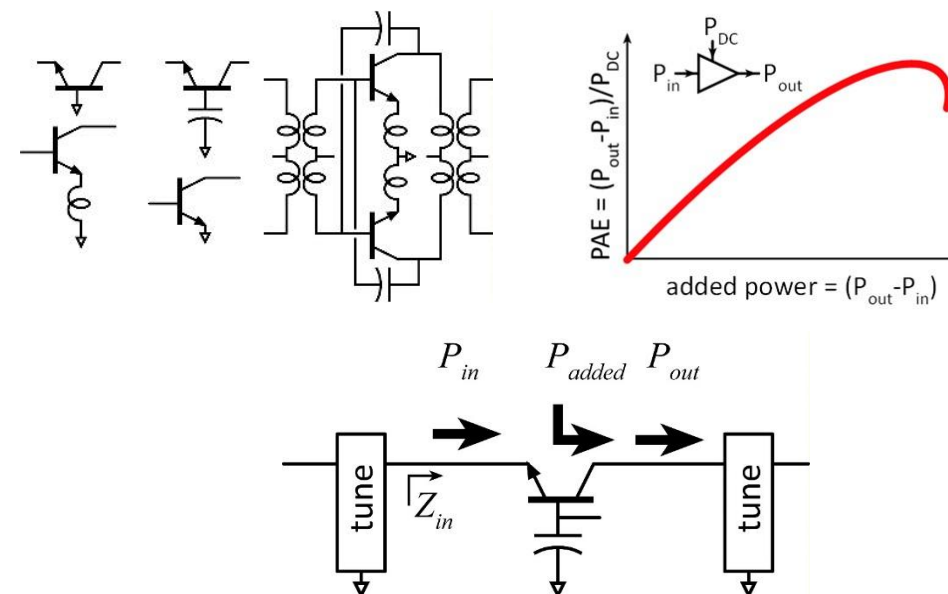
- Source/emitter inductance in common-source/emitter
- Base/gate capacitance in common base/gate.
- Capacitive neutralization
- Singhakowinta's unconditionally stable positive feedback.

Design for highest PAE:

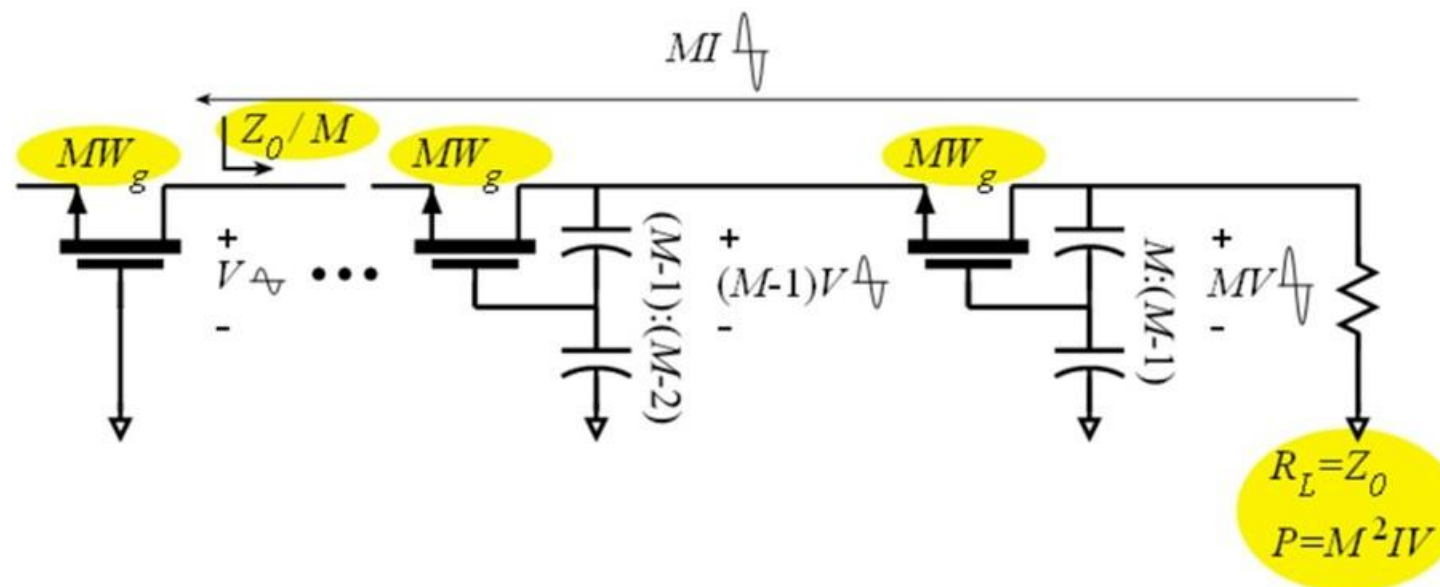
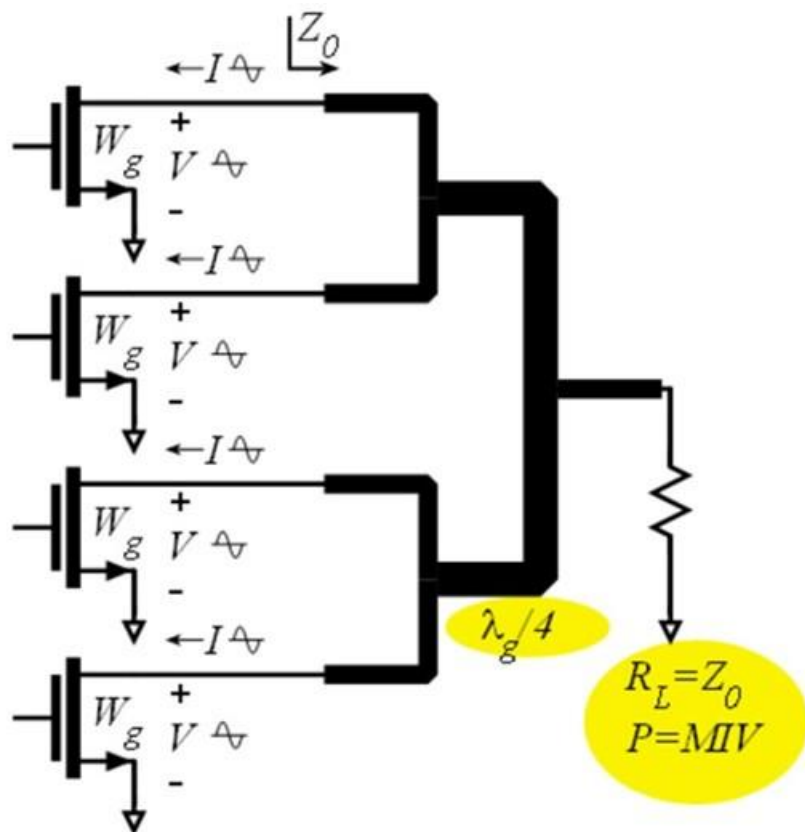
- Pick topology with smallest tuning loss.

Real PAE design:

- PAE, accumulated gain compression, bandwidth, IM3, ...

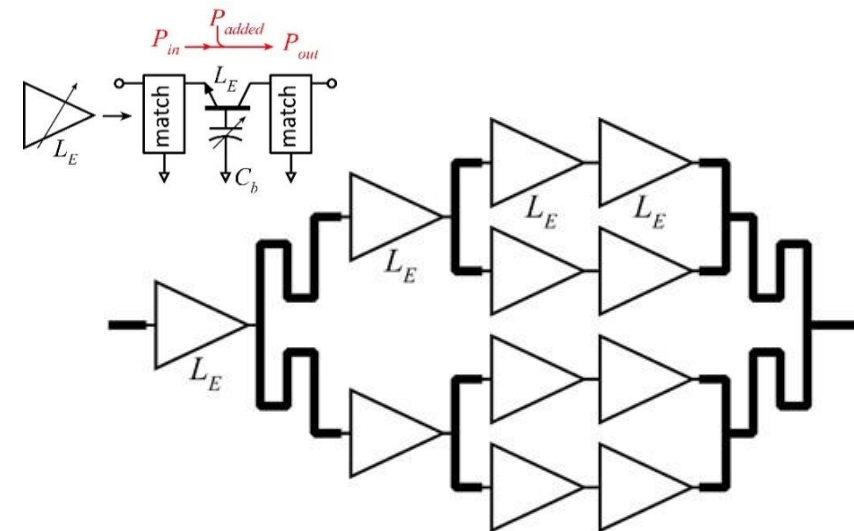
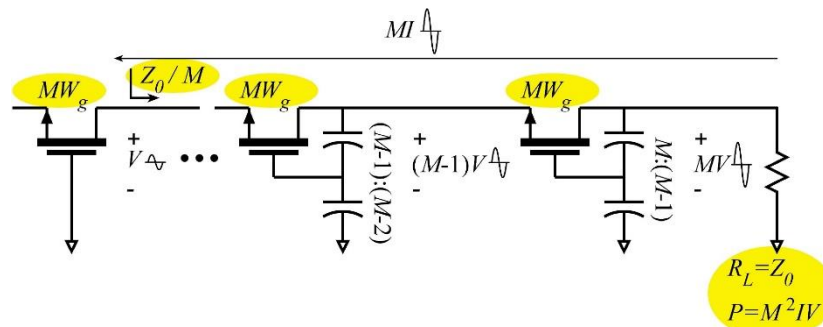
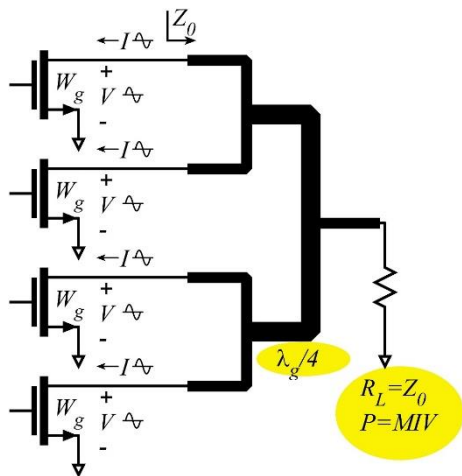


Transistor stacking. Why ? Why not ?



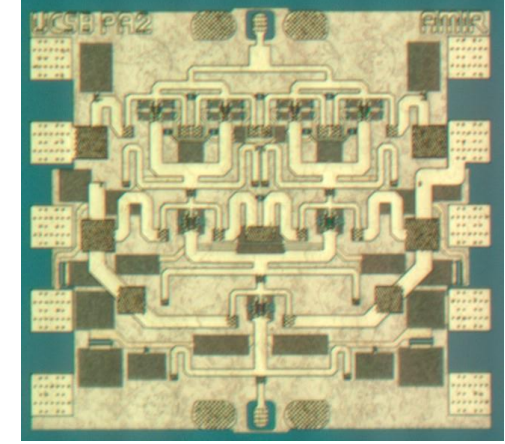
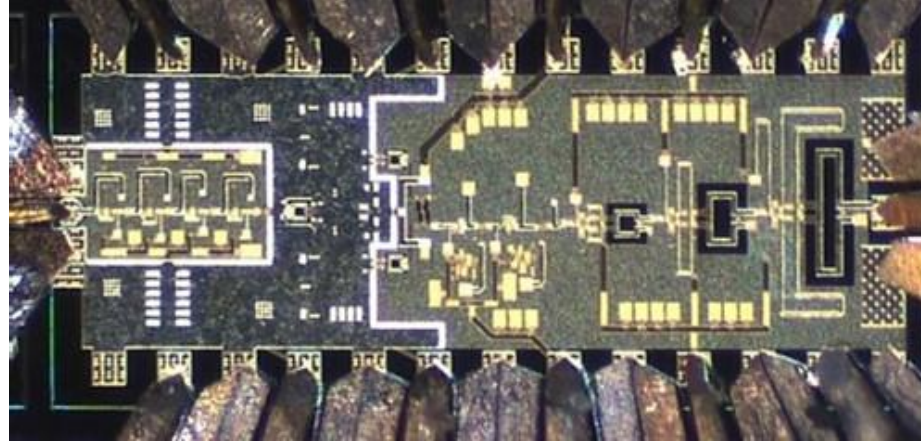
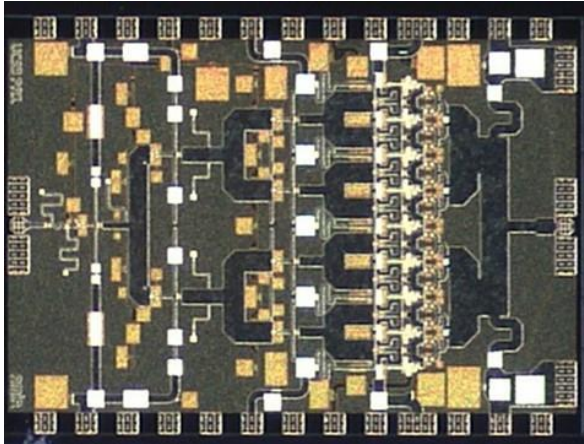
	Lower frequencies	Higher frequencies
Corporate combining	length $\propto 1/f \rightarrow$ large die area $\times$ dB loss $\propto 1/\sqrt{f} \rightarrow$ high loss $\times$	length $\propto 1/f \rightarrow$ small die area $\checkmark$ dB loss $\propto 1/\sqrt{f} \rightarrow$ low loss $\checkmark$
Series-connected	more transistor fingers per cell $\rightarrow$ ok $\checkmark$	more transistor fingers per cell $\rightarrow$ parasitics $\times$

Cascade Combining: Why ? Why not ?

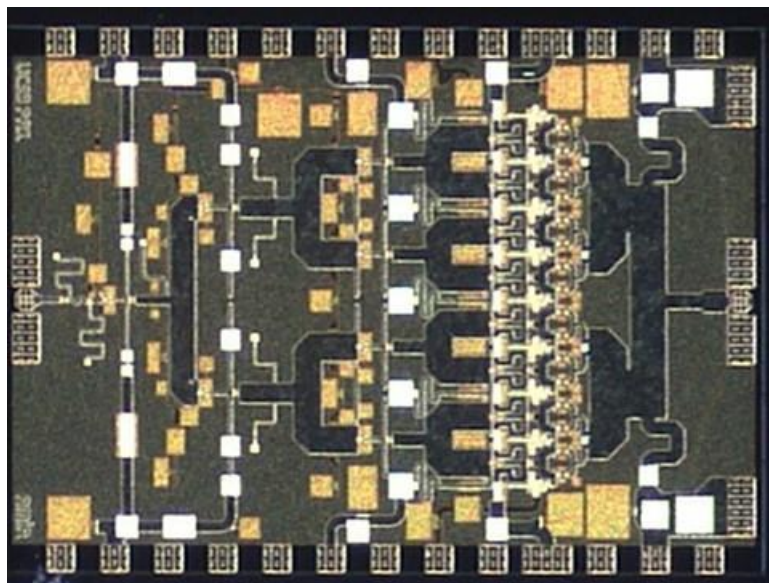


	Lower frequencies	Higher frequencies
Corporate combining	length $\propto 1/f \rightarrow$ large die area $\times$ dB loss $\propto 1/\sqrt{f} \rightarrow$ high loss $\times$	length $\propto 1/f \rightarrow$ small die area $\checkmark$ dB loss $\propto 1/\sqrt{f} \rightarrow$ low loss $\checkmark$
Series-connected	more transistor fingers per cell $\rightarrow$ ok $\checkmark$	more transistor fingers per cell $\rightarrow$ parasitics $\times$
Cascade combining	large interstage matching networks $\times$	small interstage matching networks $\checkmark$ small # transistor fingers per cell $\rightarrow$ ok $\checkmark$ cascade cell pass-through losses $\times$

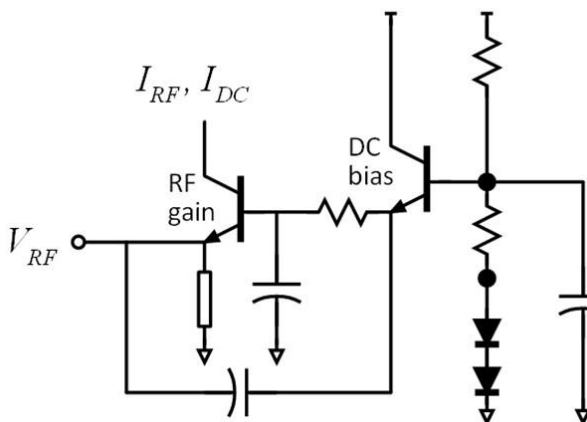
100-300 GHz ICs



Teledyne 250 nm InP HBT; 2 mm x 1.5 mm

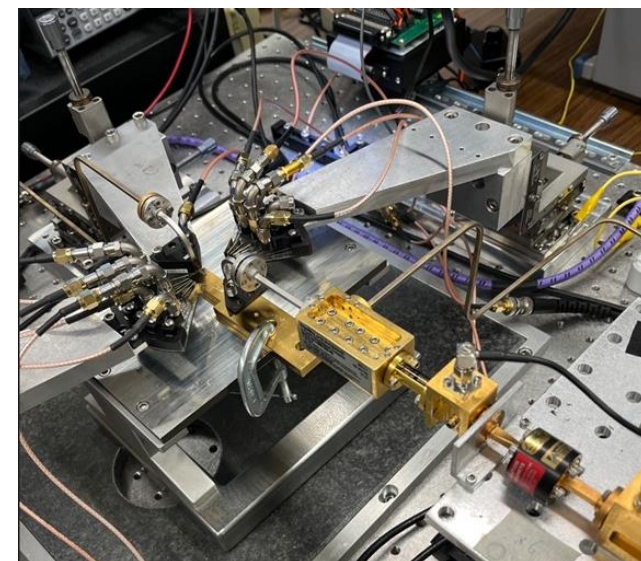


adaptive class-AB bias

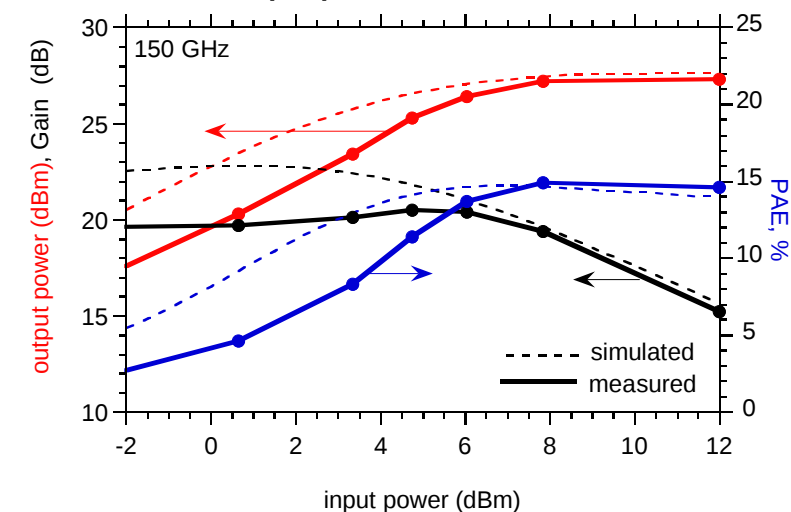


combination of corporate and cascade power-combining

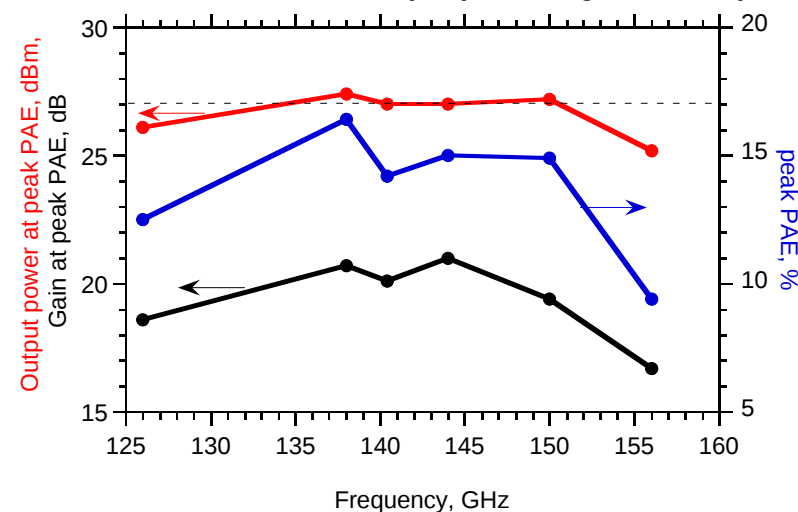
Alizadeh 2023 IEEE BCICTS



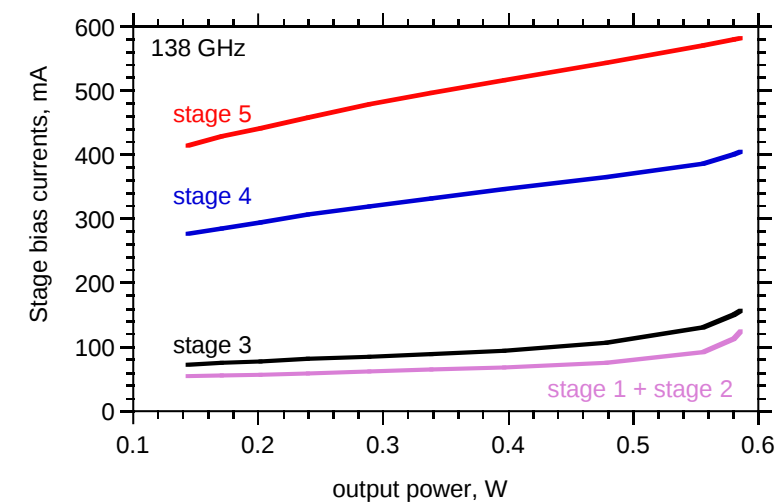
Output power, PAE, and Gain



Peak PAE with associated output power & gain vs. frequency



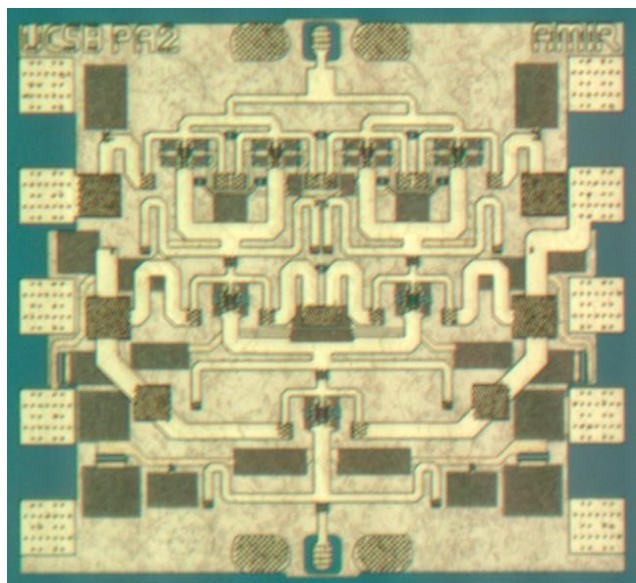
Adaptive class-AB bias currents vs. output power



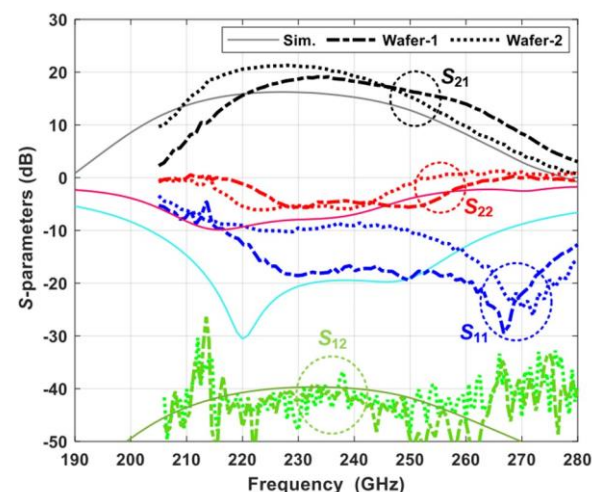
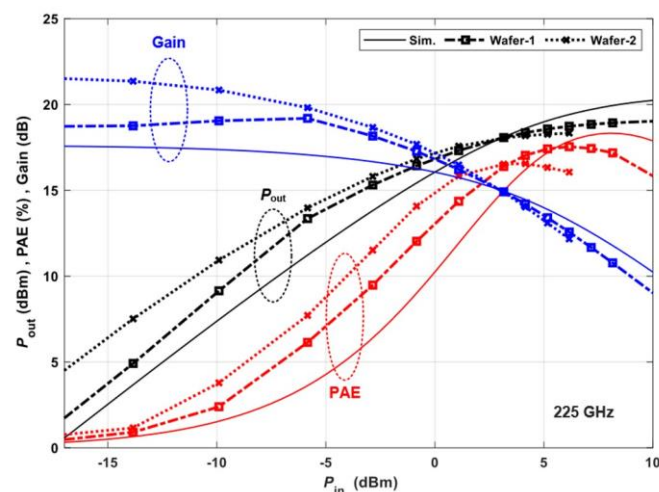
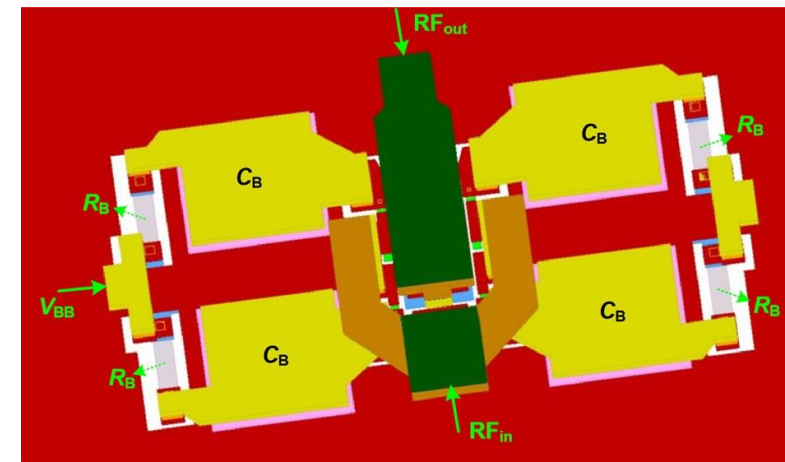
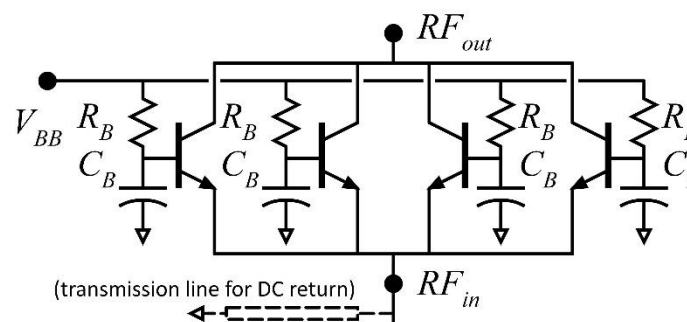
InP HBT Amplifier: 78 mW, 18.4% PAE, 220 GHz

Alizadeh 2024 IEEE MTT Trans. ; to be published

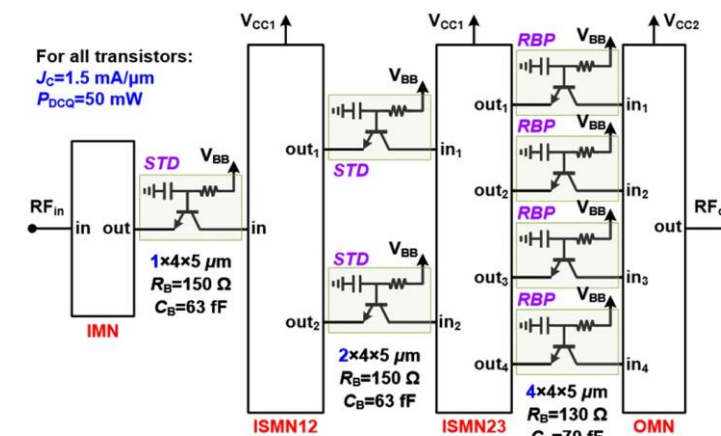
Teledyne 250 nm InP HBT (reduced base post)



Thermally ballasted 4-finger common-base cell:
increases maximum V_{ce} .



combination of corporate and cascade power-combining



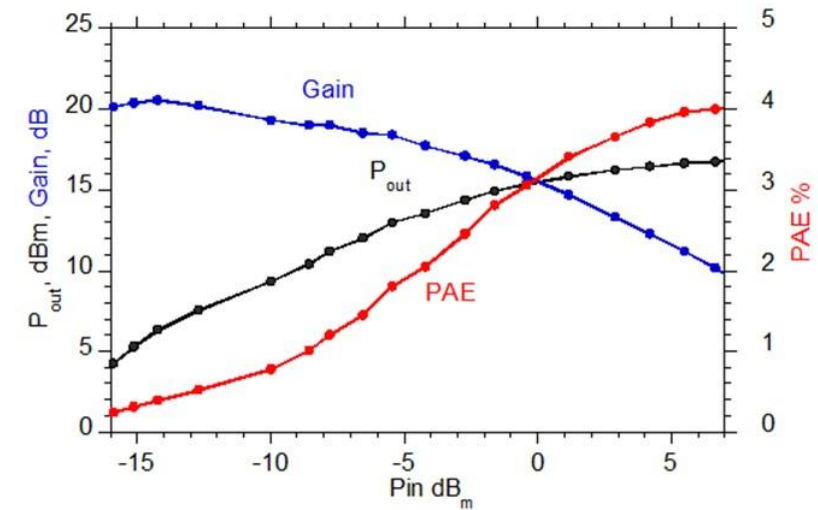
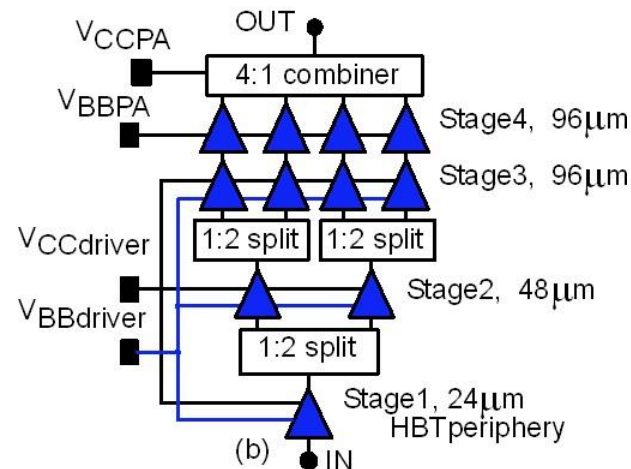
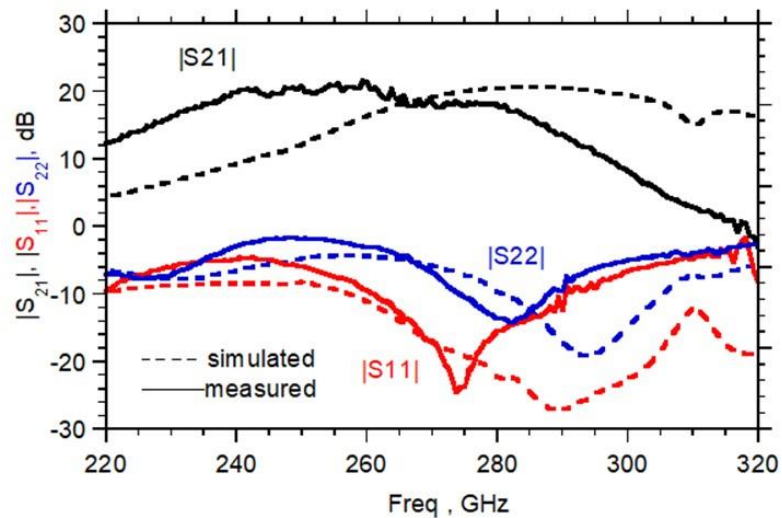
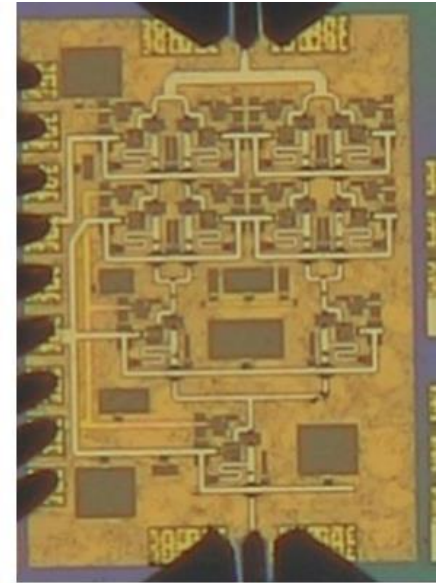
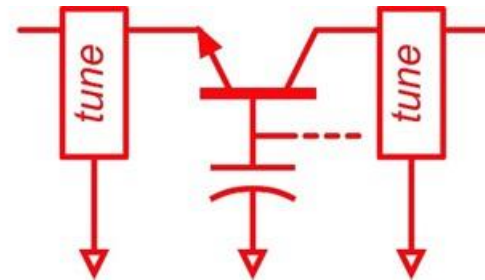
Teledyne 250 nm InP HBT

4-stage capacitively degenerated common-base

Cascade combining:

- ~40% of P_{out} from output stage
- ~40% from driver
- ~20% from pre-driver.

Improved PAE feasible with re-design, or using 130 nm node



Record PAE @ 220 GHz

IEEE MICROWAVE AND WIRELESS TECHNOLOGY LETTERS, VOL. 34, NO. 4, APRIL 2024

431

A 220-GHz Power Amplifier With 60-mW P_{out} and 23.5% PAE in 130-nm InP HBT

Zach Griffith^{ID}, *Senior Member, IEEE*, Miguel Urteaga^{ID}, *Fellow, IEEE*, and Petra Rowell

Key finding: RF breakdown > DC breakdown (thermal effects)

Unpublished data: do not distribute outside this workshop.

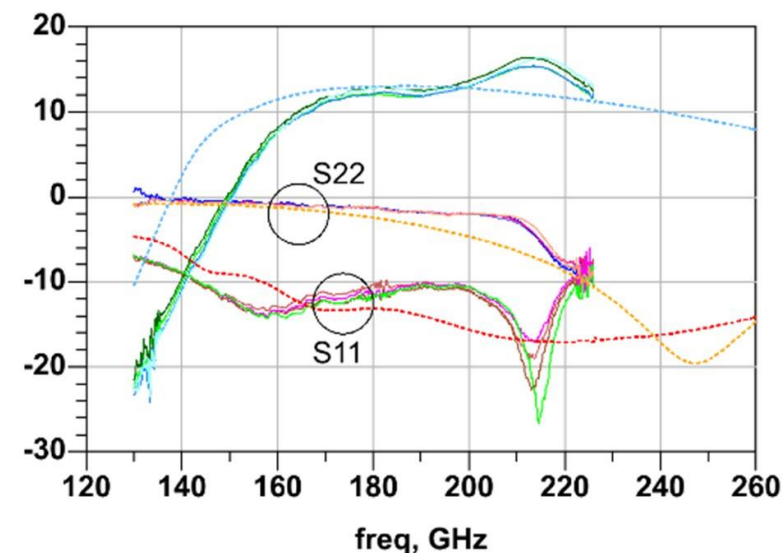
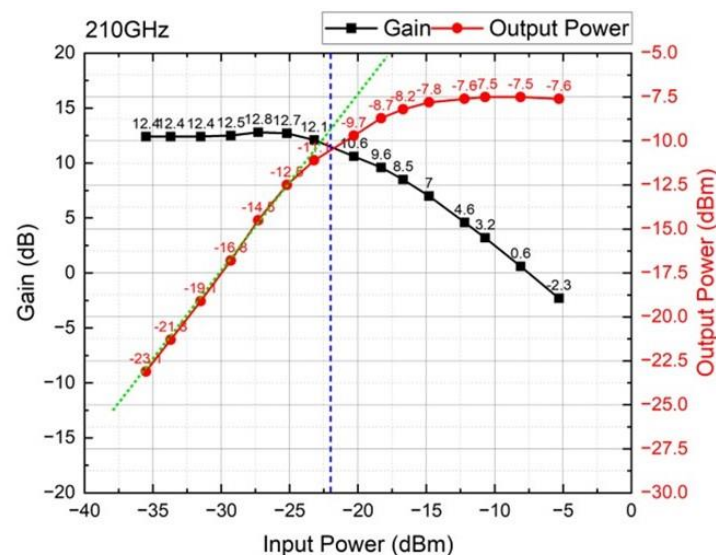
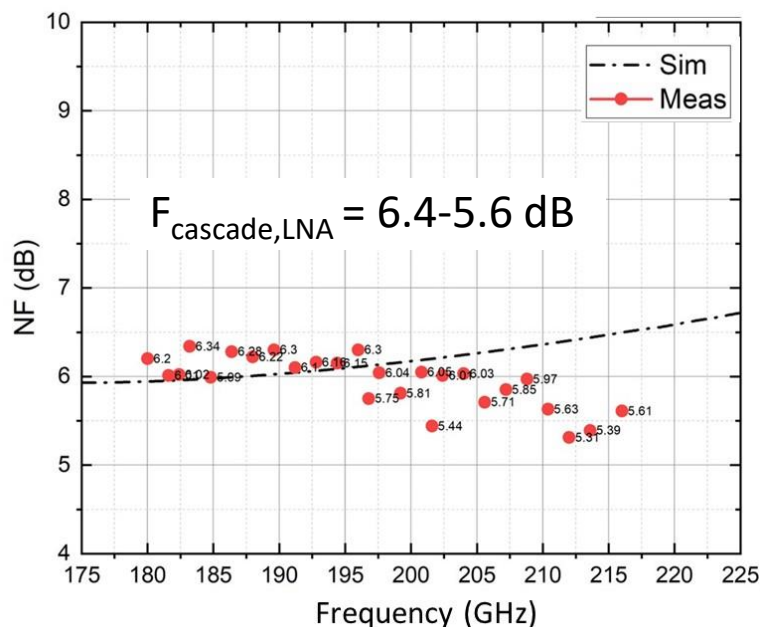
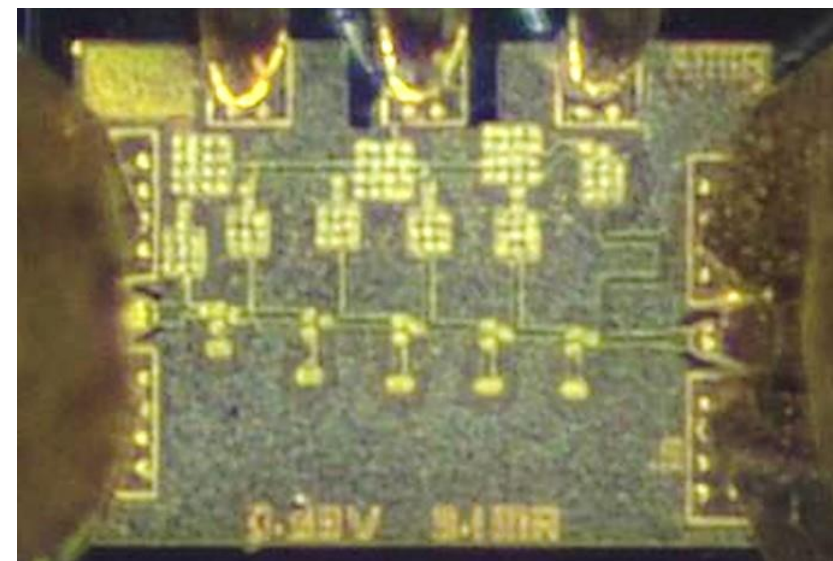
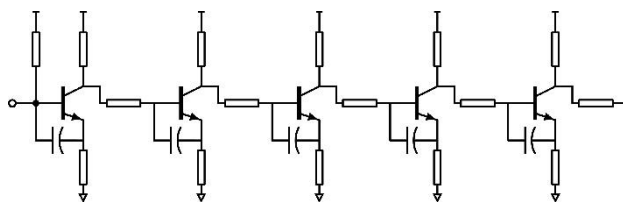
5-stage common-emitter design.

$F = 6.3$ - 5.5 dB over 180-217 GHz; record for bipolar transistor

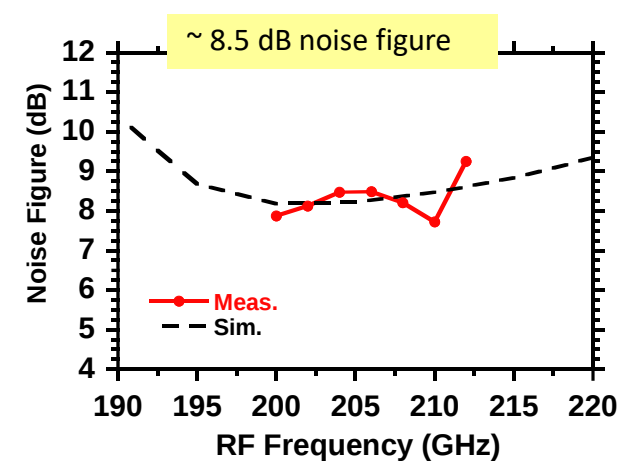
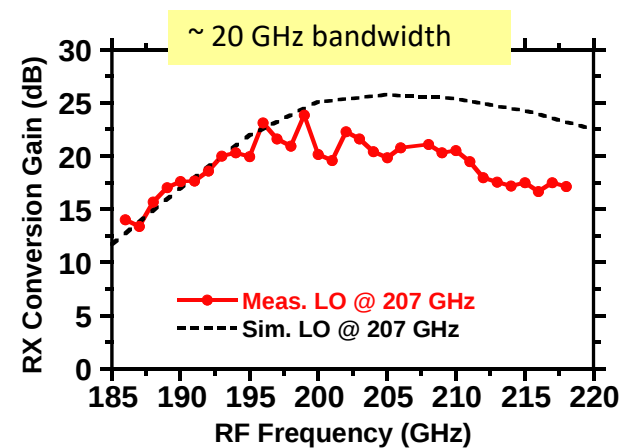
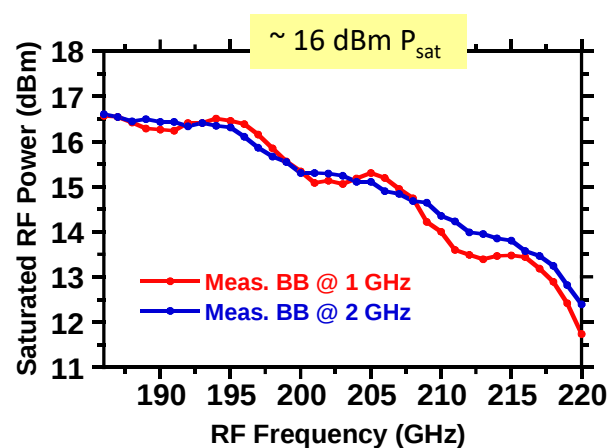
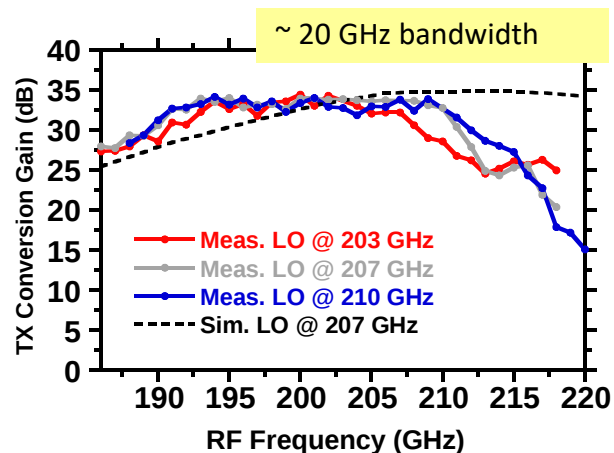
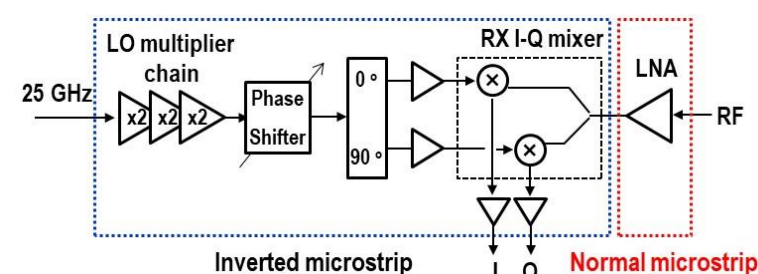
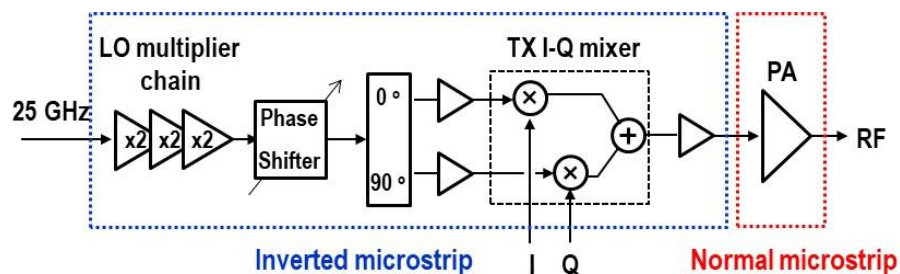
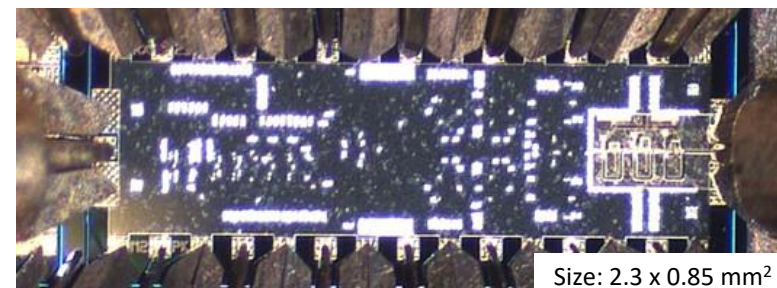
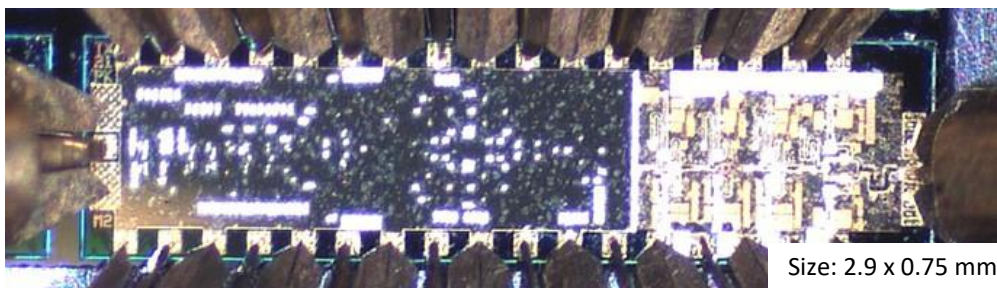
-22 dBm IP1dB at 210 GHz.

12-16 dB gain over 170-220 GHz

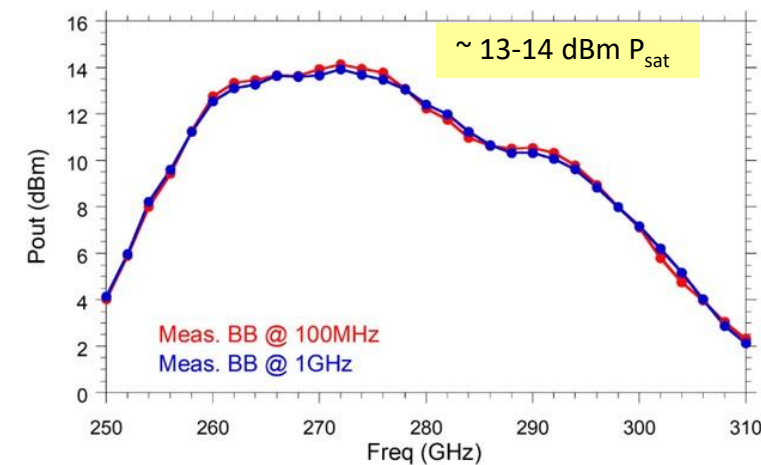
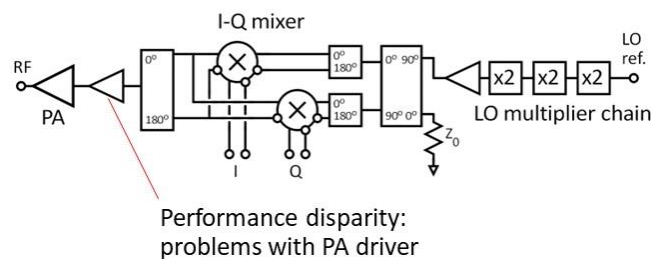
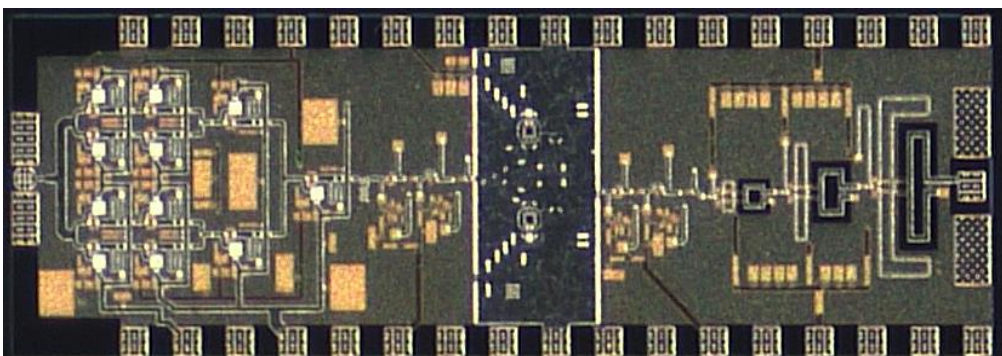
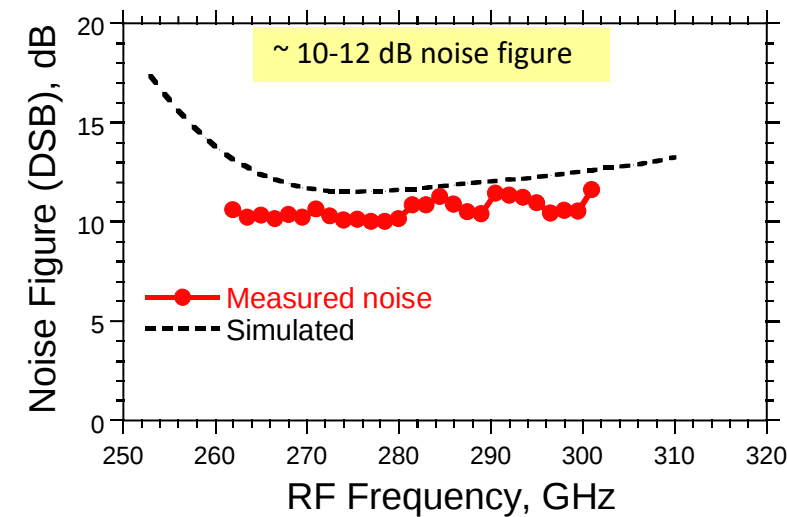
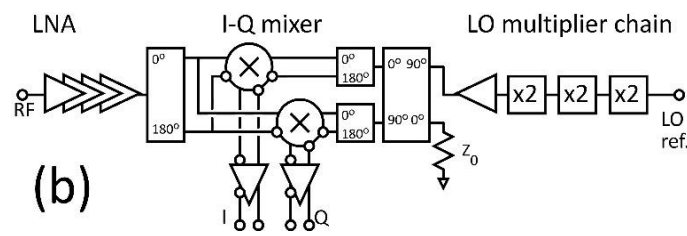
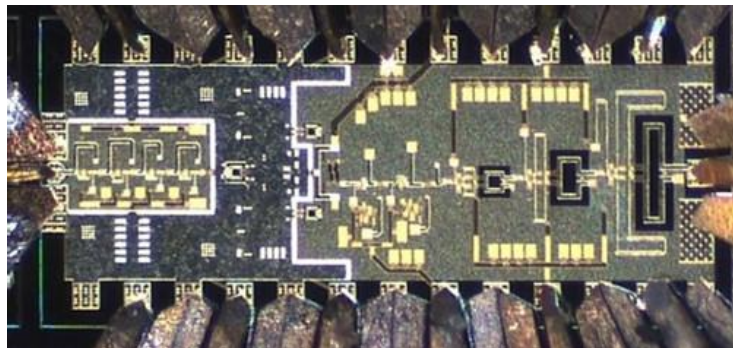
7 mW DC power dissipation.



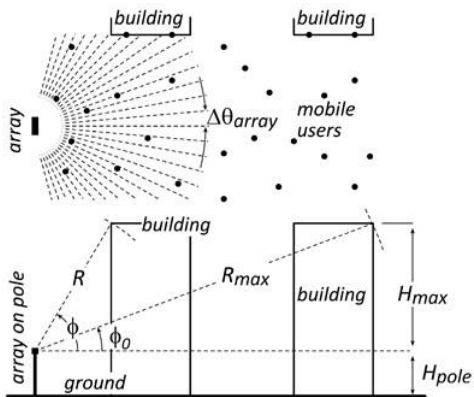
Teledyne 250nm InP HBT



Teledyne 250nm InP HBT



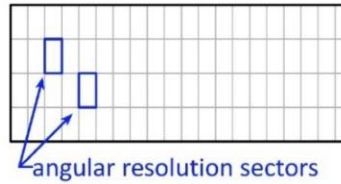
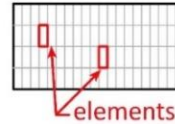
1D and 2D Array Design



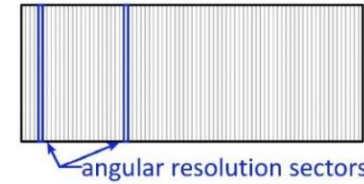
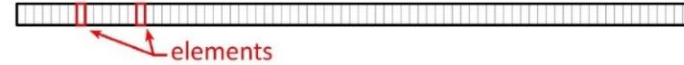
array

field of regard
(scan range)

design 1

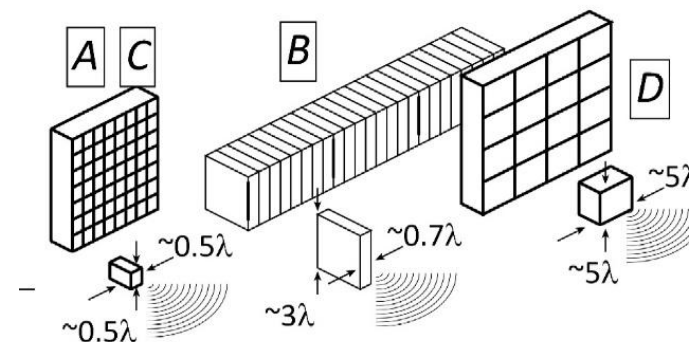
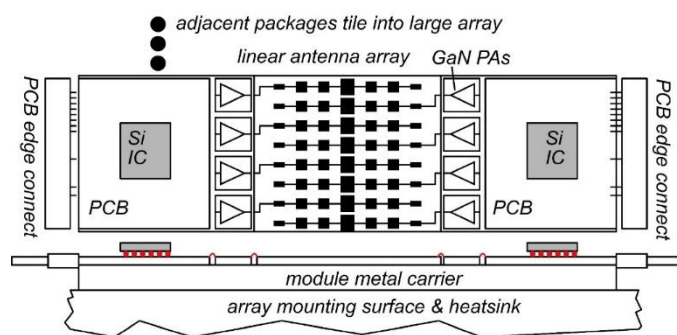
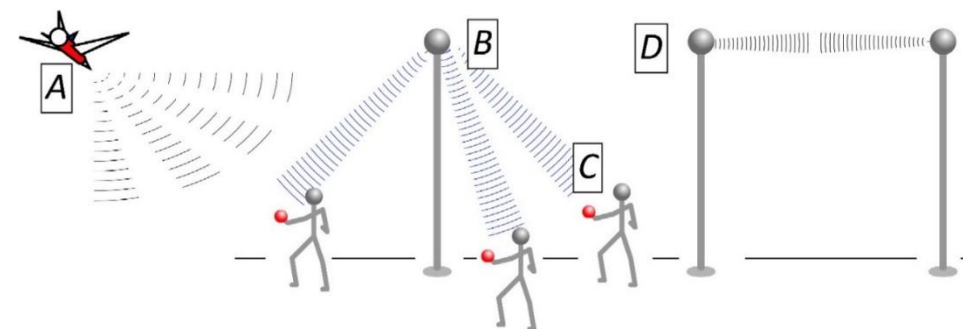
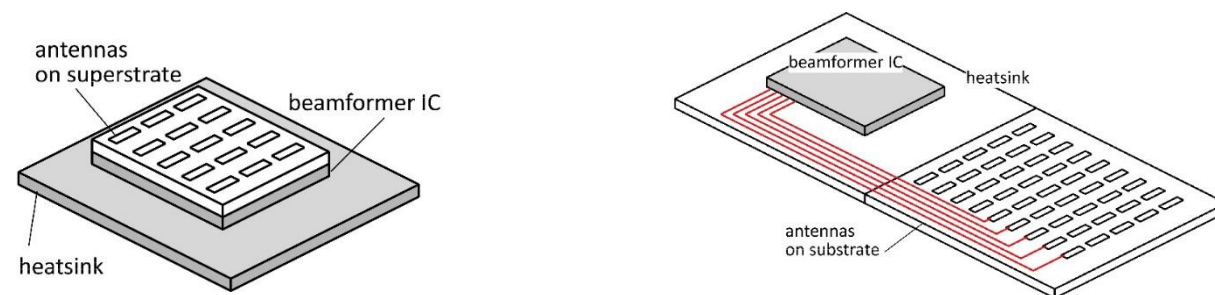


design 2



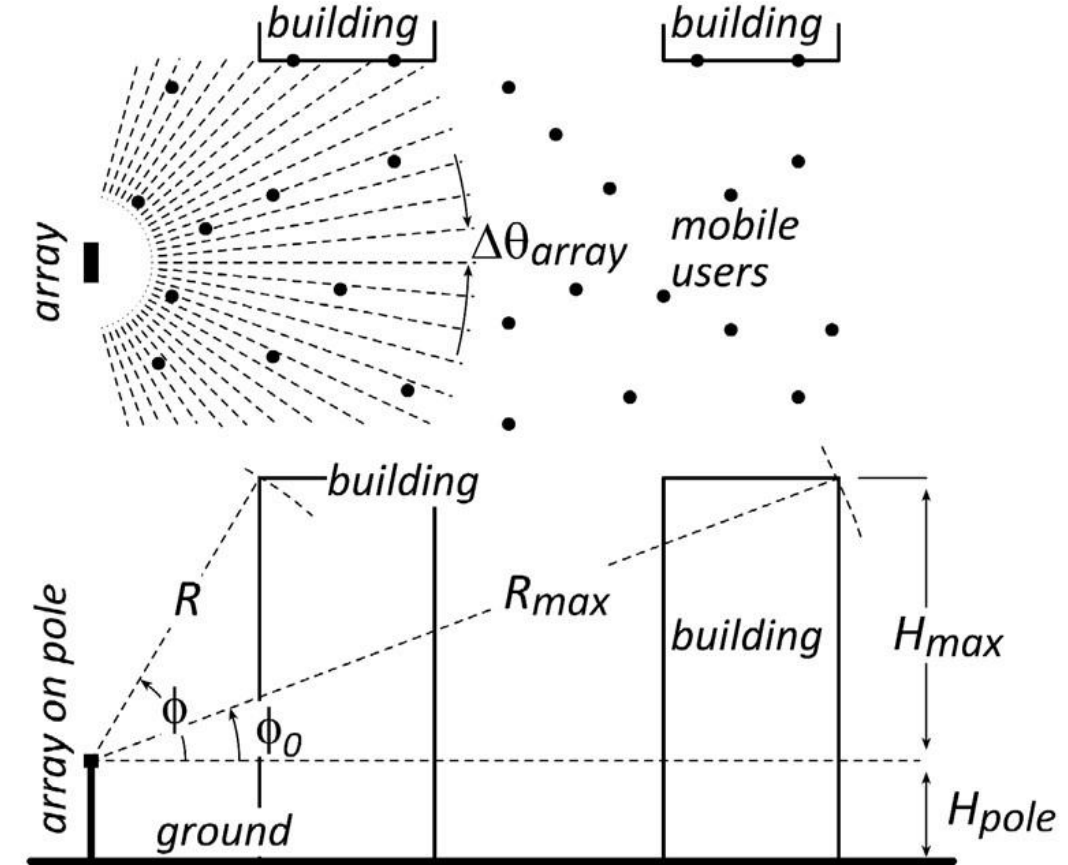
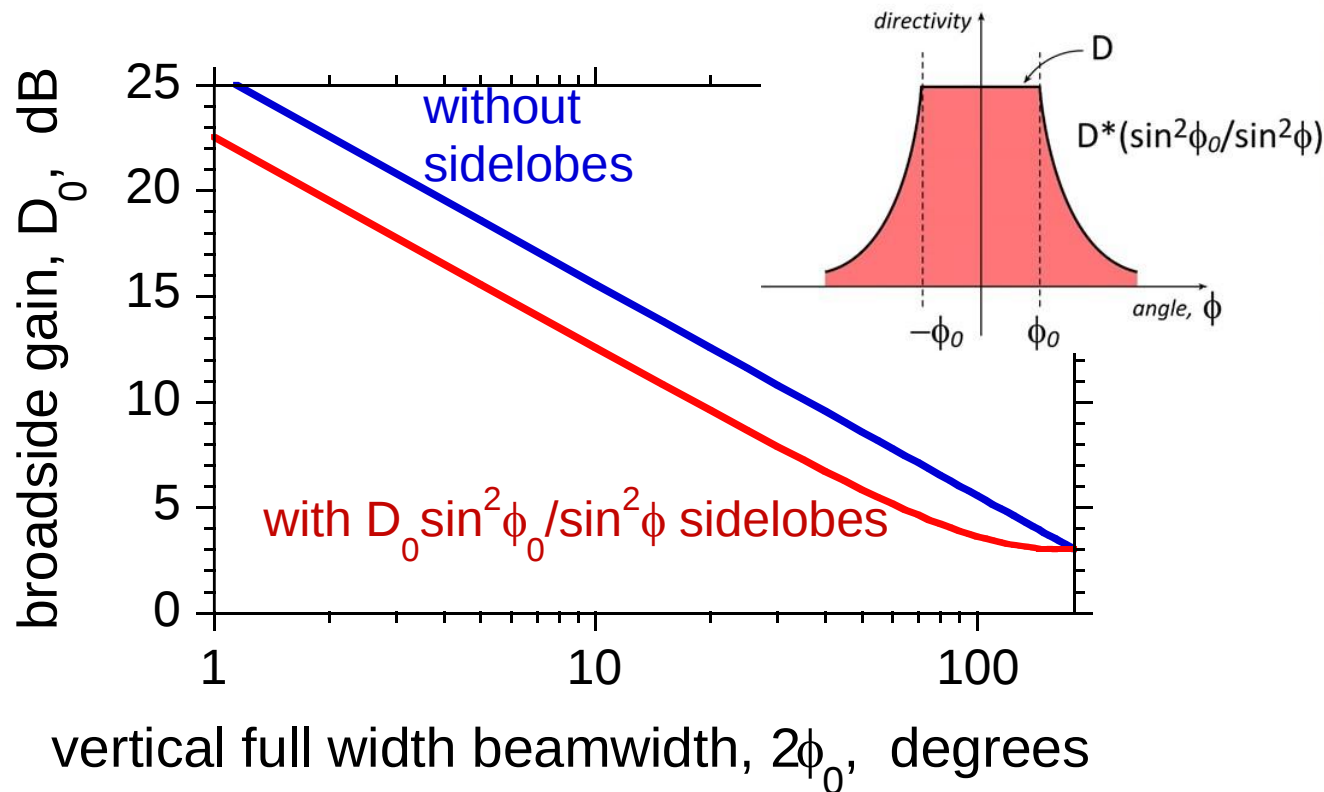
How to make the IC electronics fit ?
How to avoid catastrophic signal losses ?
How to remove the heat ?

Not all systems steer in two planes...
...some steer in only one.
Not all systems steer over 180 degrees...
...some steer a smaller angular range

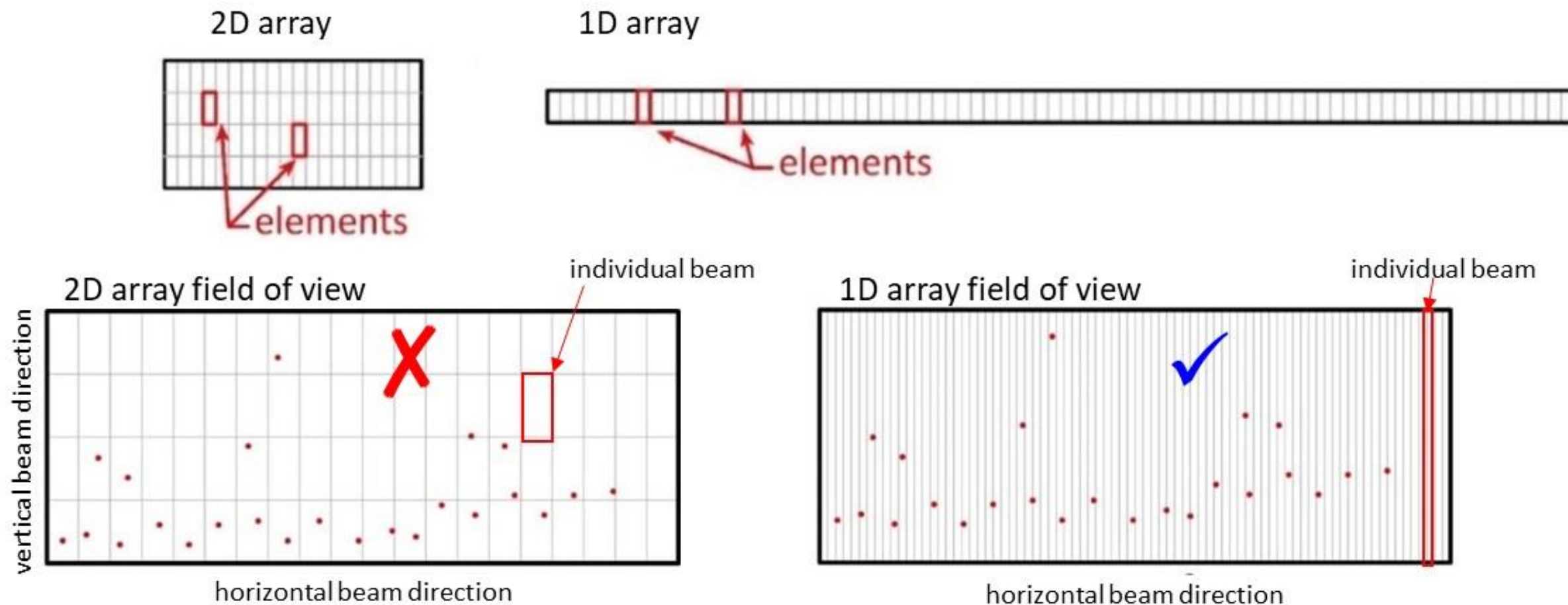


Do we need 2D arrays ? 1D steering might be fine.

$1/\sin^2\phi$ sidelobes provide strong signals to tall buildings.
Providing sidelobes reduces broadside gain by less than 3dB.
→ Don't need 2D arrays to serve tall buildings



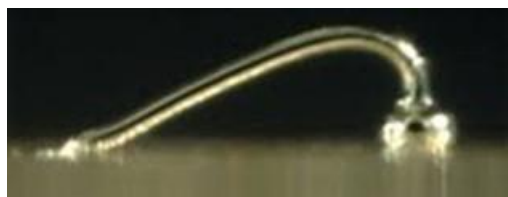
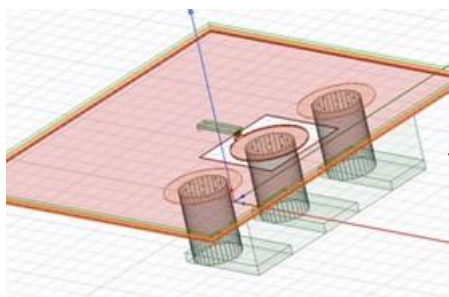
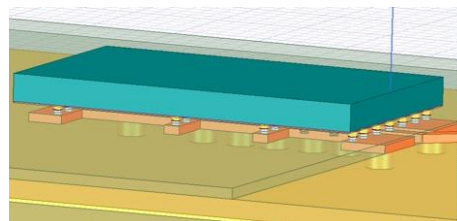
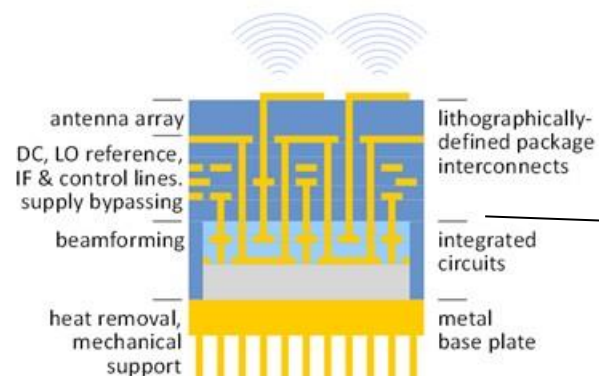
2D vs. 1D: Don't aim beams in useless directions



With most users on the ground, 2D array wastes spatial degrees of freedom on unoccupied directions. Need some 2D beamsteering to avoid ground reflections.

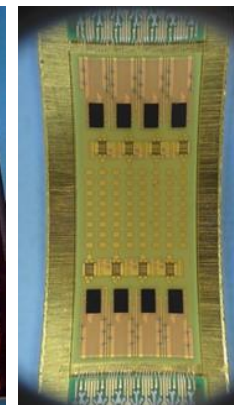
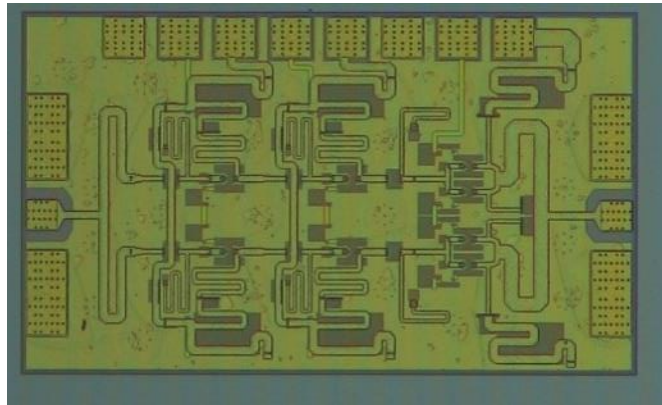
100-300 GHz IC-package connections

Deal, IEEE Trans THz, Sept 2011



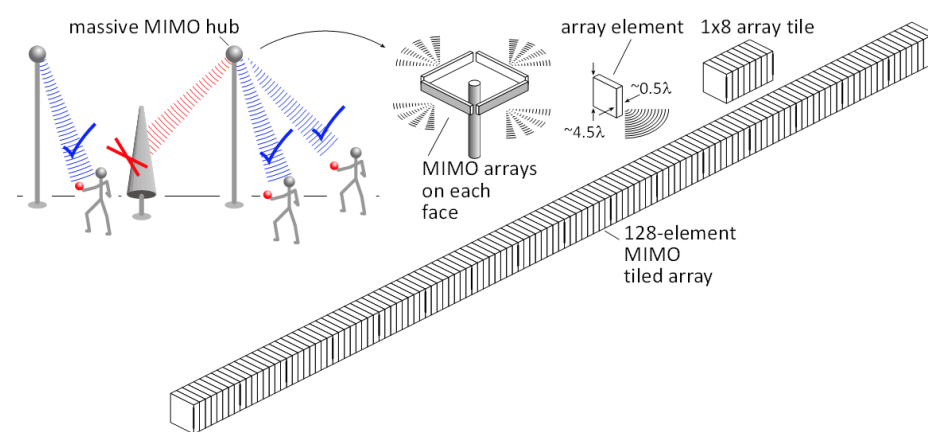
type	Frequency	technology	cost	heatsinking
micromachined waveguide interface	1000 GHz	Research. Cheap one day ?	high X	good
ribbon, mesh bond	200 GHz	Handcrafted.	high X	good
wafer-scale fan-out package	>200 GHz	Industry standard	low	good
Cu stud flip-chip	>200 GHz	Industry standard	low	ok, marginal for PA X
hot vias	200 GHz	Development	low ?	good
(ball) wirebonds	100 GHz X	Industry standard	low	good

140 GHz



140 GHz Hub Demonstration

Concept: 128 elements, 64 x 10 Gb/s/user, 70 meters.



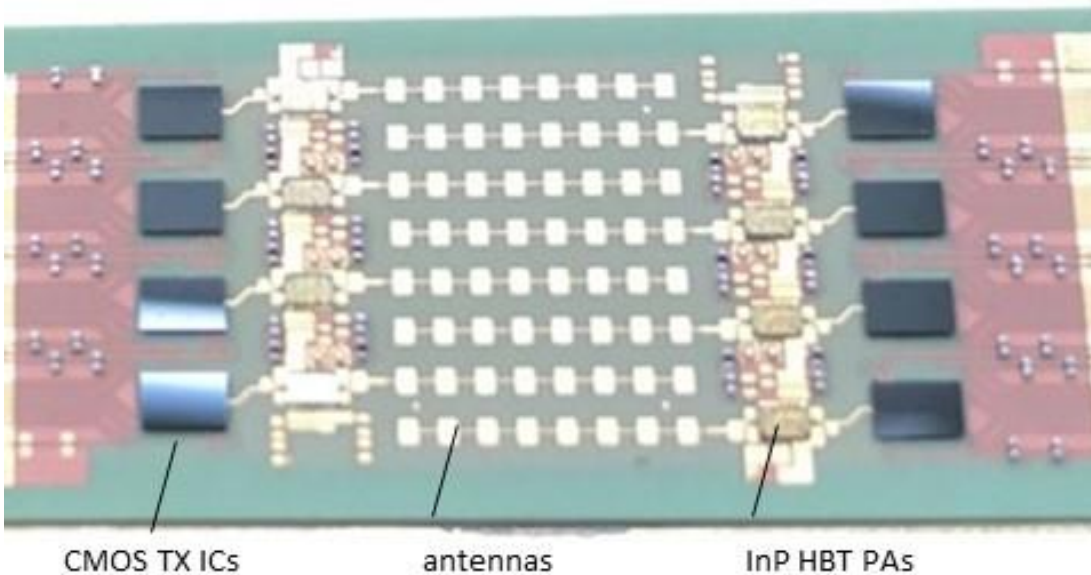
Demonstration (Samsung + UCSB)

8-element receiver*: 22 nm SOI CMOS

8-element transmitter*: 22 nm SOI CMOS + 100 mW InP HBT PAs

2.3 Gb/s @ 120 meters*

PTFE lens used to extend link range



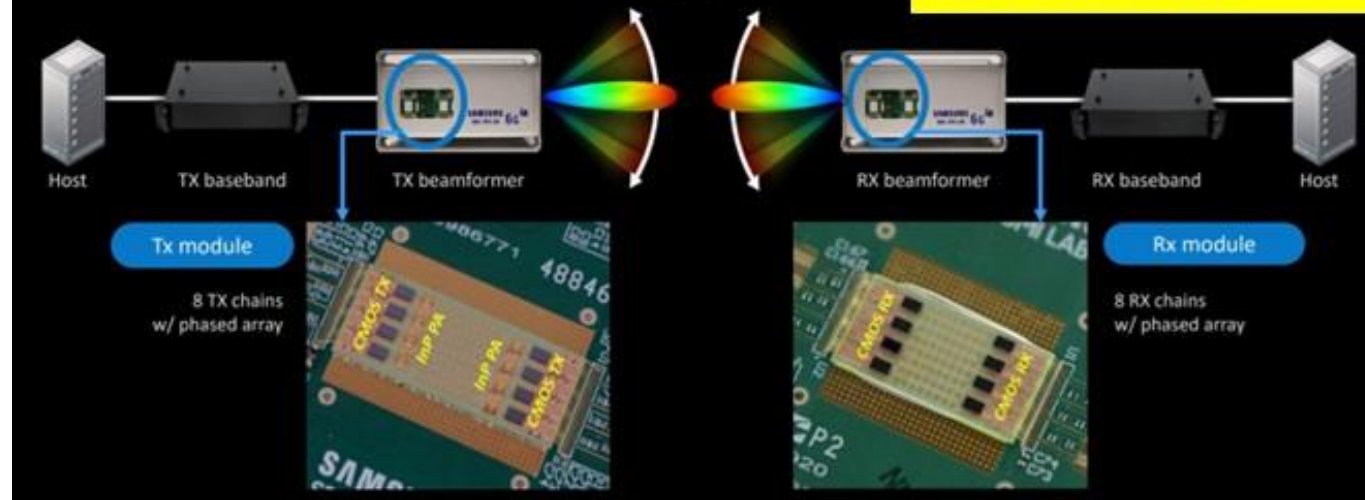
Globalfoundries: 22FDX CMOS

Teledyne: 250 nm InP HBT

Kyocera: LTCC, assembly

12 Gbps @ 30 m
2.3 Gbps @ 120 m

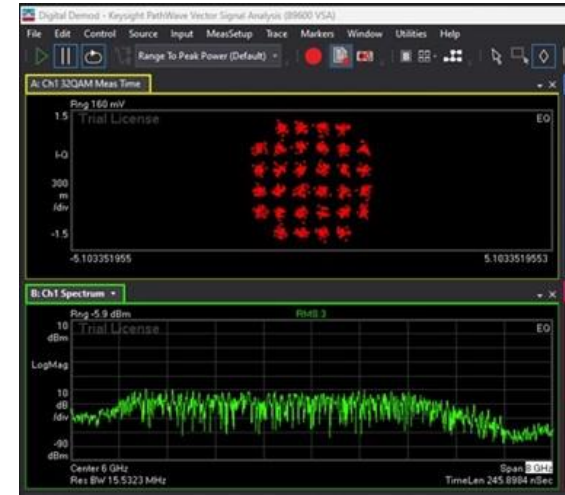
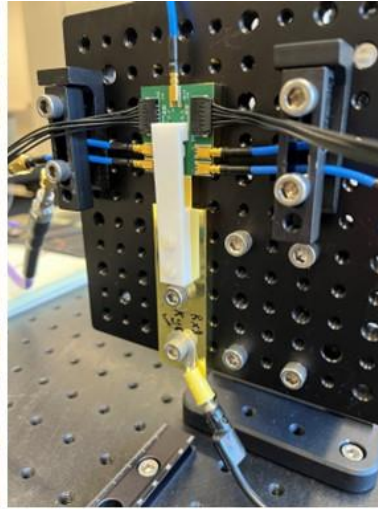
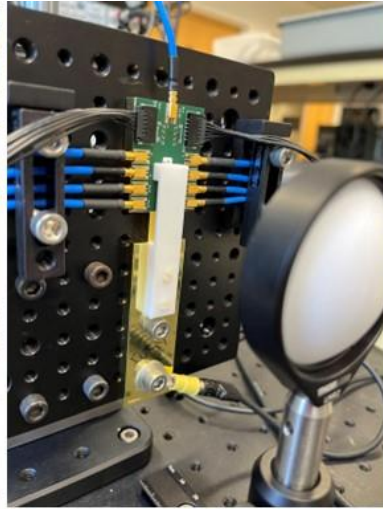
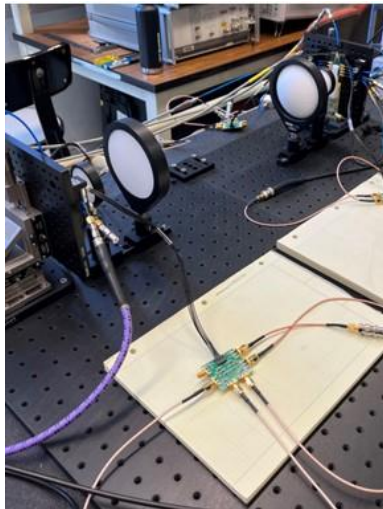
Samsung demo with
UCSB modules



*Modules: Farid et al, IEEE BCICTS 2021, IEEE Trans MTT 2022,

Demo: Abu-Surra et. al. (Samsung) 2022 IEEE International Conference on Communications, 16 -20 May 2022, Seoul, Korea

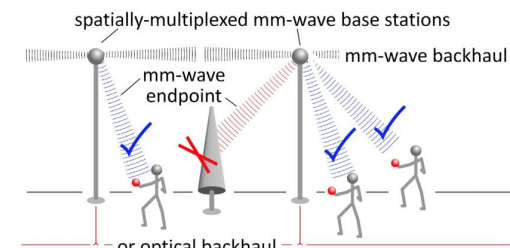
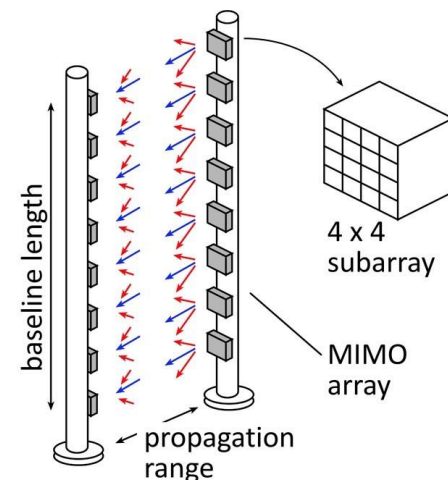
210 GHz and 280 GHz ICs, Modules, Links



Concept: 640 Gb/s, 210 GHz MIMO backhaul

Concept

- 8 x 80 Gb/s MIMO with 2.1 m baseline
- 16-element subarrays ($7\lambda \times 7\lambda$ antennas)
- 500 meters range in 50 mm/hr. rain
- 14 dB margins: (obstruction, operating, aging, packaging)
- LNAs: 8 dB noise figure
- PAs: 50 mW = P_{1dB}

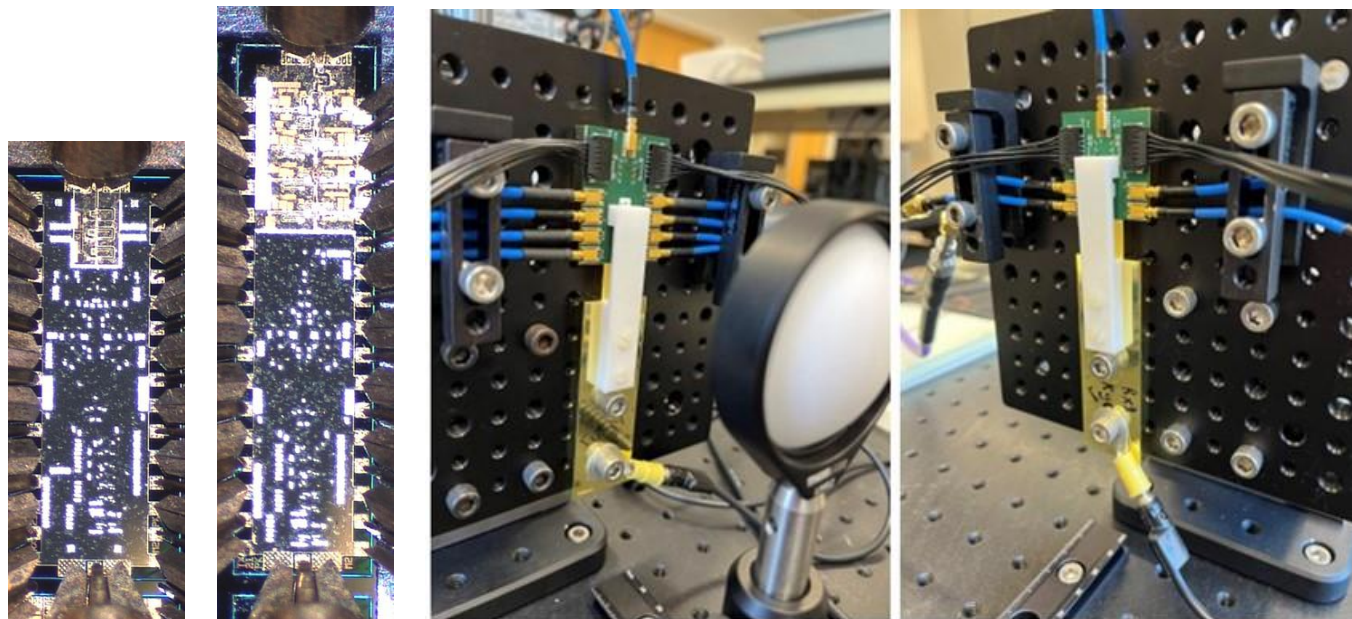


Demonstrated to date:

- no subarrays, 1 channel

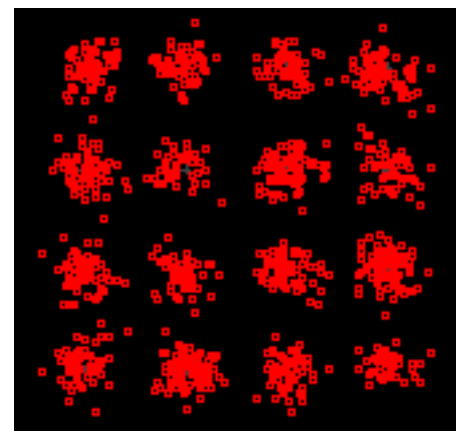
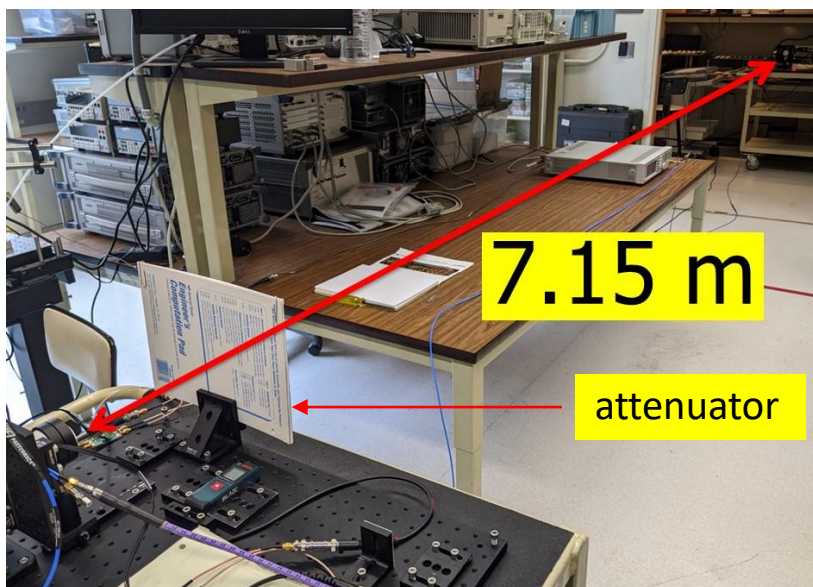
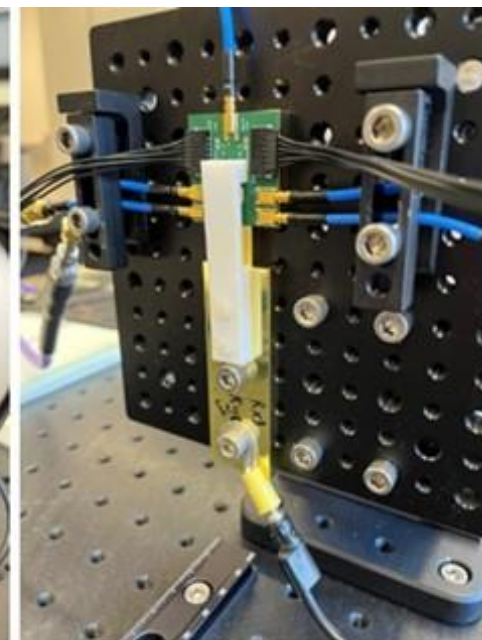
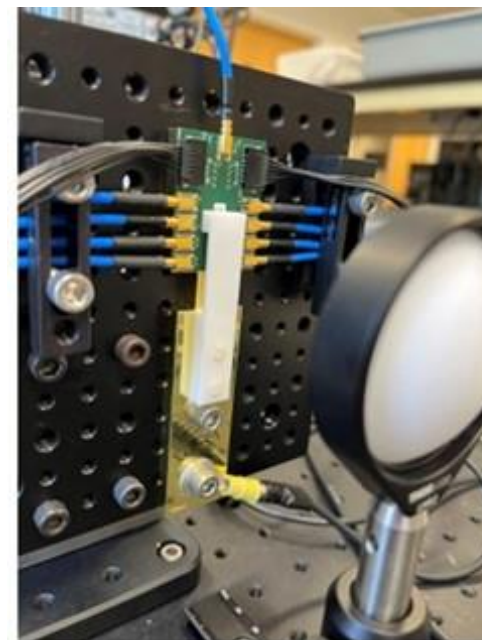
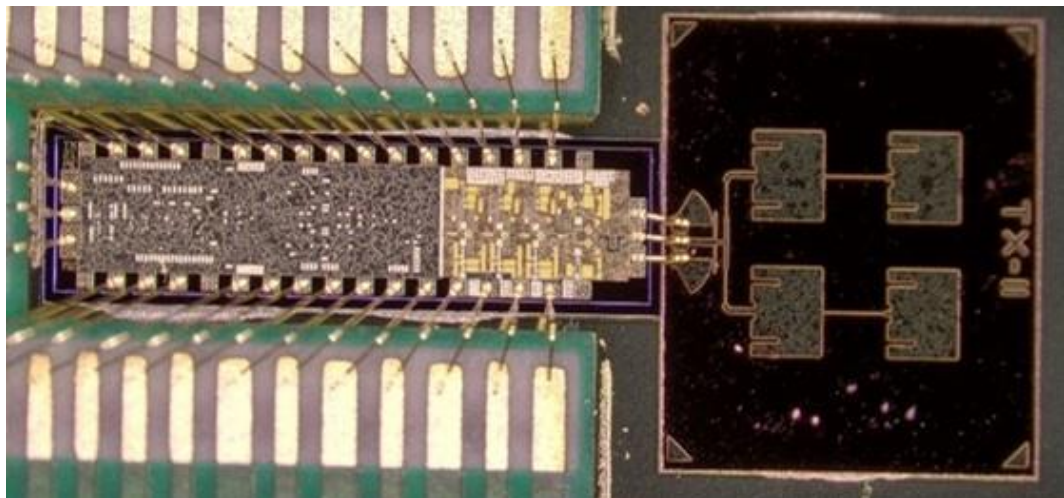
Ongoing demonstration efforts:

- no subarrays, 4 x 4 MIMO



200 GHz link demonstration

Soylu, 2023 IEEE BCICTS (UCSB)
Teledyne 250 nm InP HBT
Kyocera module assembly



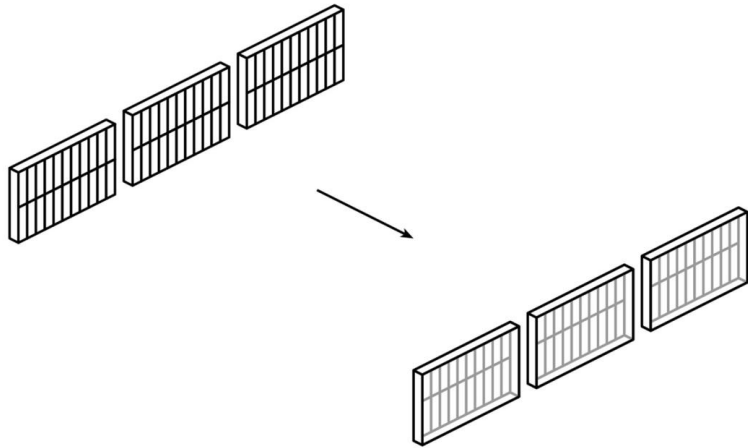
8 Gbaud

32 Gb/s

13.4% error vector magnitude
→ BER < 10⁻³

Now working towards
4 x 4 MIMO demo.

What's next: 100-300 GHz



$$\frac{P_{RX}}{P_{TX}} = \frac{N_{TX} N_{RX}}{\Omega_{scan,TX} \Omega_{scan,RX}} \left(\frac{\lambda^2}{R^2} \right) e^{-\alpha R}$$

What's Next ? Large Arrays, Dense Arrays

$\lambda/2$ -pitch 2D arrays at 200-300 GHz

Not all systems need 2D arrays, but many do.

very small spacing: hard to fit in the circuits

Highest-frequency $\sim \lambda/2$ -pitch 2D arrays: 140 GHz CMOS (Rebeiz group, UCSD)

Target: large-scale $\lambda/2$ -pitch 220 GHz 2D arrays in InP HBT

Massive inexpensive arrays at 70-140 GHz

Motivation: difficulties even with 5G @ 39 GHz

Goal: greatly increase $P_{\text{received}}/P_{\text{transmit}}$.

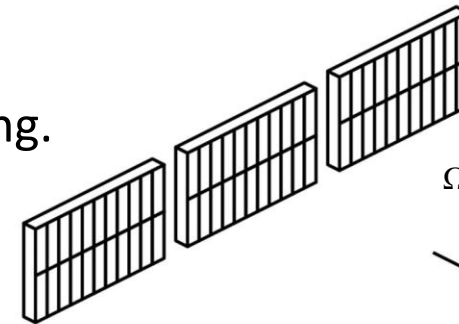
longer range, greater margins against blocking and fading.

Approach: greatly increase # transmit, receive elements.

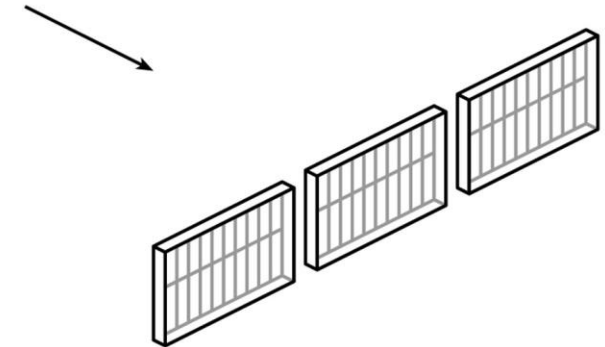
low cost: need very low die area per element

low DC power: need very low DC power per element

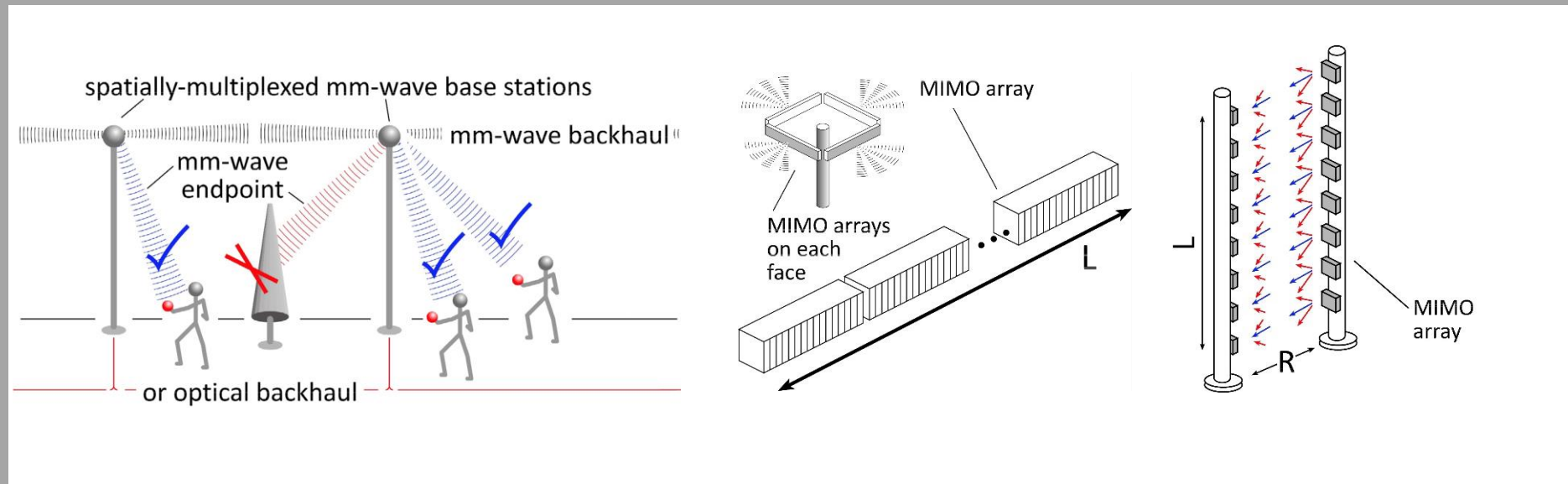
$$\frac{P_{RX}}{P_{TX}} = \frac{N_{TX} N_{RX}}{\Omega_{scan,TX} \Omega_{scan,RX}} \left(\frac{\lambda^2}{R^2} \right) e^{-\alpha R}$$



Ω_{scan} : angular scan field of view; solid angle in steradians



ICs and Transceivers for 100–300 GHz Wireless



100-300 GHz Wireless

Massive (near Tb/s) aggregate capacities: large spectral bandwidths, massive spatial multiplexing .

Limited range: ~100-500 m; atmospheric loss, λ^2/R^2 loss.

Easily-blocked beams: need redundant paths.

IC technologies: CMOS, InP, SiGe (GaN)

Near-term commercial impact:

range is too short, cost is too high

capacity (Gb/s/km²) is much more than needed

Research (long-term):

demonstrate 100+ Gb/s capacity, reduce cost, reduce power, increase range and operating margins.

($\lambda/2$) pitch arrays at 200+ GHz

massive low-cost arrays